

UNCONTROLLED

SEGA™

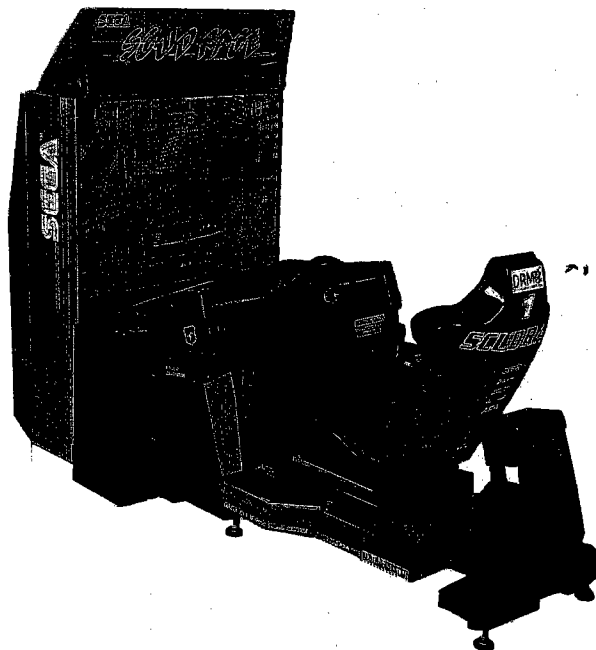
SCUD RACE

SEGA SUPER GT™

SCUD RACE DELUXE TYPE (for countries other than USA)

SEGA SUPER GT DELUXE TYPE (for USA only)

OWNER'S MANUAL



IMPORTANT!

- Before using this product, read this MANUAL carefully to understand the contents herein stated.
- After reading this manual, be sure to keep it available nearby the product or elsewhere convenient for referring to it anytime when necessary.

SEGA ENTERPRISES, LTD.

MANUAL NO. 420 - 6258 - 01

BEFORE USING THE PRODUCT, BE SURE TO READ THE FOLLOWING:

To maintain the safety:

To ensure the safe usage of the product, be sure to read the following before using the product. The following instructions are intended for the users, operators and the personnel in charge of the operation of the product. After carefully reading and sufficiently understanding the warning displays and cautions, handle the product appropriately. Be sure to keep this manual nearby the product or elsewhere convenient for referring to it when necessary.

Herein, explanations which require special attention are enclosed with dual lines. Depending on the potentially hazardous degrees, the terms of WARNING!, CAUTION! and IMPORTANT! are used. Be sure to understand the contents of the displays before reading the text.



WARNING!

Indicates that mishandling the product by disregarding this warning will cause a potentially hazardous situation which can result in death or serious injury.



CAUTION!

Indicates that mishandling the product by disregarding this caution will cause a potentially hazardous situation which can result in personal injury and or material damage.



IMPORTANT!

Indicates that mishandling the product by disregarding this display can cause the product's intrinsic performance not to be obtained, resulting in malfunctioning.

For the safe usage of the product, the following symbol marks are used:



Indicates "HANDLE WITH CARE." In order to protect the human body and equipment, this display is attached to places where the Owner's Manual and or Service Manual should be referred to.



Indicates a "Protective Earth Terminal." Before operating the equipment, be sure to connect it to the Ground.

- **Be sure to turn off power before working on the machine.**
To prevent electric shock, be sure to turn off power before starting the work in which the worker touches the interior of the product. If the work is to be performed in the power-on status, the Instruction Manual herein always states to that effect.
- **Be sure to ground the Earth Terminal** (this, however, is not required in the case where a power cord with earth is used).
This product is equipped with the Earth Terminal. When installing the product, Connect the Earth Terminal to the "accurately grounded indoor earth terminal" by using an earth wire. Unless the product is grounded appropriately, the user can be subject to electric shock. After performing repair, etc. for the Control equipment, ensure that the Earth Wire is firmly connected to the Control equipment.
- **Ensure that the Power Supply used is equipped with an Earth Leakage Breaker.**
This product does not incorporate the Earth Leakage Breaker. Using a power supply which is not equipped with the Earth Leakage Breaker can cause a fire when earth leakage occurs.
- **Be sure to use fuses which meet the specified rating.**
Using fuses exceeding the specified rating can cause a fire and electric shock.

- **Specification changes (removal of equipment, conversion and addition) not designated by SEGA are not allowed.**

The parts of the product include warning labels for safety, covers for personal protection, etc. It is very hazardous to operate the product by removing parts and or modifying the circuits. Should doors, lids and protective parts be damaged or lost, refrain from operating the product, and contact the distributor, etc. where the product was purchased from.

- **Ensure that the product meets the requirements of appropriate Electrical Specifications.**

Before installing the product, check for Electrical Specifications. SEGA products have a nameplate on which Electrical Specifications are described. Ensure that the product is compatible with the power supply voltage and frequency requirements of the location. Using any Electrical Specifications different from the designated Specifications can cause a fire and electric shock.

- **Install and operate the product in places where appropriate lighting is available, allowing warning labels to be clearly read.**

To ensure safety for the customers, labels and printed instructions describing potentially hazardous situation are applied to places where accidents can be caused. Ensure that where the product is operated has sufficient lighting allowing the warnings to be read. If any label is peeled off, apply it again immediately.

- **When handling the Monitor, be very careful. (Applies only to the product w/monitor).**

Some of the monitor (TV) parts are subject to high tension voltage. Even after turning off power, some portions are still subject to high tension voltage sometimes. Monitor repair and replacement should be performed only by those technical personnel who have knowledge of electricity and technical expertise.

In the case where commercially available monitors and printers are used in this product, only the contents relating to this product are explained herein. Some commercially available equipment has functions and reactions not stated in this manual. Read this manual together with the specific Instruction Manual of such equipment.

- Descriptions herein contained may be subject to improvement changes without notice.
- The contents described herein are fully prepared with due care. However, should any question arise or errors be found, please contact SEGA.

INSPECTIONS IMMEDIATELY AFTER TRANSPORTING THE PRODUCT TO THE LOCATION.

Normally, at the time of shipment, SEGA products are in a status allowing for usage immediately after transporting to the location. Nevertheless, an irregular situation may occur during transportation. Before turning on power, check the following points to ensure that the product has been transported in a satisfactory status.

- ☐ Are there any dented portions or defects (cuts, etc.) on the external surfaces of the cabinet?
- ☐ Are Casters and Leg Adjusters damaged?
- ☐ Do the power supply voltage and frequency requirements meet with those of the location?
- ☐ Are all wiring connectors correctly and securely connected? Unless connected in the correct direction, connector connections can not be made accurately. Do not insert connectors forcibly.
- ☐ Are all IC's of each IC BD firmly inserted?
- ☐ Do power cords have cuts and dents?
- ☐ Do the fuses used meet specified rating? Is the Circuit Protector in an energized status?
- ☐ Are such units as Monitors, Control equipment, IC BD, etc. firmly secured? Are all Earth Wires connected?
- ☐ Are all accessories available?
- ☐ Can all Doors and Lids be opened with the Accessory keys? Can Doors and Lids be firmly closed?

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BEFORE USING THE PRODUCT, BE SURE TO REED THE FOLLOWING:

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SPECIFICATIONS

Installation space	: 1,198 mm (W) × 2,688 mm (D) (47.2 in. × 105.8 in.)
Height	: 1,880 mm (74.0 in.)
Weight	: 412 kg. (908.3 lbs.)
Power, maximum current	: 624 W 7.12 A (AC 110V 50 Hz AREA) 605 W 6.82 A (AC 110V 60 Hz AREA) 607 W 6.29 A (AC 120V 60 Hz AREA) 677 W 3.82 A (AC 220V 50 Hz AREA) 633 W 3.51 A (AC 220V 60 Hz AREA) 664 W 3.56 A (AC 230V 50 Hz AREA) 635 W 3.39 A (AC 230V 60 Hz AREA) 644 W 3.30 A (AC 240V 50 Hz AREA) 638 W 3.24 A (AC 240V 60 Hz AREA)
For TAIWAN	
Power, current	: 630 W 7.00 A (MAX.) 410 W 4.75 A (MIN.)
MONITOR	: 50 INCH PROJECTION DISPLAY

INTRODUCTION OF THE OWNER'S MANUAL

SEGA ENTERPRISES, LTD., supported by its high electronic technology of LSIs, microprocessors, etc. and a wealth of experience, has for more than 30 years been supplying various innovative and popular game machines to the world market. This Owner's Manual is intended to provide detailed descriptions together with all the necessary information covering the general operation of electronic assemblies, electromechanicals, servicing control, spare parts, etc. as regards

SCUD RACE DELUXE TYPE (for countries other than USA) or
SEGA SUPER GT DELUXE TYPE (for USA only), a new SEGA product.

This manual is intended for those who have knowledge of electricity and technical expertise especially in ICs, CRTs, microprocessors, etc. Carefully read this manual to acquire sufficient knowledge before working on the machine. Should there be a malfunction, non-technical personnel should under no circumstances touch the interior system. Should such a case arise, contact our Main Office or the following office.

SEGA ENTERPRISES, INC. (U.S.A.)/CUSTOMER SERVICE
 45133 Industrial Drive, Fremont, California 94538, U.S.A.
 Phone : (415) 802-3100
 Fax : (415) 802-1754

1. HANDLING PRECAUTIONS

When installing or inspecting the machine, be very careful of the following points and pay attention to ensure that the player can enjoy the game safely.

Non-compliance with the following points or inappropriate handling running counter to the cautionary matters herein stated can cause personal injury or damage to the machine.



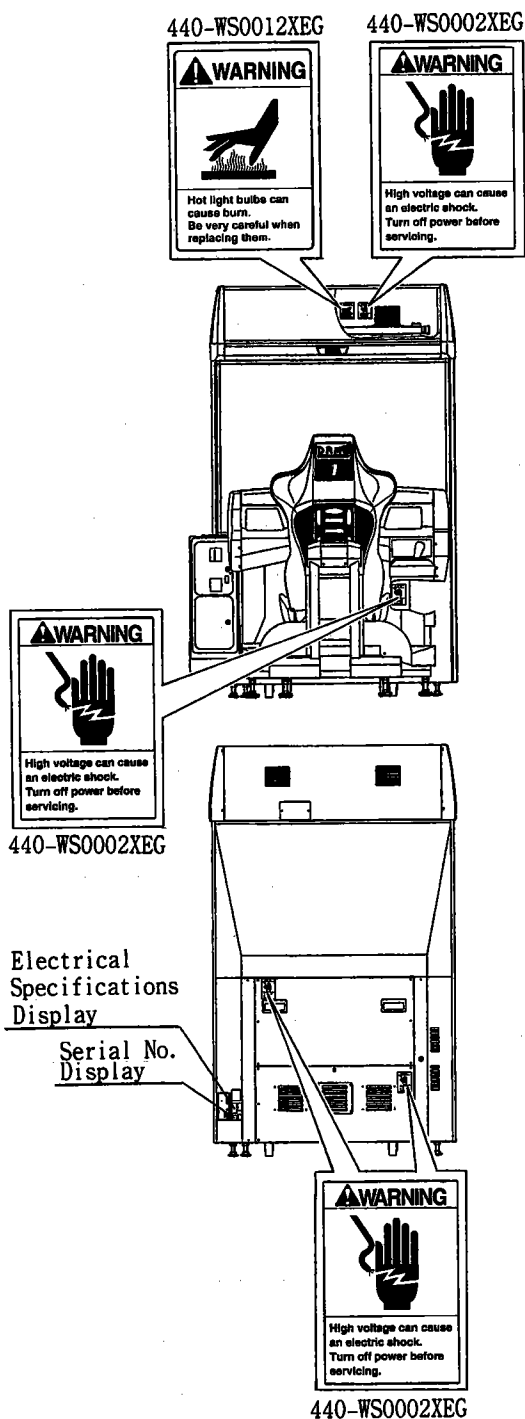
- Before performing the work, be sure to turn power off. Performing the work without turning power off can cause an electric shock or short circuit.
- To avoid electric shock or short circuit, do not insert or pull out the plug quickly.
- Do not expose Power Cords and Earth Wires on the surface, (floor, passage, etc.). If exposed, the Power Cords and Earth Wires are susceptible to damage. Damaged cords and wires can cause electric shock or short circuit.
- To avoid causing a fire or electric shock, do not put things on or damage Power Cords.
- When or after installing the product, do not unnecessarily pull the power cord. If damaged, the power cord can cause a fire or electric shock.
- Be sure to perform grounding appropriately. Inappropriate grounding can cause an electric shock.
- Be sure to use fuses meeting specified rating. Using fuses exceeding the specified rating can cause a fire or electric shock.
- Completely make connector connections for IC BD and others. Insufficient insertion can cause an electric shock.
- To avoid causing a fire or electric shock, do not make Specification changes by removing, converting and making additions unless otherwise designated by SEGA.
- Be sure to perform periodic maintenance inspections herein stated.



Also, for the IC board circuit inspections, only the logic tester is allowed. The use of a multiple-purpose tester is not permitted, so be careful in this regard.

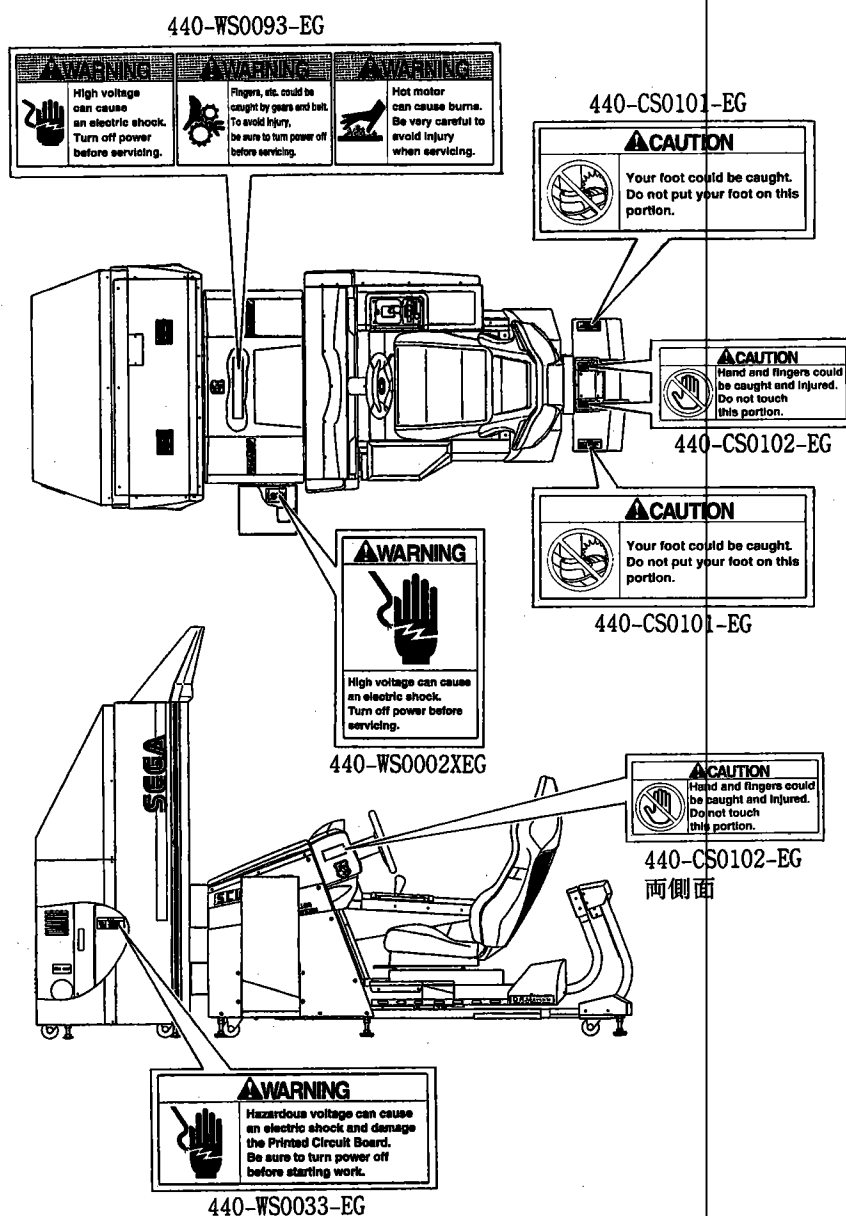
CONCERNING THE STICKER DISPLAY

SEGA product has Stickers describing the product manufacture No. (Serial No.) and Electrical Specifications. Also it has a Sticker describing where to contact for repair and for purchasing parts. When inquiring about or asking for repair, mention the Serial No. and Name of Machine indicated on the Sticker. The Serial No. indicates the product register. Identical machines could have different parts depending on the date of production. Also, improvements and modifications might have been made after the publication of this Manual. In order to meet the above situations, mention the Serial No. when contacting the applicable places.



CONCERNING WARNING DISPLAYS

SEGA product has warning displays on Stickers, Labels and or printed instructions adhered / attached to or incorporated in the places where a potentially hazardous situation can arise. The warning displays are intended for accident prevention for the customers and for avoiding hazardous situation relating to maintenance and servicing work. There are some portions in the Cabinet, which are subject to high tension voltage, etc. where accidents can be caused only by touching. When performing the servicing work, be very careful of the warning displays. Especially, any complex repair and replacement work not mentioned herein, should be performed by those technical personnel who have knowledge of electricity and technical expertise. For the prevention of accidents, caution any customer whose act runs counter to the warnings, as to the effect that he must stop the act.



2. PRECAUTIONS CONCERNING INSTALLATION LOCATION



This product is an indoor game machine. Do not install it outside. Even indoors, avoid installing in places mentioned below so as not to cause a fire, electric shock, injury and or malfunctioning.

- Places subject to rain or water leakage, or places subject to high humidity in the proximity of an indoor swimming pool and or shower, etc.
- Places subject to direct sunlight, or places subject to high temperatures in the proximity of heating units, etc.
- Places filled with inflammable gas or vicinity of highly inflammable/volatile chemicals or hazardous matter.
- Dusty places.
- Sloped surfaces
- Places subject to any type of violent impact.
- Vicinity of anti-disaster facilities such as fire exits and fire extinguishers.
- The operating (ambient) temperature range is from 5°C to 40°C.
Only in the case a projector is employed, the temperature range is from 5°C to 30°C.

LIMITATIONS OF USAGE REQUIREMENTS



- Be sure to check the Electrical Specifications.
Ensure that this product is compatible with the location's power supply, voltage and frequency requirements.
A plate describing Electrical Specifications is attached to the product.
Non-compliance with the Electric Specifications can cause a fire and electric shock.
- This product requires the Breaker and Earth Mechanisms as part of the location facilities. Using them in a manner not independent can cause a fire and electric shock.
- Ensure that the indoor wiring for the power supply is rated at 15A or higher (AC single phase 100~120V), and 7A or higher (AC 220~240V).
Non-compliance with the Electrical Specifications can cause a fire and electric shock.
- Be sure to independently use the power supply equipped with the Earth Leakage Breaker. Using a power supply without the Earth Leakage Breaker can cause an outbreak of fire when earth leakage occurs.
- Putting many loads on one electrical outlet can cause generation of heat and a fire resulting from overload.
- When using an extension cord, ensure that the cord is rated at 15A or higher (AC 100~120V area) and 7A or higher (AC 220~240V area).
Using a cord rated lower than the specified rating can cause a fire and electric shock.



- Note that for transporting the machine into the location's building, the minimum necessary dimensions of the opening (of doors, etc.) are 1.2m (W) and 1.2m(H).
- For the operation of this machine, secure a minimum area of 1.5m (W) X 3m (D).
- Provide sufficient space so as to allow this product's ventilation fan to function efficiently. To avoid machine malfunctioning, do not turn off power for the fan, or do not place any obstacles near the ventilation opening.

Electric current consumption

MAX. 7.12 A (AC 110V 50 Hz)
MAX. 6.82 A (AC 110V 60 Hz)
MAX. 6.29 A (AC 120V 60 Hz)
MAX. 3.82 A (AC 220V 50 Hz)
MAX. 3.51 A (AC 220V 60 Hz)
MAX. 3.56 A (AC 230V 50 Hz)
MAX. 3.39 A (AC 230V 60 Hz)
MAX. 3.30 A (AC 240V 50 Hz)
MAX. 3.24 A (AC 240V 60 Hz)
MAX. 7.00 A (For TAIWAN)

3. OPERATION

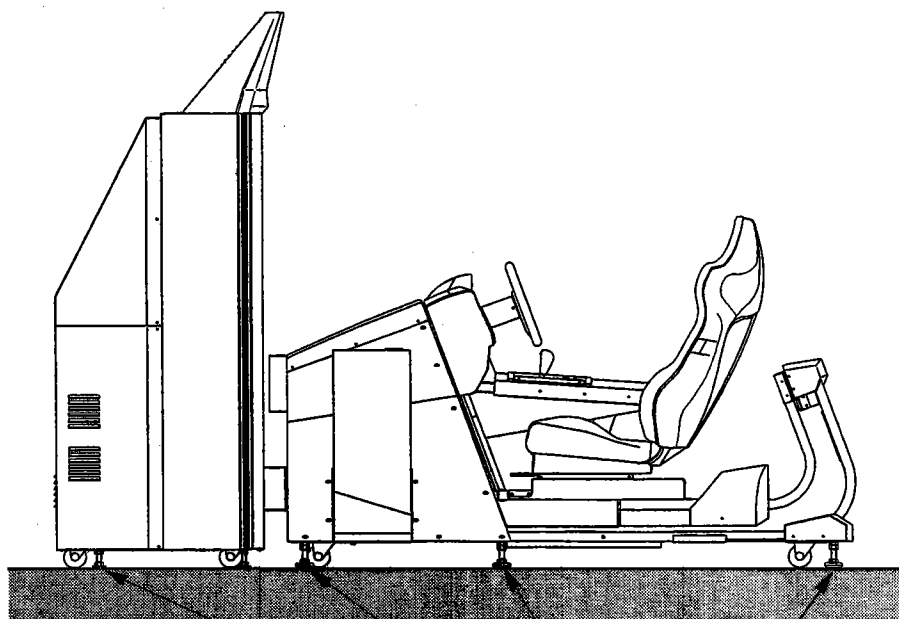
The Cockpit of this product sways during game play. In order to prevent accidents, be sure to comply with the following points before and during operation.

PRECAUTIONS TO BE HEEDED BEFORE STARTING THE OPERATION



In order to avoid accidents, check the following before starting the operation:

- Check if all of the leg adjusters are in contact with the surface. If they are not, the Cabinet can move and cause an accident.



Ensure that all of the Leg Adjusters are in contact with the floor.

- Do not put any heavy item on this product. Placing any heavy item on the product can cause a falling down accident or parts damage.
- Do not climb on the product. Climbing on the product can cause falling down accidents. To check the top portion of the product, use a step.



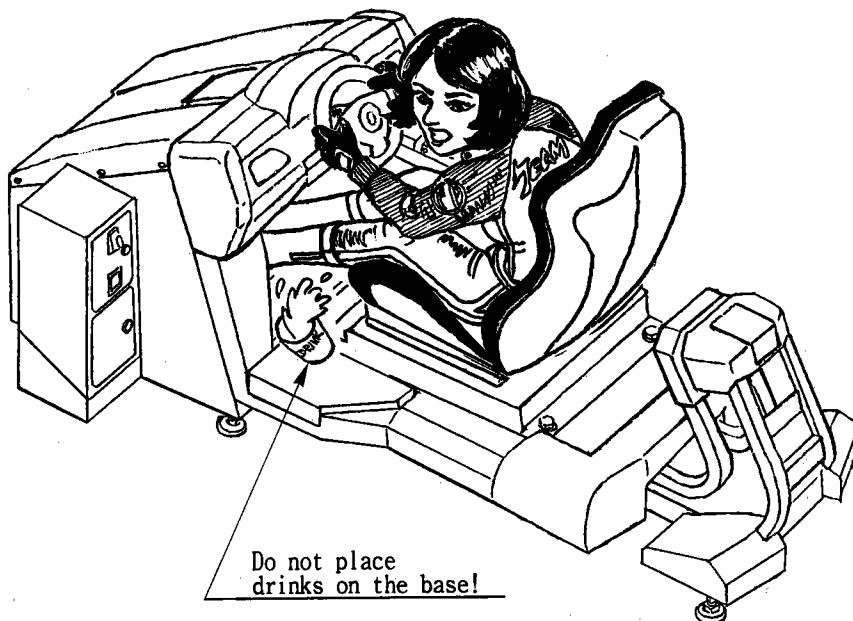
To avoid injury, be sure to provide sufficient space by considering the potentially crowded situation at the installation location. Insufficient installation space can cause the player to come into contact with or hit the others and result in injury or trouble.

PRECAUTIONS TO BE HEEDED (BY CUSTOMERS) DURING OPERATION

To avoid injury and trouble, be sure to constantly give careful attention to the behavior and manner of the visitors and players.



- To avoid injury and accidents, those who fall under the following categories are not allowed to play the game.
 - Intoxicated persons.
 - Pregnant women or those who are in the likelihood of pregnancy.
 - Those who need assistance such as the use of an apparatus when walking.
 - Those who have high blood pressure or a heart problem.
 - Those who have experienced muscle convulsion or loss of consciousness when exposed to intensive light stimulus due to watching television, playing video game or water surface flickering.
 - Persons susceptible to motion sickness.
 - Persons whose act runs counter to the product's warning displays.
- To avoid injury resulting from falling down, and electric shock due to spilled drinks, instruct the player not to place heavy items or drinks on the product.

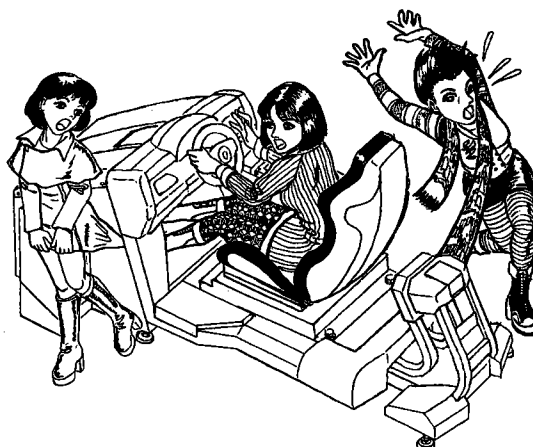
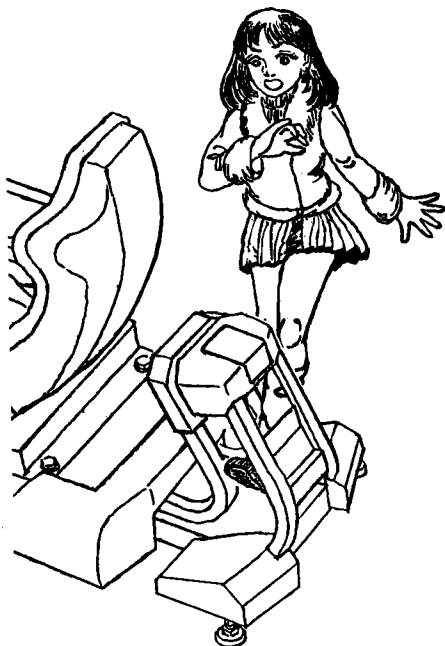


- To avoid electric shock and short circuit, do not allow customers to put hands and fingers or extraneous matter in the openings of the product or small openings in or around the doors.
- To avoid falling down and injury resulting from falling down, immediately stop the customer's leaning against or climbing on the product, etc.
- To avoid electric shock and short circuit, do not allow the customers to unplug the power plug without a justifiable reason.



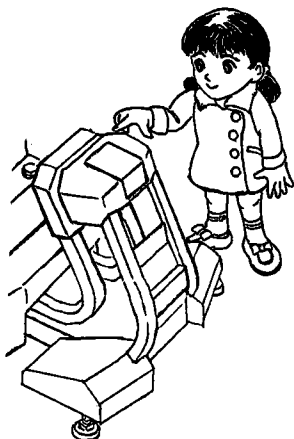
During game play, the Cockpit of this product sways. To avoid injury, persons other than the player should stay away from the cabinet. Be sure to pay careful attention to the movements of the customers who are in the periphery of the machine, particularly when the location is most crowded.

- In the Cockpit's front and back areas, your hand & fingers, and clothes could be caught in. Instruct persons other than the player not to come close to the cabinet.



- Your arm and foot could be caught between frames and cause injury. Instruct persons other than the player not to get on the cabinet during game play.
- When the Cockpit sways, space between the Cockpit Base and the floor surface becomes narrower. Caution on-lookers not to put one's foot under the Cockpit.

- Pay special attention to small children who can not perceive potentially hazardous situation.



- Immediately stop such violent acts as hitting and kicking the product. Such violent acts can cause parts damage or falling down, resulting in injury due to fragments and falling down.

4. NAME OF PARTS

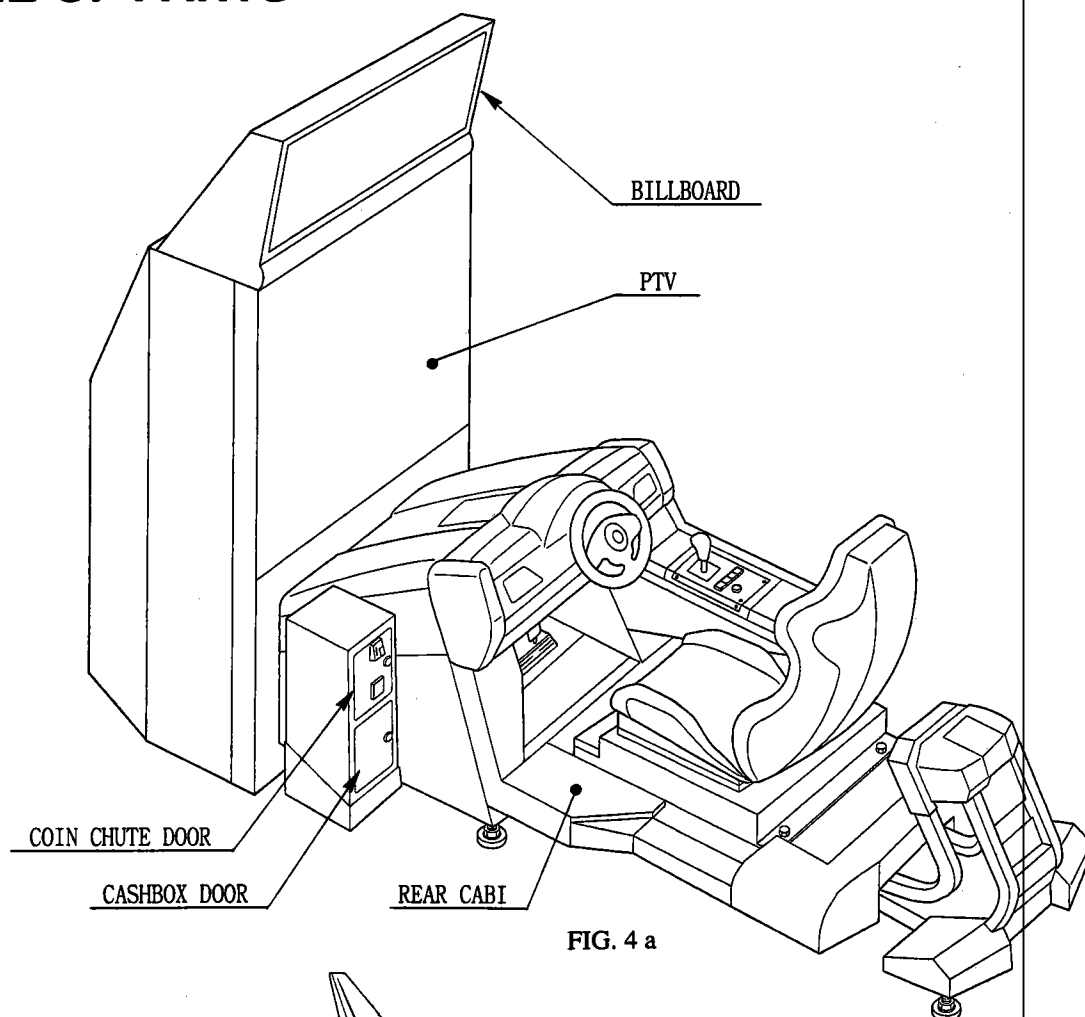


FIG. 4 a

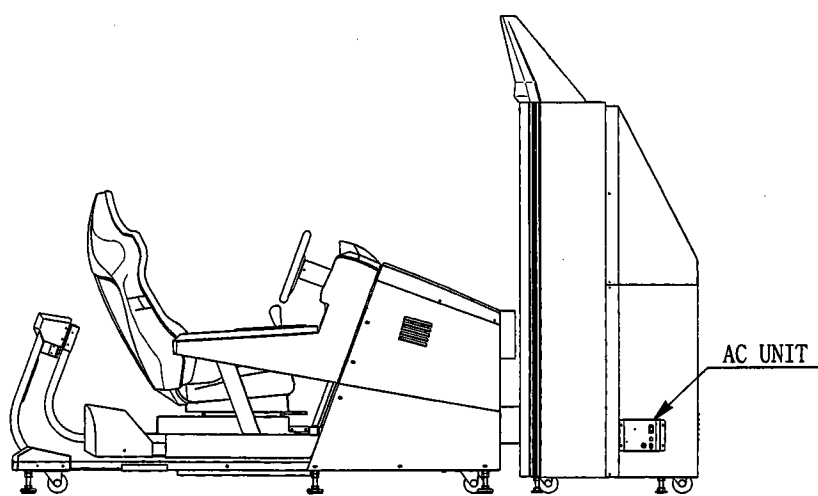


FIG. 4 b

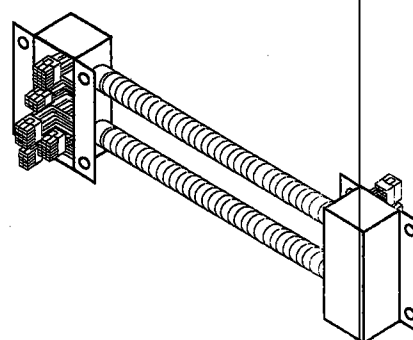


FIG. 4 c ASSY TUBE

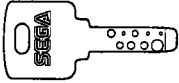
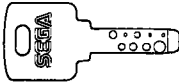
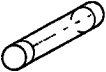
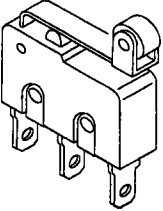
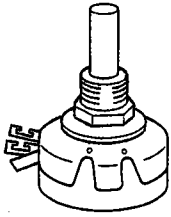
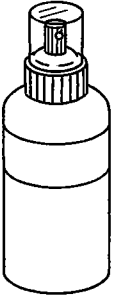
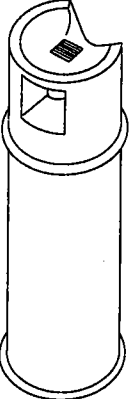
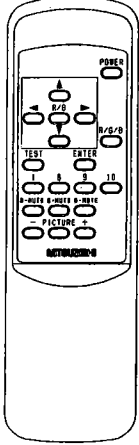
TABLE 4

	Width × Length × Height	Weight
PTV	1,098mm(W) × 702mm(D) × 1,539mm(H)	Approx. 156kg
BILLBOARD	1,098mm(W) × 398mm(D) × 341mm(H)	Approx. 16kg
REAR CABI	1,198mm(W) × 1,966mm(D) × 1,190mm(H)	Approx. 240kg

5. ACCESSORIES

When transporting the machine, make sure that the following parts are supplied.

TABLE 5 ACCESSORIES

<p>DESCRIPTION Part No. (Qty.) Note</p> <p>OWNERS MANUAL 420-6258-01 (1)</p> <p>Figures If Part No. has no description, the Number has not been registered or can not be registered. Such a part may not be obtainable even if the customer desires to purchase it. Therefore, ensure that the part is in safekeeping with you.</p>		<p>KEY MASTER 220-5576 (2) For opening/closing the doors</p> 	<p>KEY (2) For the CASHBOX DOOR</p> 
<p>FUSE 7000mA 125V 514-5036-7000 (1) For spare, refer to Section 15.</p> 	<p>SERVICE MANUAL 420-6286-01 (1)</p>	<p>SW MICRO TYPE 509-5636 (3) For spare, refer to Section 9.</p> 	
<p>VOL CONT B-5K OHM 220-5373 (2) 220-5484 For spare, refer to Section 8, 10.</p>			<p>MITSUBISHI Remote Control for Projector Used for adjustment. See Sec. 13. 200-5532(1)</p>
<p>GLASS CLEANER 090-0174 (1) Used for cleaning the Front Glass of the Projector. Refer to 13-1.</p> 	<p>STATICIDE 090-0074 (1) For spare, See Sec. 15.</p> 		

6. ASSEMBLING AND PRECAUTIONS

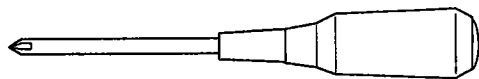


- Perform the assembly work by following the procedure herein stated. Failing to comply with the instructions can cause an electric shock.
- Assembling should be performed as per this manual. Since this is a complex machine, erroneous assembling can cause an electric shock or damage to the machine resulting in not functioning as per specified performance.
- When assembling, be sure to perform the work by plural persons. Depending on the assembly work, there are some cases in which performing the work by a single person can cause personal injury or parts damage.
- Ensure that connectors are accurately connected. Incomplete connections can cause electric shock.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock and short circuit.

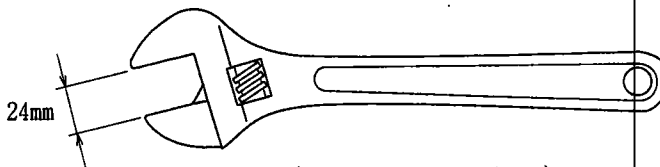
When carrying out the assembly work, follow the procedure in the following 5-item sequence:

- 1 ASSEMBLING THE FRONT CABINET
- 2 WIRING CONNECTIONS BETWEEN THE CABINETS
- 3 SECURING IN PLACE (LEG ADJUSTER ADJUSTMENT)
- 4 POWER SUPPLY, AND EARTH CONNECTION
- 5 TURNING POWER ON

When assembling, make sure that tools such as a Phillips type screwdriver, wrench (for M16 hexagon bolt), are available.



Phillips type screwdriver



1

ASSEMBLING THE FRONT CABINET



Installing the Billboard by one person is difficult. Be sure to use plural persons to perform work safely and accurately.



To perform work safely and securely, be sure to prepare a step which is in a secure and stable condition. Using an unstable step can cause a violent falling down accidents.

- ① By using the designated screws, secure the 2 Billboard Hooks to the Projection Display ceiling. (FIG. 6. 1 a)

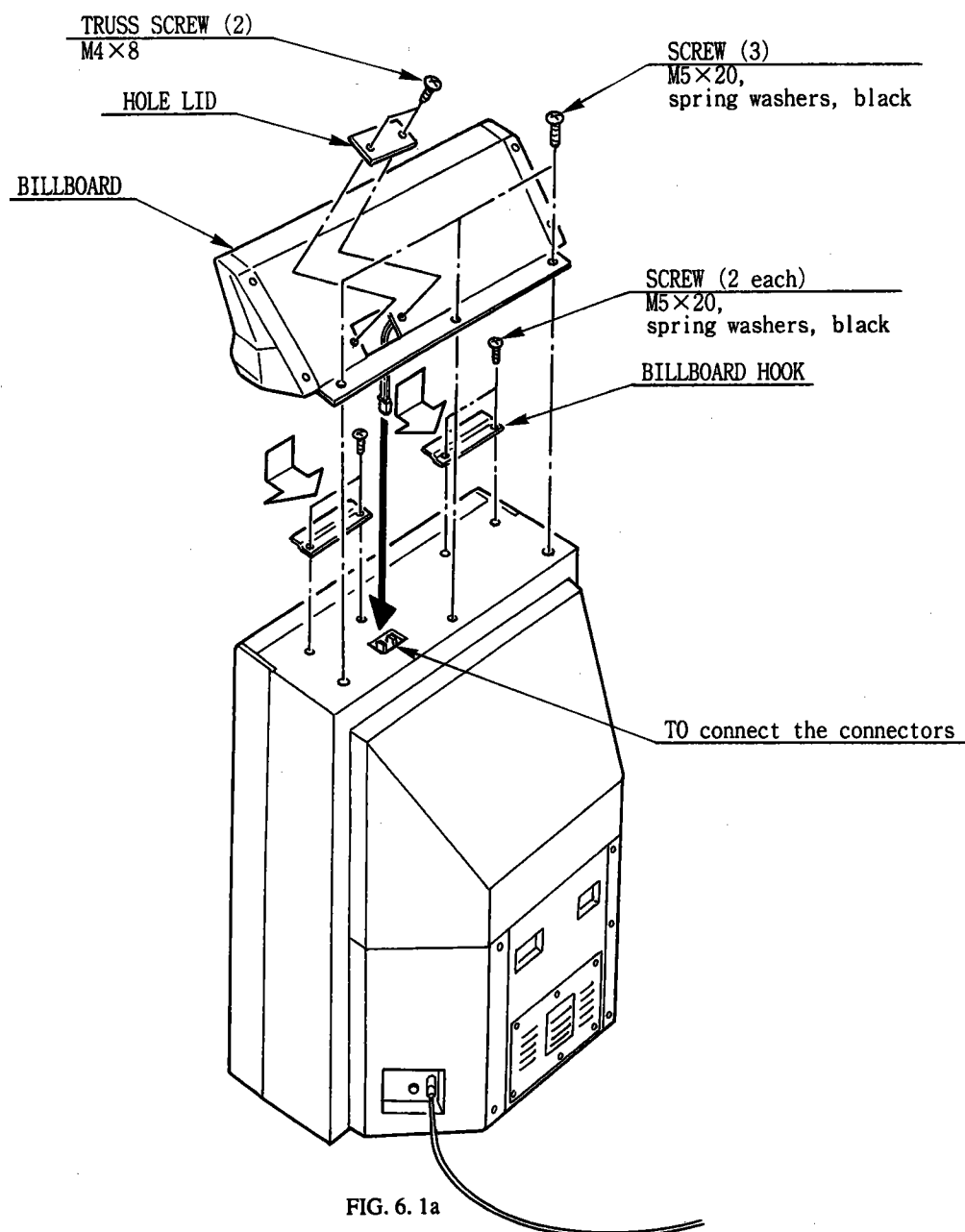
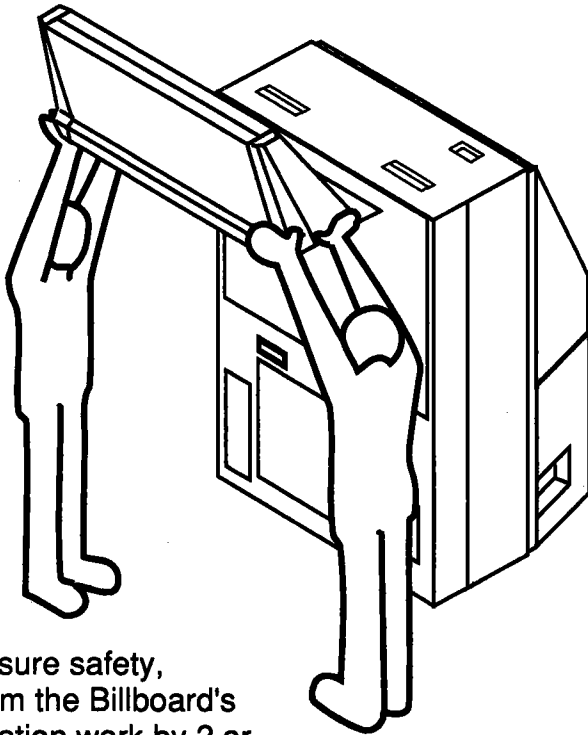


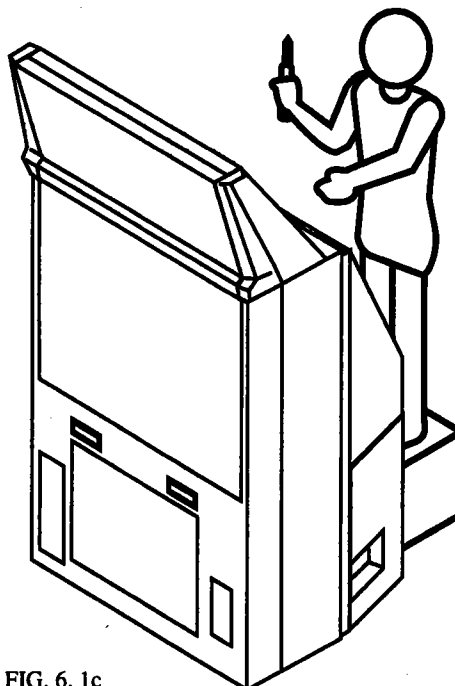
FIG. 6. 1a

- ② Support the Billboard by 2 persons, insert it to the Billboard Hooks as shown, and secure with 3 screws. (FIG. 6.1 b)
- ③ Take out the 2 screws to remove the Hole Lid from the backside of the Billboard.
- ④ Insert the Billboard's wiring connector into the Terminal Board on the ceiling of the Projection Display.
- ⑤ Install the Hole Lid with the 2 screws.



To ensure safety,
perform the Billboard's
installation work by 2 or
more persons.

FIG. 6. 1b



To perform work
safely and securely,
be sure to prepare a
step which is in a
secure and stable
condition.

FIG. 6. 1c

2

WIRING CONNECTIONS BETWEEN THE CABINETS

Install the ASSY TUBE to the Front Cabinet which is assembled as per 1 and the Rear Cabinet, and perform wiring connection in between both cabinets.

- ① The connectors on the one side of the ASSY TUBE wiring are all cap type and those on the opposite side are all plug type. The cap side is on the side of the Rear Cabinet . Connect all of the wiring connectors. Make sure that corresponding connectors of identical color and number of pins are connected.
- ② Secure the Box part of the ASSY Tube to the Rear Cabinet by using the 4 screws. At this time, use care so that wirings are not caught and damaged. (FIG. 6.2 a)
- ③ Connect the ASSY Tube's plug side connector to the Front Cabinet 's connector.
- ④ Secure the Box part of the ASSY Tube to the Front Cabinet by using the 4 screws. At this time, use care so that wirings are not caught and damaged. (FIG. 6.2 b)

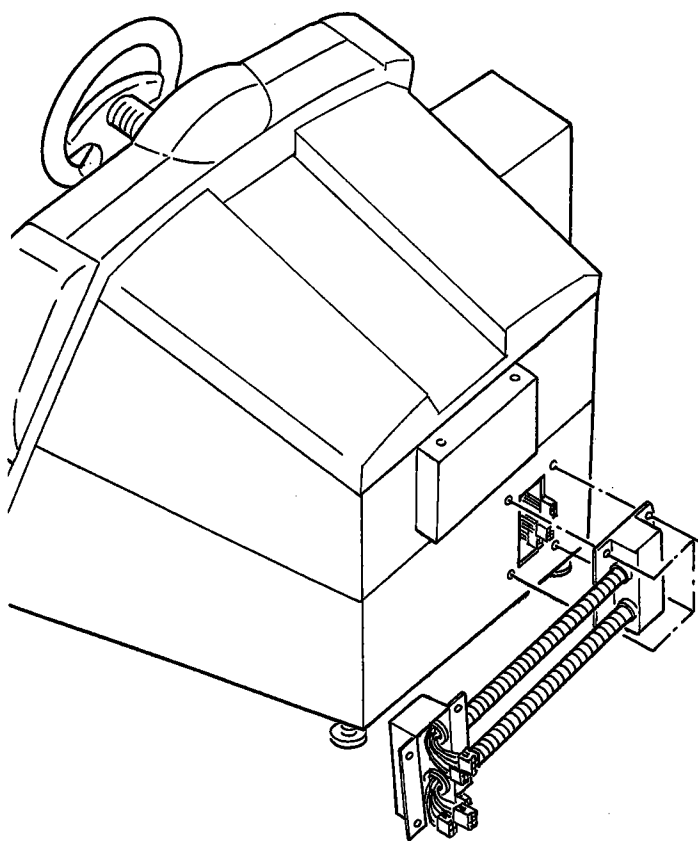


FIG. 6.2 a

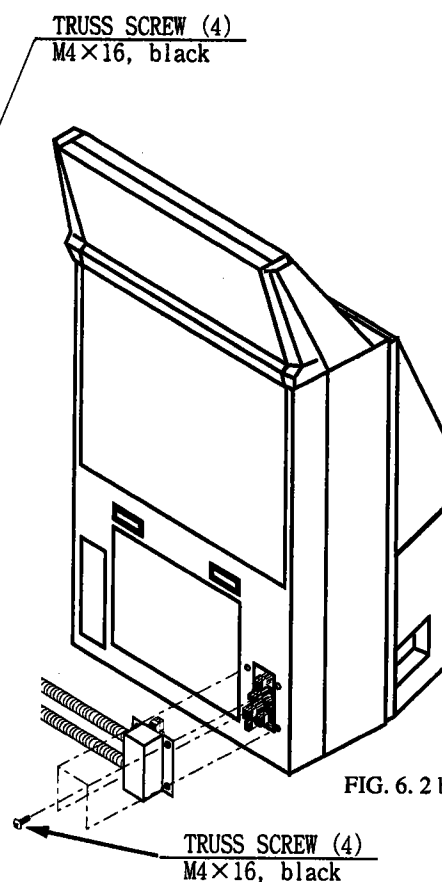


FIG. 6.2 b

3

SECURING IN PLACE (LEG ADJUSTER ADJUSTMENT)



Make sure that all of the leg adjusters are in contact with the floor. If they are not, the cabinet may move causing an accident.

This machine has 8 casters (4 for the Front Cabinet, 4 for the Rear Cabinet) and 10 leg adjusters (4 for the Front Cabinet, 6 for the Rear Cabinet). (FIG. 6.3 a) When the installation position is determined, cause the leg adjusters to come into contact with the floor directly, make adjustments in a manner so that the casters will be raised approximately 5mm. from the floor and make sure that the machine position is level.

- ① Move the machine to the installation position.
To ensure the safe operation of the product, provide sufficient space by adequately keeping the product away from wall surfaces and other cabinets.
- ② Have all of the Leg Adjusters make contact with the floor surfaces. Adjust the height of the Leg Adjusters by using a wrench in the manner so that the machine position is kept level.

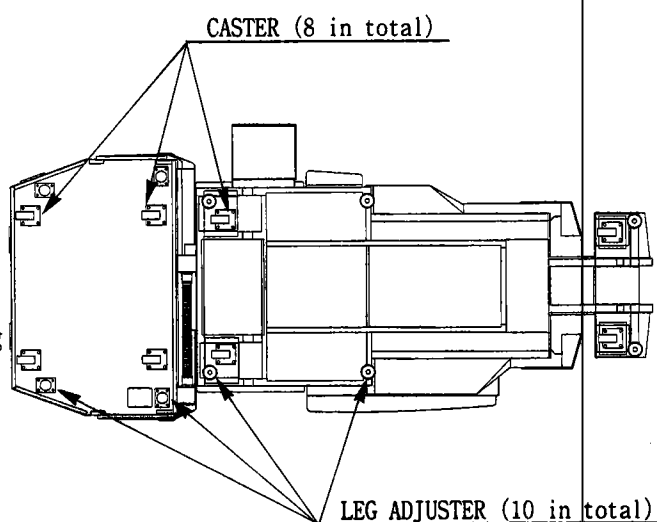


FIG. 6.3 a

- ③ After making adjustments, fasten the leg adjuster nut upward and secure the height of the leg adjuster. (FIG. 6.3 b)

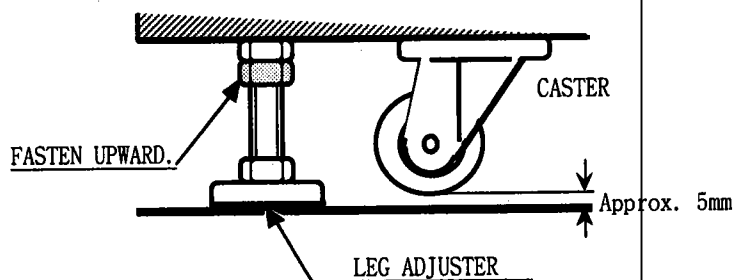
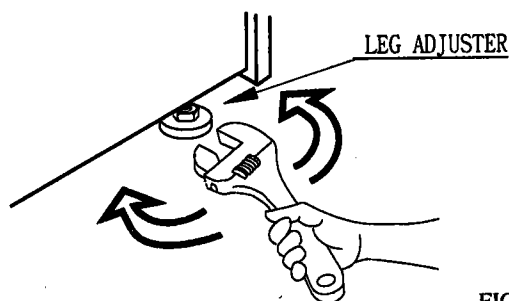


FIG. 6.3 b LEG ADJUSTER

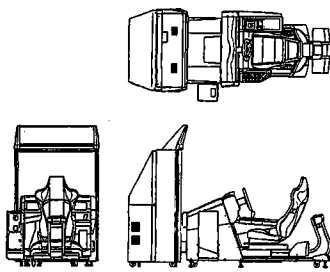


FIG. 6.3 c
Refer to this Fig. (Scale:1/100)
for the layout of the place of
installation.

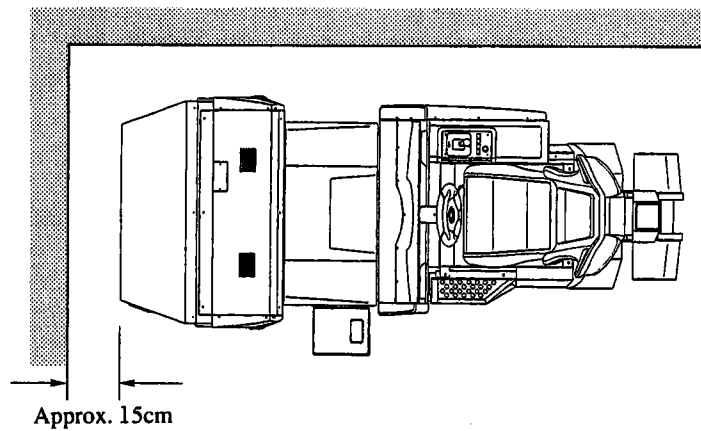


FIG. 6.3 d
Provide sufficient space so as to
allow for ventilation by the
ventilation fan.

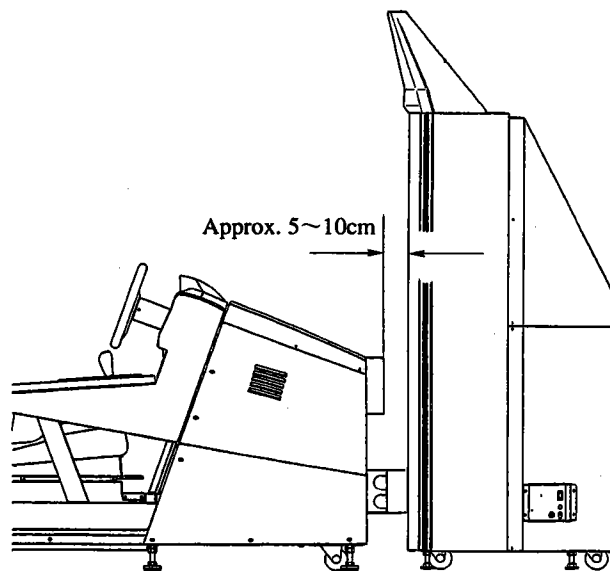


FIG. 6.3 e
Ensure to provide space of 50~
100 mm between the Front
Cabinet and the Rear Cabinet.

4

POWER SUPPLY, AND EARTH CONNECTION



- Be sure to independently use the power supply socket outlet equipped with an Earth Leakage Breaker. Using a power supply without an Earth Leakage Breaker can cause a fire when the leakage occurs.
- Ensure that the "accurately grounded indoor earth terminal" and the earth wire cable are available (except in the case where a power cord plug with earth is used). This product is equipped with the earth terminal. Connect the earth terminal and the indoor earth terminal with the prepared cable. If the grounding work is not performed appropriately, customers can be subjected to an electric shock, and the product's functioning may not be stable.
- Ensure that the power cord and earth wire are not exposed on the surface (passage, etc.). If exposed, they can be caught and are susceptible to damage. If damaged, the cord and wire can cause an electric shock or short circuit. Ensure that the wiring position is not in the customer's passage way or the wiring has protective covering.

The AC Unit of this product varies depending on AC 110V~120V Area (for Taiwan and USA) and AC 220V~240V Area. For the AC 110V~120V Area, the AC Unit has the AC Cable incorporated. For the AC 220V~240V Area, the AC Cable is an insertion type.

- ① The AC Unit is on the side of the Front Cabinet. The AC Unit has the Main SW, Earth Terminal and Power Cord (AC 110V~120V Area Specifications). For the AC 220V~240V Area, the AC Cable Connector is provided.
- ② Ensure that the Main SW is OFF.

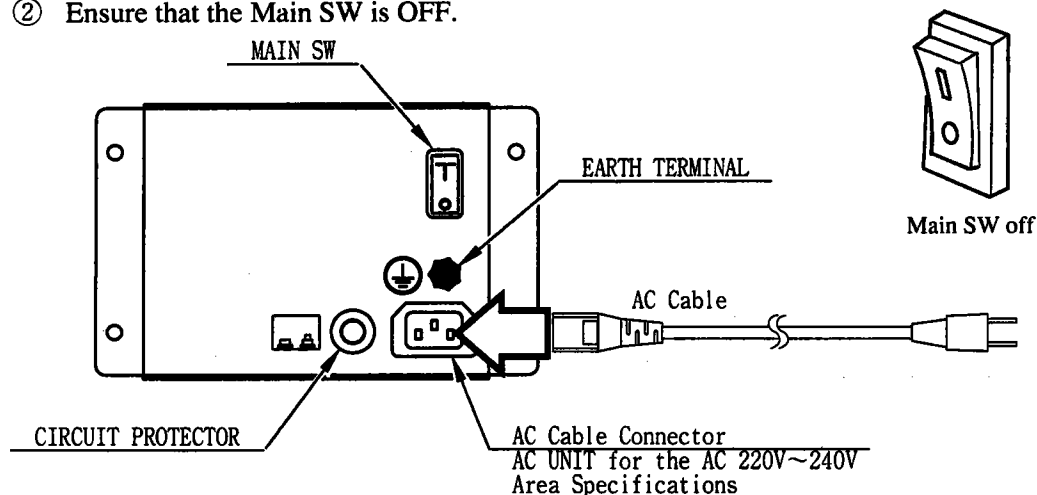


FIG. 6.4 a AC UNIT for AC 110V~120V Area Specifications

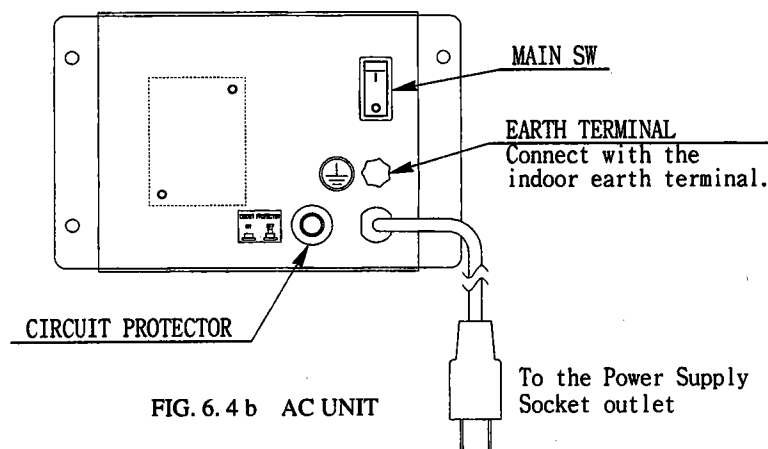


FIG. 6.4 b AC UNIT

- ③ Connect one end of the earth wire to the AC Unit earth terminal, and the other end to the indoor earth terminal. The AC Unit earth terminal has a Bolt and Nut combination. Take off the Nut, pass the earth wire through the Bolt, and fasten the Nut.
- The AC Cable has an Earth Wire incorporated for the AC 220V~240V Area. In the case where the plug socket has an "accurately grounded Indoor Earth Terminal," work stated in this paragraph is not necessary.

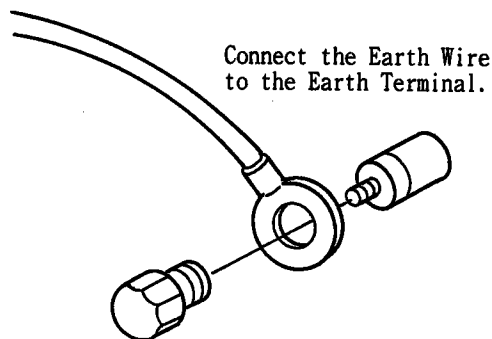


FIG. 6. 4 c Earth Wire Connection

- ④ Firmly insert the power plug into the AC Cable Plug Socket (AC 110V~120V Area). For the AC 220V~240V Area Specifications, insert the opposite side of the AC Cable Plug into the AC Cable Connector.
- ⑤ Perform wiring for the Power Cord and Earth Wire. Install protective covering for the Power Cord and Earth Wire.

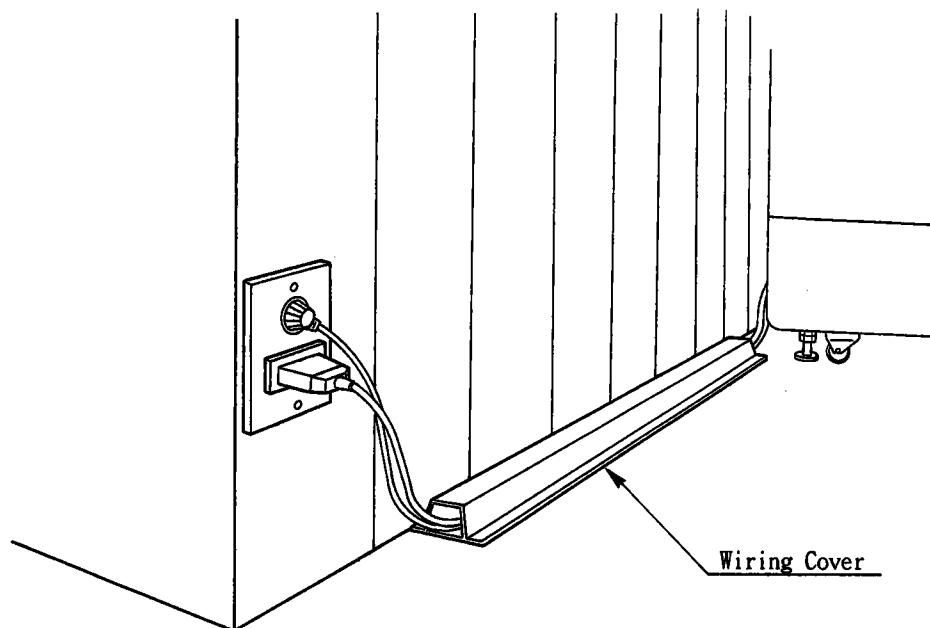


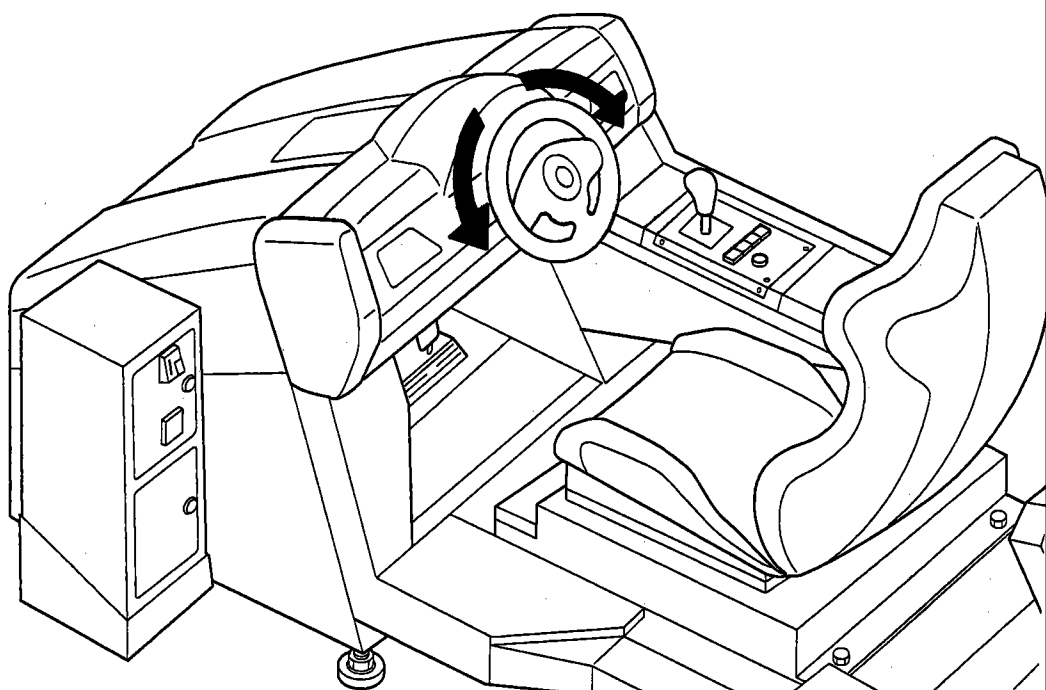
FIG. 6. 4 d Connecting Power Cord and Earth Wire

5**TURNING POWER ON**

During initialization setting, do not touch the machine. Wait until the initialization settings are finished automatically. Touching the machine during setting can cause inaccurate settings and game play may not be satisfactory.

With the AC Unit's Main Switch ON, turn on the machine's power supply. Simultaneously with turning power on, the machine starts initialization setting movements and displays the initialization setting movement mode on the screen. Do not touch the machine until the initialization setting movements are automatically finished.

When the power is turned ON, the Billboard's fluorescent lamp lights up, the steering wheel turns right & left and stops at the centering position. (Initialization setting movement)



When the power is turned ON, the steering wheel turns right & left and stops after centering.

FIG. 6. 5

The completion of initialization setting movements is followed by Advertise Mode. During the initialization setting movements, when trouble such as the mechanism portion's irregularities and malfunctioning is found, the game is playable in the status without steering wheel reaction and cockpit swaying. Cope with the trouble situation by referring to the Service Manual. If it is impossible to cope with the situation, contact where the product was purchased from, or the nearest SEGA Office/Service Center.

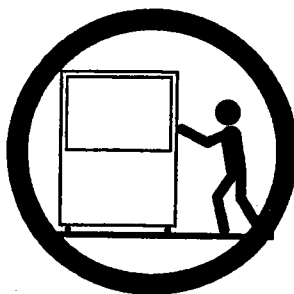
7. PRECAUTIONS TO BE HEEDED WHEN MOVING THE MACHINE



- When moving the machine, be sure to pull out the plug from the power supply. Moving the machine with the plug as is inserted can cause the power cord to be damaged and could result in a fire and or electric shock.
- When moving the machine on the floor, retract the Leg Adjusters and ensure that Casters make contact with the floor. During transportation, pay careful attention so that Casters do not tread power cords and earth wires. Damaging the power cords can cause an electric shock and or short circuit.
- When lifting the cabinet, be sure to hold the catch portions or bottom part. Lifting the cabinet by holding other portions can damage parts and installation portions due to the empty weight of the cabinet, and cause personal injury.
- When moving the PTV, do not push it from the rear side. Push it from sideways. Pushing the PTV from the rear side can have the PTV fall down, causing personal injury etc. In case the floor has slanted surfaces or step-like differences, be sure to move the machine by 2 or more persons.

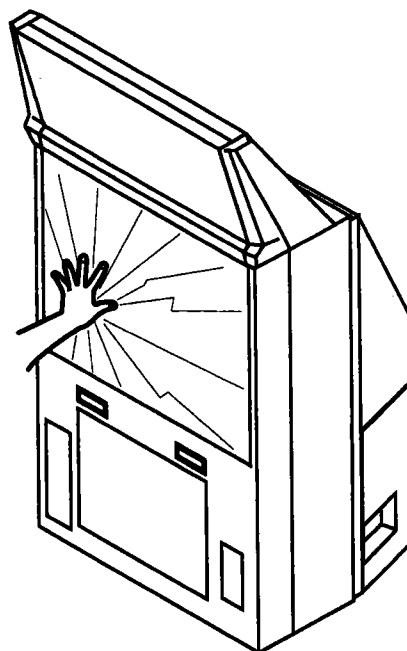


- In places where there are step-like differences in grade, separate the Front Cabinet and Rear Cabinet. Moving the machine with the Front Cabinet and Rear Cabinet as is connected can cause the joint portion to be damaged.
- When moving the Projector, do not push the Projector's front part. The front part is glass made. The glass can be damaged and the broken fragments can cause injury.



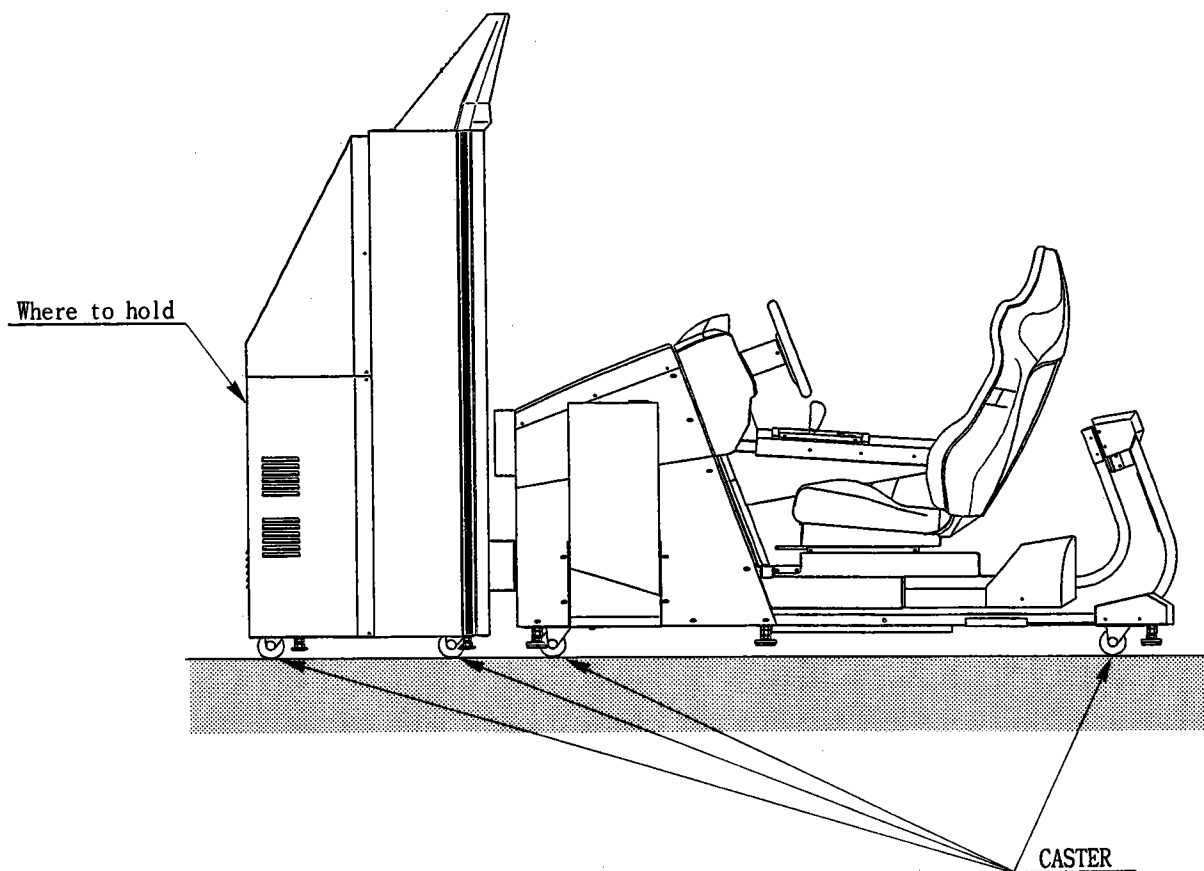
Do not push PTV from the rear side. Pushing the PTV from the rear side can cause the PTV to fall down. Push it from the side.

FIG. 7 a

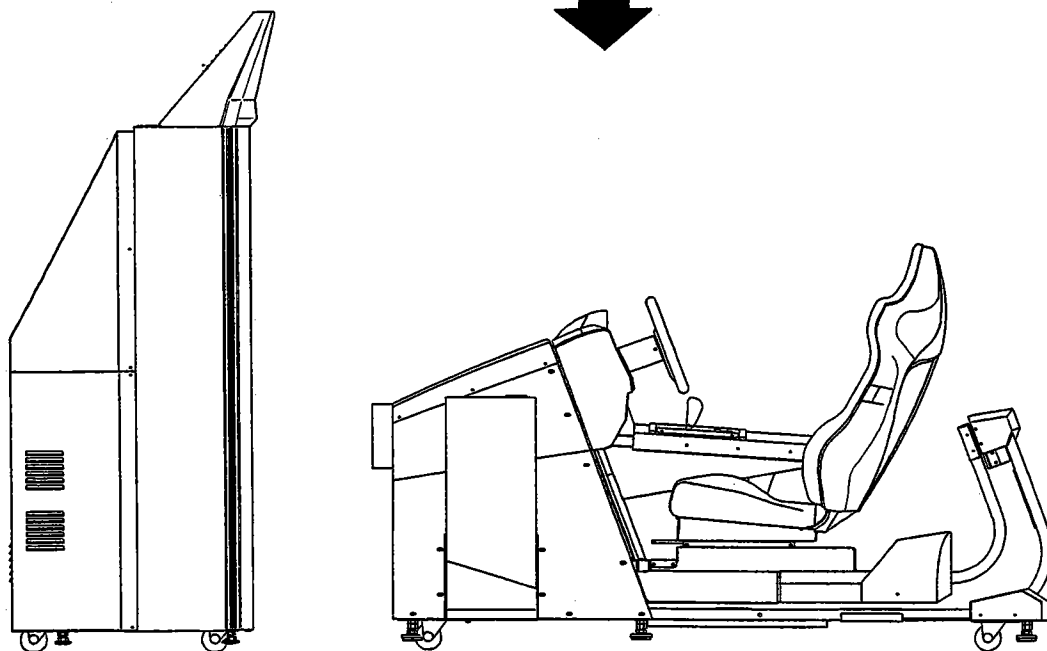


The Projector's front part is glass made. Do not push the front part.

FIG. 7 b



On level surfaces, move the machine by causing the Casters to make contact with the surfaces.



To move the machine in places where there are step-like differences in grade, separate into each cabinet.

FIG. 7 c

8. HANDLE MECHA



- In order to prevent an electric shock and short circuit, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock or short circuit accident.
- Do not touch places other than those specified. Touching places not specified can cause an electric shock or short circuit accident.



When in the Test Mode, the cockpit will be released from the secured status. Since the cockpit sways due to its empty weight, be very careful to avoid injury.

If steering wheel operation is not satisfactory, adjust the Volume installation position (gear mesh) or replace the Volume. Also, apply greasing to the gear mesh portion once every 3 months.

8-1 ADJUSTING AND REPLACING THE VOLUME

Check Volume values in the Test Mode (refer to Service Manual). Since work is performed in the energized cabinet, be sure not to touch undesignated places. Touching places other than those specified can cause electric shock and short circuit.

- ① Have the screen display the Volume values in the Test Mode.
- ② Take out the 6 truss screws and remove the Bonnet Cover (FIG. 8.1).
- ③ Loosen the 2 screws which secure the Volume Bracket to move the Volume Bracket. (Photo 8.1)
- ④ Move the Volume Bracket to disengage gear mesh.
- ⑤ Secure the steering wheel at the centering position to adjust gear mesh. At this time, ensure that the Volume value display is within the range of $80H \pm 2$.
- ⑥ Fasten the 2 screws which secure the Bracket.
- ⑦ In the Volume setting mode, perform Volume setting.

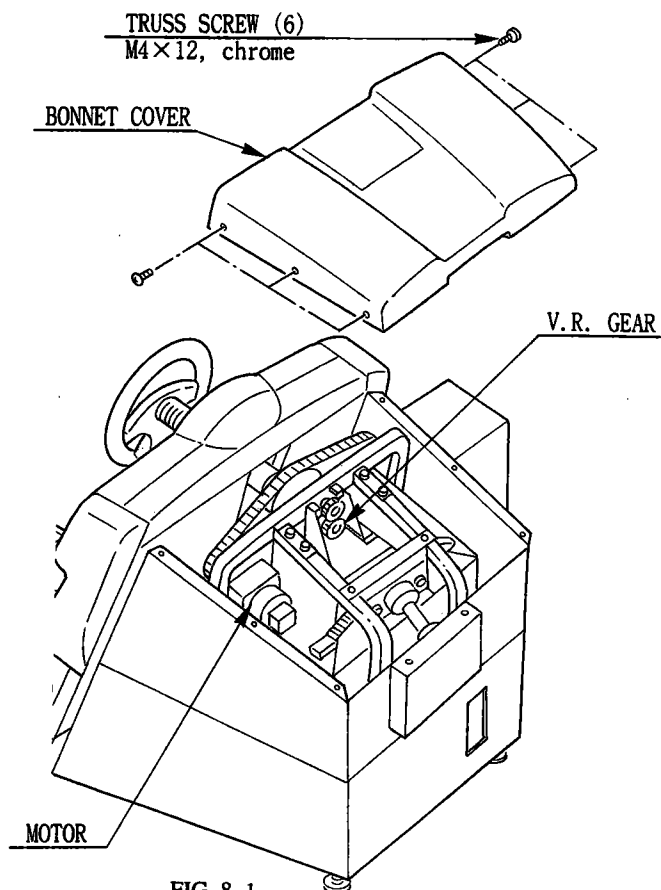
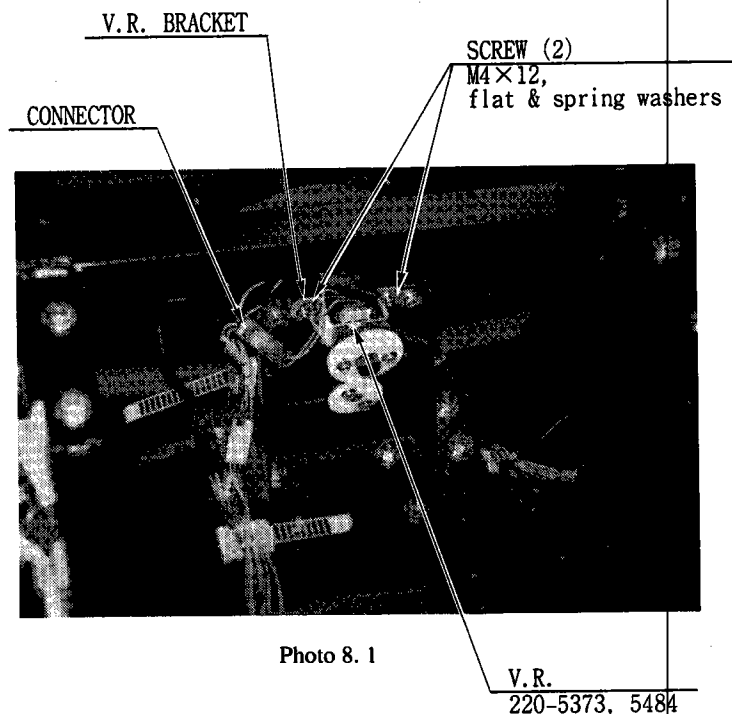


FIG. 8.1

REPLACING THE VOLUME

- ① Turn the power off.
- ② Disconnect the connector.
- ③ Take out the 2 screws which secure the Volume Bracket and remove the Volume Bracket.
- ④ Remove the Volume Gear and Volume Bracket to replace the Volume.
- ⑤ After replacing the Volume, perform Volume setting in the Volume setting mode.



8-2 GREASING



Be sure to use the designated grease. Using undesignated grease can cause parts damage.

Apply greasing to the Volume gear mesh portion once every 3 months.
For spray greasing, use GREASE MATE (PART No. 090-0066).

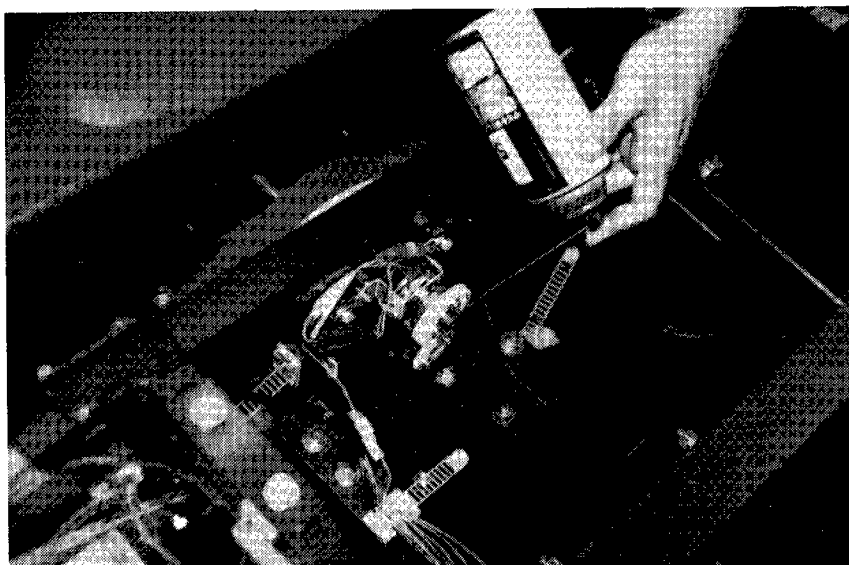


Photo 8. 2

9. SHIFT LEVER



- In order to prevent an electric shock and short circuit, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock or short circuit accident.
- Do not touch places other than those specified. Touching places not specified can cause an electric shock or short circuit accident.

If the Shift Lever operation is not satisfactory, remove the Shift Lever in the following procedure and replace the microswitch.

9-1 REMOVING THE SHIFT LEVER

- ① Turn the power off.
- ② Take out the 6 truss screws and remove the Switch Plate. The Switch Plate has wiring connections. To avoid damaging the wiring, carefully lift the Switch Plate and disconnect the inside connector. (Photo 9.1 a) (Photo 9.1 b)
- ③ Remove the 4 Hexagon Bolt for special use which secure the Shift Lever. (Photo 9.1 c)
- ④ Carefully lift the Shift Lever. The Shift Lever also has wirings. Lift it up in the manner so as not to damage wiring and disconnect the connector. (Photo 9.1 d)



Photo 9.1 a

TURSS SCREW (6)
M4x12, chrome

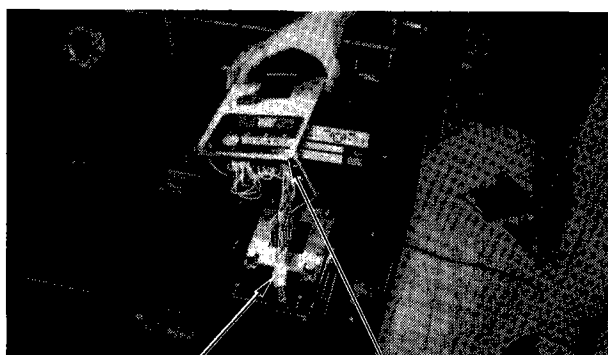


Photo 9.1 b

CONNECTOR

SWITCH PLATE

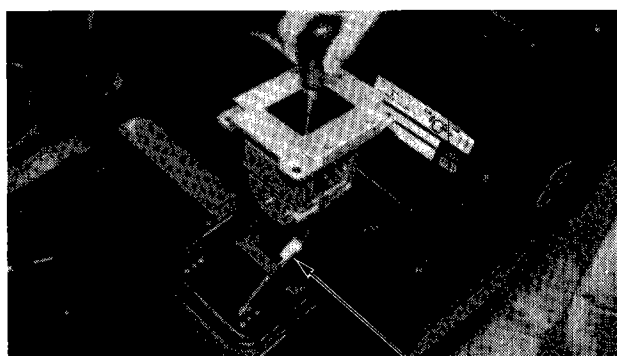


Photo 9.1 d

CONNECTOR

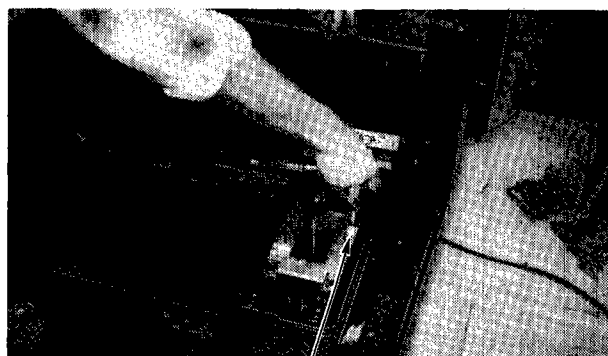


Photo 9.1 c

HEXAGON BOLT for special use,
spring washer used.

9-2 SWITCH REPLACEMENT

Each Microswitch is secured with 2 screws. Remove the 2 screws and replace the Microswitch.

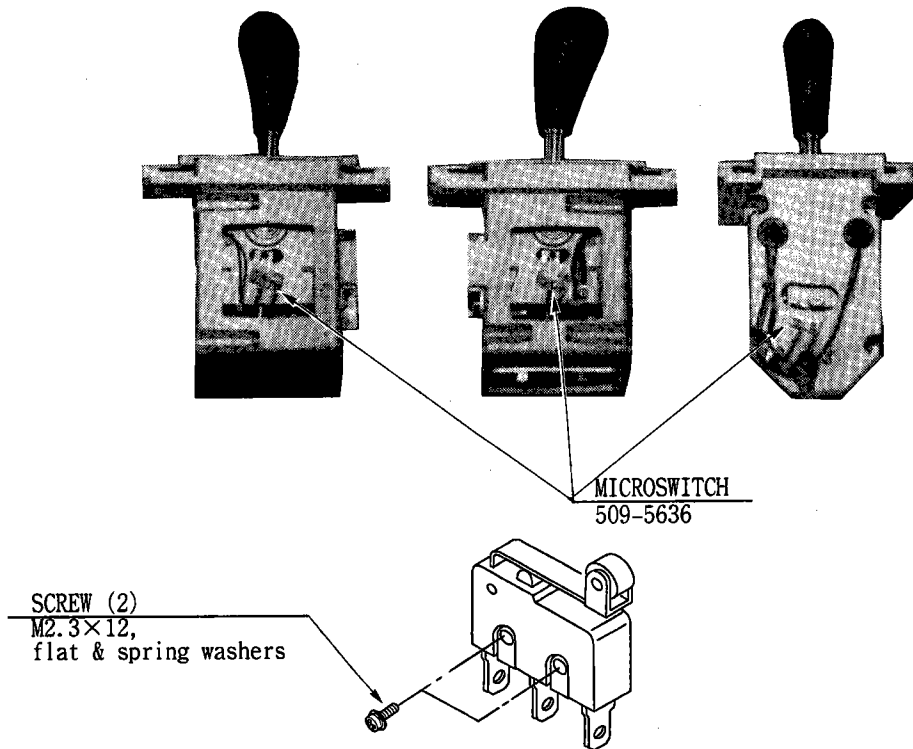


FIG. 9.2

After replacing the Switch, check to see if the switch is inputted as per Shift Lever operation in the Test Mode.

10. ACCELERATOR & BRAKE



- In order to prevent an electric shock and short circuit, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock or short circuit accident.
- Do not touch places other than those specified. Touching places not specified can cause an electric shock or short circuit accident.

If Accel. and Brake operation is not satisfactory, adjustment of Volume installation position or Volume replacement is needed. Also, be sure to apply greasing to the gear mesh portion once every 3 months.

10-1 ADJUSTING AND REPLACING THE V.R.

The appropriate value of each V.R. is as follows.

	When released:		When stepped on:
ACCEL. :	Under 30 H	↔	Over COH
BRAKE :	Under 30 H	↔	Over COH

Check Volume values in the Test Mode. (Refer to Service Manual.)

Since work is performed inside the energized cabinet, be very careful so as not to touch undesignated portions. Touching places not specified can cause electric shock or short circuit.

- ① Take out the 2 truss screws and remove the Front Cover from the Accel. & Brake Unit (FIG. 10. 1 a).
- ② Loosen the screw which secure the Potentiobase, and adjust the Volume value by moving the Base. (FIG. 10. 1 b)
- ③ Secure the Potentiobase.
- ④ Perform Volume setting in the Volume setting mode.

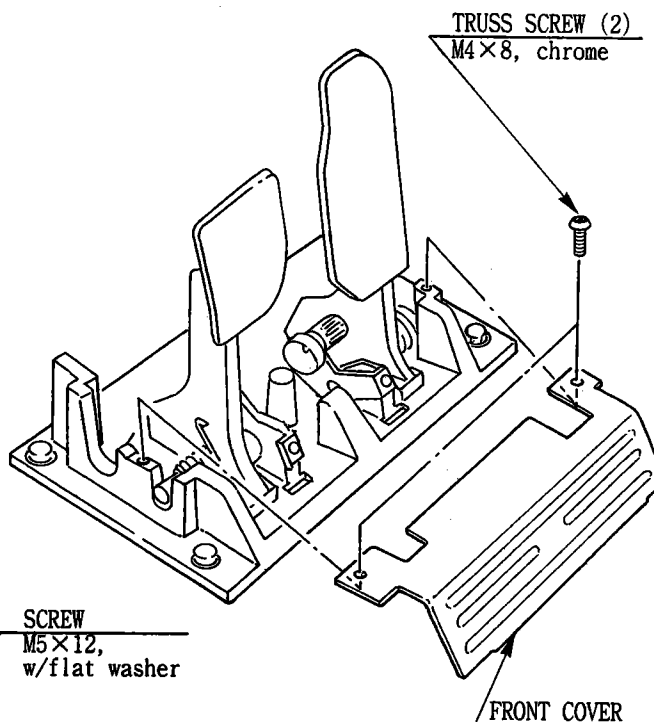


FIG. 10. 1 a

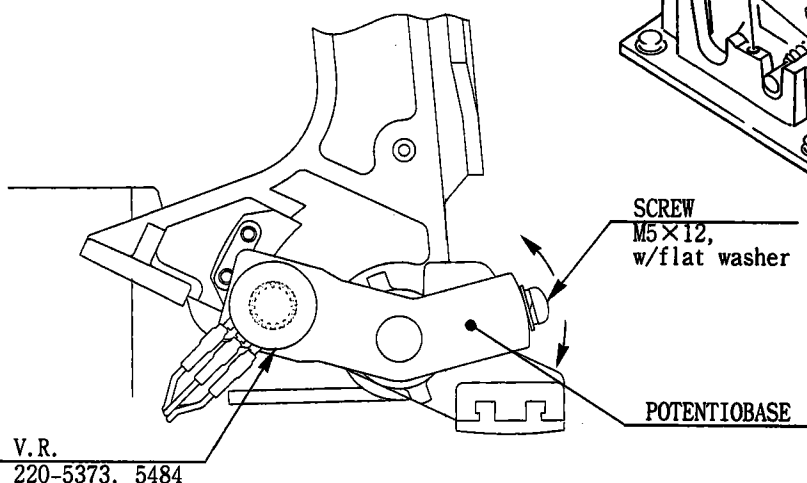


FIG. 10. 1 b

REPLACING THE VOLUME

- ① Turn the power off.
- ② Take out the 2 screws and remove the Potentiocover (FIG. 10. 1 c).
- ③ Disconnect the connector of the Volume to be replaced.
- ④ Remove the screw which secures the Potentiocover (FIG. 10. 1 b).
- ⑤ Remove the Potentiobase together with the Volume as is attached. (FIG. 10. 1. c)
- ⑥ Remove the Base and Gear to replace the Volume.
- ⑦ In the Test Mode, ensure that the Volume value is appropriate.

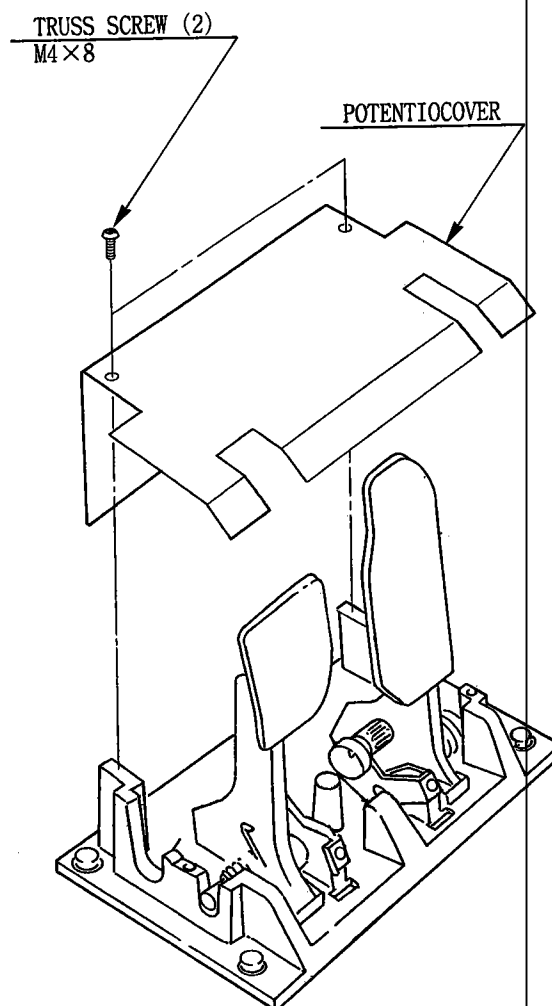
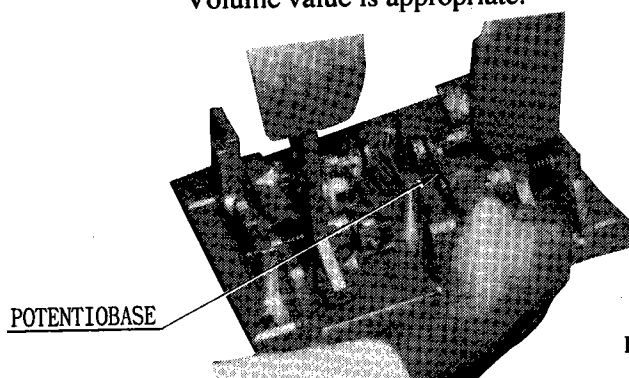


FIG. 10. 1 c

10-2 GREASING



Be sure to use the designated grease. Using undesignated grease can cause parts damage.

Once every 3 months, apply greasing to the Spring and Gear mesh portion. For spray greasing, use GREASE MATE (PART No. 090-0066).

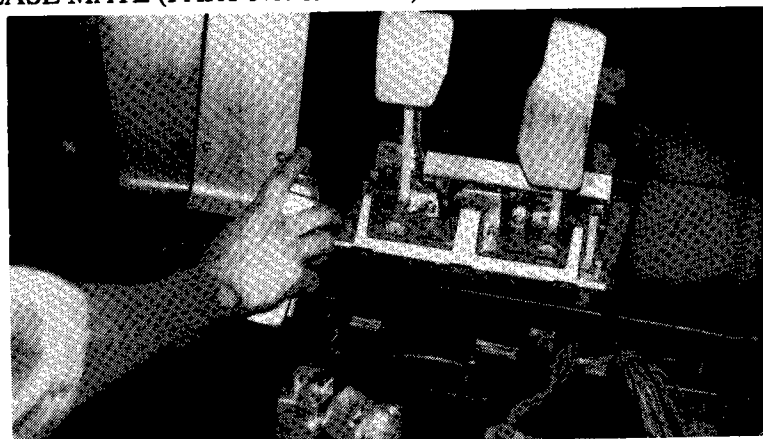


Photo 10. 2

11. MAINTENANCE OF MECHANISM UNIT



- In order to prevent an electric shock and short circuit, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock or short circuit accident.
- Do not touch places other than those specified. Touching places not specified can cause an electric shock or short circuit accident.



When in the Test Mode, the cockpit will be released from the secured status. Since the cockpit sways due to its empty weight, be very careful to avoid injury.

11-1 ADJUSTING AND REPLACING THE VOLUME

Check Volume value in the Test Mode. (Refer to Service Manual.)

Since work is performed inside the energized cabinet, be very careful so as not to touch undesignated portions. Touching places not specified can cause electric shock and short circuit.

- ① Have the Volume value displayed on the screen in the Test Mode.
- ② Take out the 3 screws and remove the Floor Center (FIG. 11. 1)

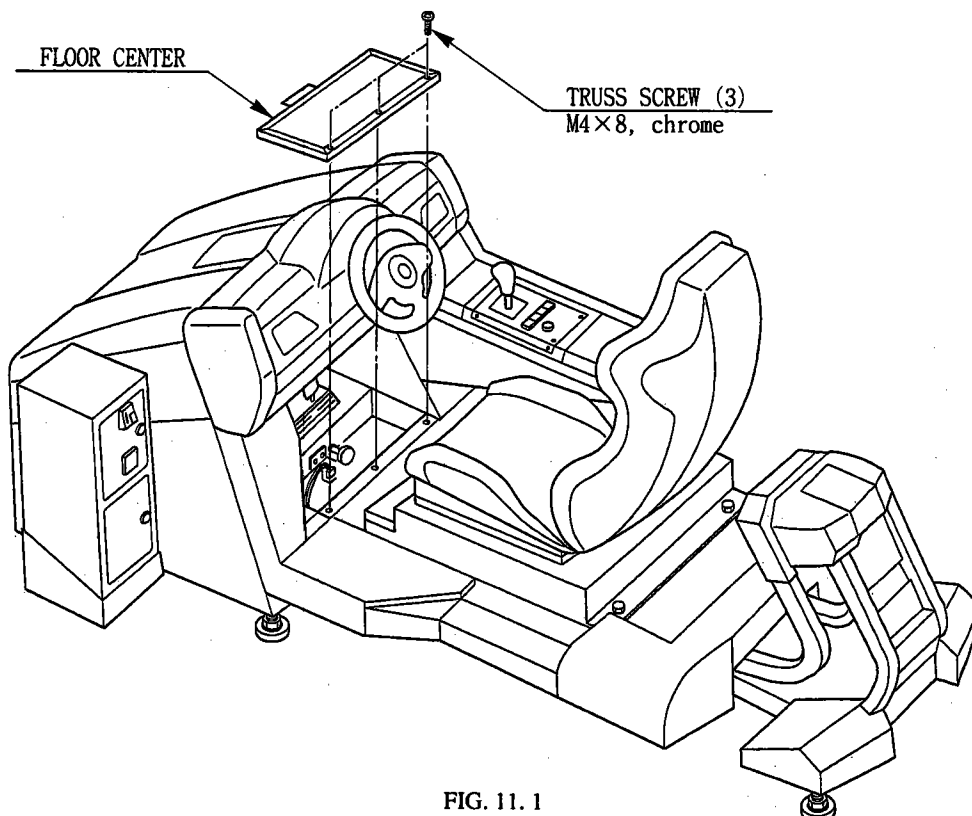
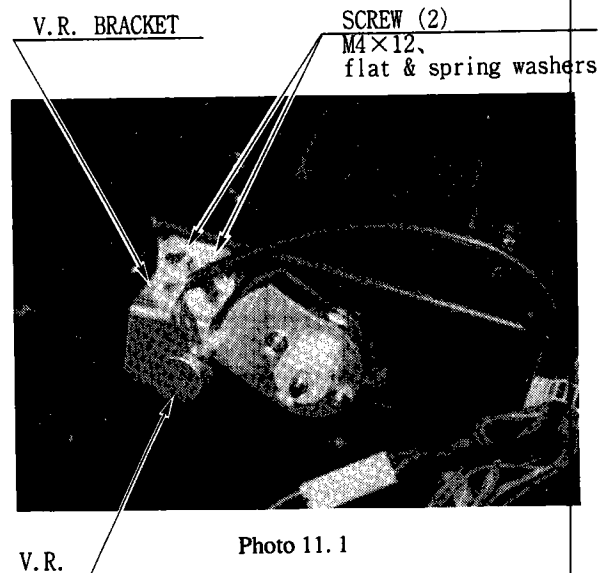


FIG. 11. 1

- ③ Loosen the 2 screws which secure the Volume Bracket to move the Volume Bracket. (Photo 11.1)
- ④ Move the Volume Bracket to disengage gear mesh.
- ⑤ Secure the cockpit in the level position to adjust gear mesh. At this time, ensure that the Volume value display is within the range of $80H \pm 2$.
- ⑥ Loosen the 2 screws which secure the Bracket.
- ⑦ Perform Volume setting in the Volume setting mode.



REPLACING THE VOLUME

- ① Turn the power off.
- ② Disconnect the connector.
- ③ Take out the 2 screws which secure the Volume Bracket, and remove the Volume Bracket.
- ④ Remove the Volume Gear and Volume Bracket to replace the Volume.
- ⑤ After replacing the Volume, perform Volume setting in the Volume Setting Mode.

11-2 GREASING



When assembling, be sure to perform the work by plural persons. Depending on the assembly work, there are some cases in which performing the work by a single person can cause personal injury.



Be sure to use the designated grease. Using undesignated grease can cause parts damage.

Once every 3 months, apply greasing to the Bank Volume's gear mesh portion.
Once every 6 months, apply greasing to the Centering Mechanism's Spring portion. For spray greasing, use GREASE MATE (PART No. 090-0066). To apply greasing to the Centering Mechanism's Spring portion, remove the parts by following the procedure below.

- ① Take out the 3 truss screws and remove the Side Step. (FIG. 11.2)
- ② Remove the 4 Hexagon Bolts which secure the Seat. (FIG. 11.2)

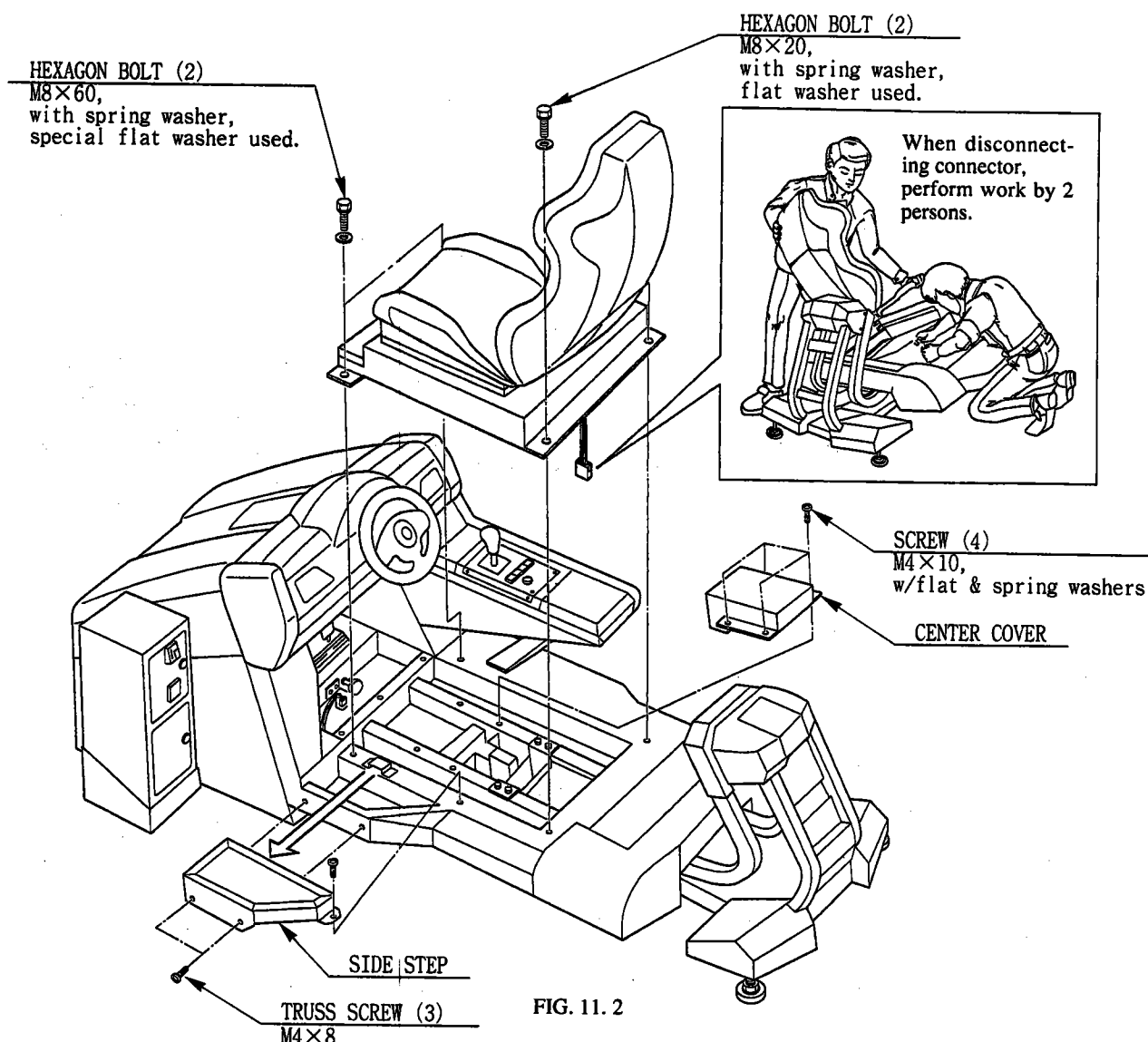


FIG. 11.2

- ③ Incline the Seat by one person and disconnect the connector under the Seat by another person.
- ④ Take out the 4 screws and remove the Center Cover.
- ⑤ Apply greasing to the Centering Mechanism's Spring portion.
(Photo 11. 2 a)

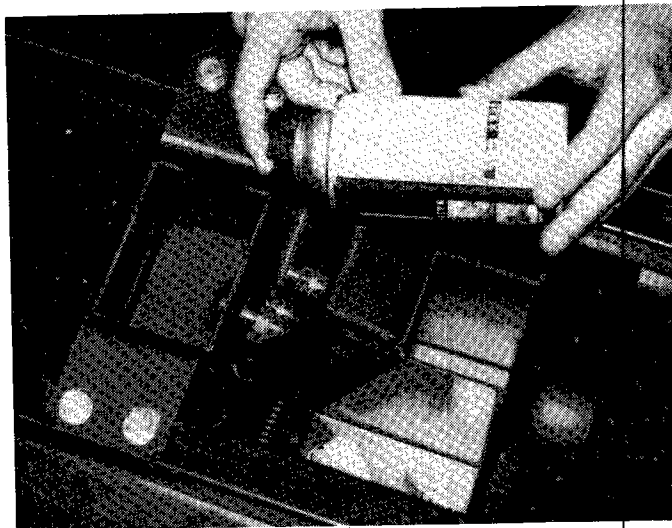


Photo 11. 2 a

Remove Floor Center and apply greasing to the Bank Volume's gear mesh portion (Photo 11. 2 b).

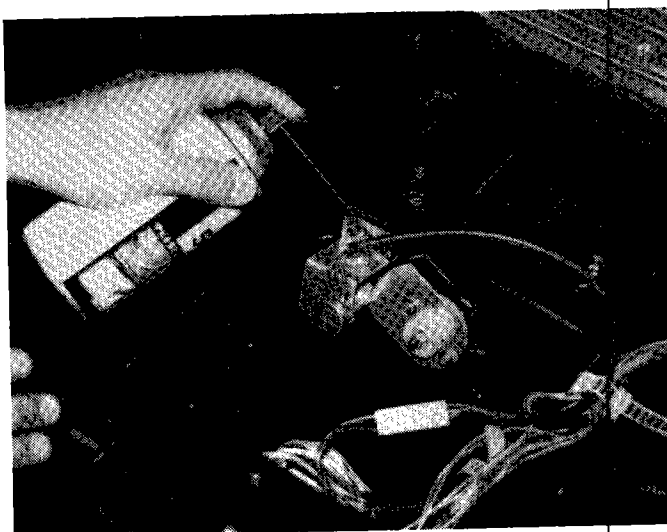


Photo 11. 2 b

12. COIN SELECTOR

HANDLING THE COIN JAM

If the coin is not rejected when the REJECT button is pressed, open the coin chute door and open the selector gate. After removing the jammed coin, put a normal coin in and check to see that the selector correctly functions.

CLEANING THE COIN SELECTOR

The coin selector should be cleaned once every 3 months. When cleaning, follow the procedure below:

- ① Turn the power for the machine OFF. Open the coin chute door.
- ② Open the gate and dust off by using a soft brush (made of wool, etc.).
- ③ Remove and clean smears by using a soft cloth dipped in water or diluted chemical detergent and then squeezed dry.

- ④ Remove the CRADLE.

When removing the retaining ring (E ring), be very careful so as not to bend the shaft.

- ⑤ Remove stain from the shaft and pillow portions by wiping off with a soft cloth, etc.
- ⑥ After wiping off as per ⑤ above, further apply a dry cloth, etc. to cause the coin selector to dry completely.

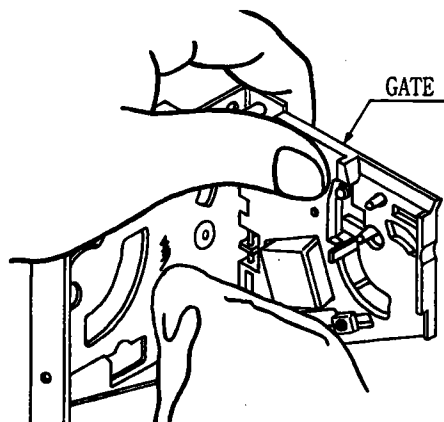


FIG. 12 a

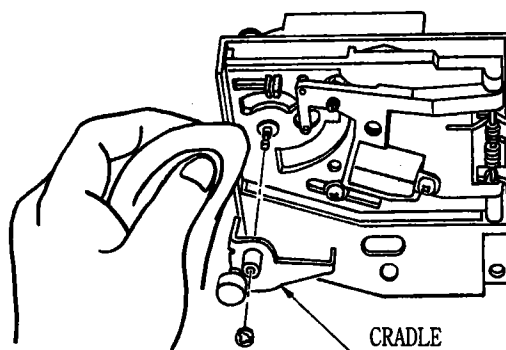


FIG. 12 b



- Never apply machine oil, etc. to the Coin Selector.
- After cleaning the Coin Selector, insert a regular coin in the normal working status and ensure that the Selector correctly functions.

COIN INSERTION TEST

Once every month, when performing the Coin SW Test, simultaneously check the following:

- ☐ Does the Coin Meter count satisfactorily?
- ☐ Does the coin drop into the Cashbox correctly?
- ☐ Is the coin rejected when inserted while keeping the Reject Button pressed down?

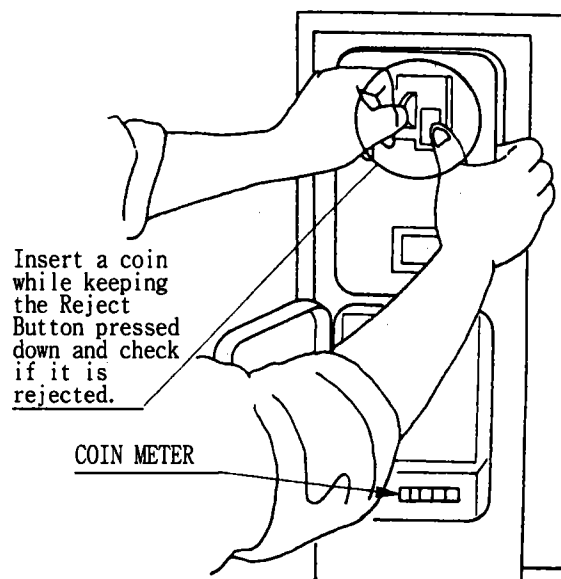


FIG. 12 c

13. PROJECTOR



Since the Projector has been adjusted at the time of shipment, avoid making further adjustments without good reason.



The Projector is subject to color deviation due to Convergence deviation caused by the geomagnetism at the installation location and peripheral magnetic field. After the installation of machine, and before commencing operation, check for Convergence deviation and if deviated, make adjustments.

13-1 CLEANING THE FRONT GLASS



Use care when handling glass made parts. When the glass is damaged, fragments of glass can cause injury.



- Use alcohol based cleaner (liquid).
- Use a soft cloth.
- When removing an attached large particle of dust (or foreign matter), do not rub with a cloth.

Clean the screen once a week. Use a soft, clean cloth containing a proper quantity of GLASS CLEANER to remove stains. To avoid damaging the screen and cabinet surfaces, only the use of GLASS CLEANER is allowed. Do not use such solvents as thinner, alcohol, etc., or abrasives and or bleaching agents. The screen is glass made. Do not rub with hard items, do not violently dust, or avoid such similar act. If stains can not be removed, ask professional service personnel to clean it.

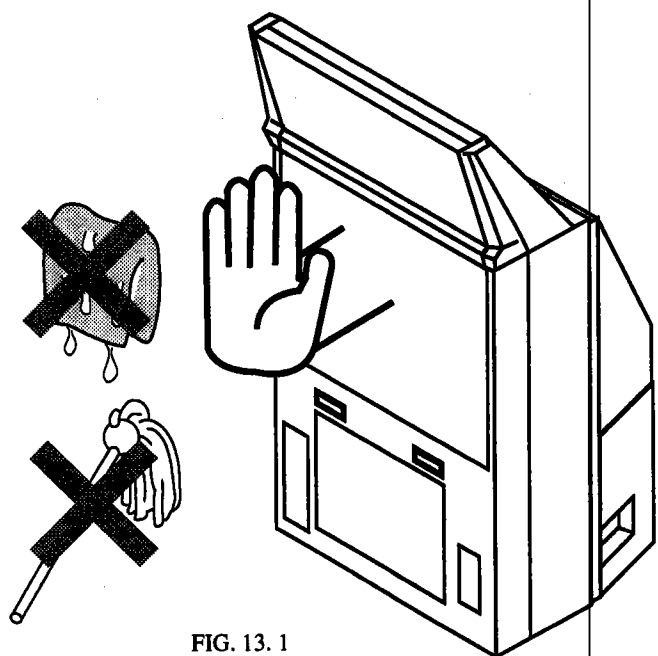


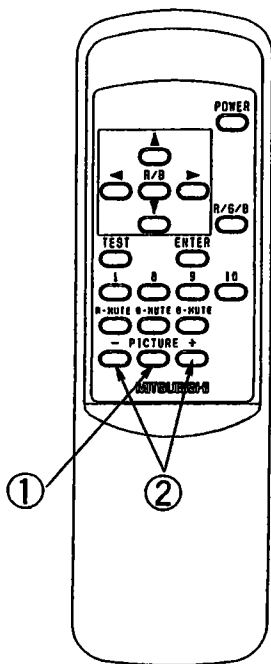
FIG. 13. 1

13-2 ADJUSTING MITSUBISHI PROJECTOR WITH REMOTE CONTROL



- Although the following undesignated keys will not function even if pressed, do not press them to avoid causing malfunctioning.
- Operate the Remote Control by directing it toward the screen. The Remote Control will not be activated when operated by directing it otherwise.

ADJUSTMENT IN BRIGHTNESS, HORIZONTAL/VERTICAL POSITIONS



- ① Press the Remote Control's PICTURE KEY to proceed to the Adjustment Mode from the normal status. Every time the PICTURE KEY is pressed, the Adjustment Mode proceeds as shown below.
- ② In the Adjustment Mode other than the AUTO CONVERGENCE Mode, the Adjustment data can be changed by operating the - and + Keys.

In each Adjustment Mode, if no effective key input is performed within 6 seconds, the Adjustment Mode is automatically exited, with the normal status returning on the screen. Note that when H-WIDTH or V-WIDTH is changed, color deviation can occur.

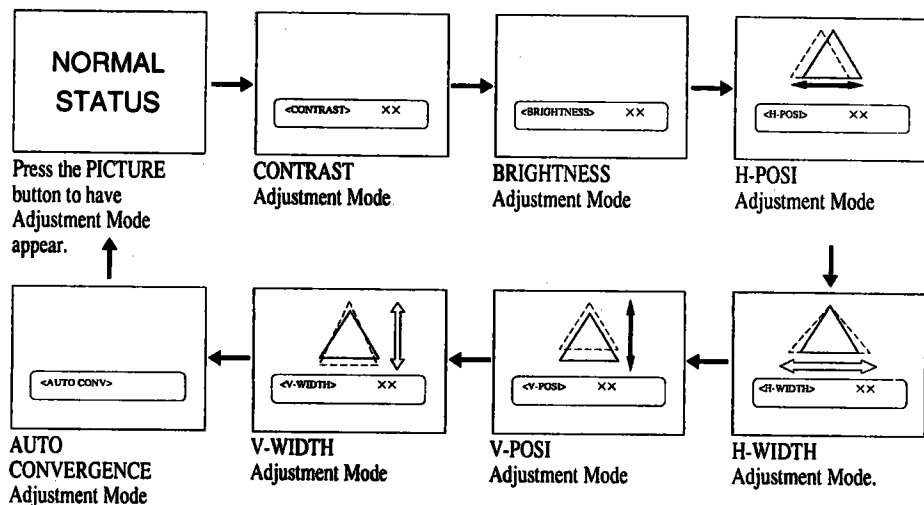
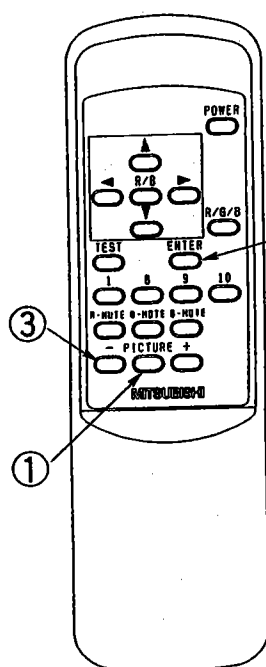


FIG. 13. 2 a

AUTO CONVERGENCE ADJUSTMENT



- ① Press the PICTURE KEY to display the AUTO CONVERGENCE Adjustment Mode on the screen (FIG. 13. 2 a).
- ② Press ENTER KEY to display "START EXIT."
- ③ Press the - KEY to cause "START" to become red.
- ④ Press the ENTER KEY to have AUTO CONVERGENCE Adjustment start. The adjustment takes up to 3 minutes at the maximum, and the normal status returns when the adjustment is finished.

If the AUTO CONVERGENCE is not operated satisfactorily due to illumination and malfunctioning, the problem message is displayed on the screen.

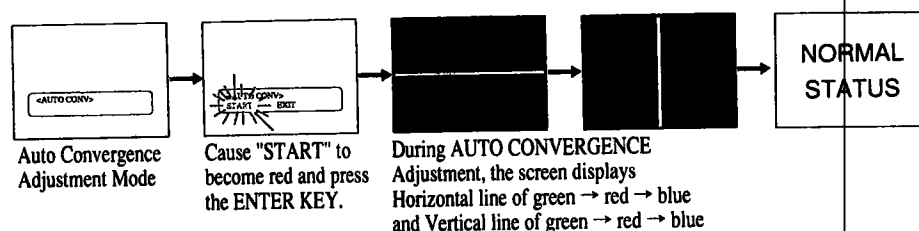
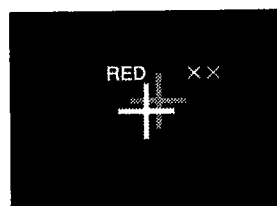
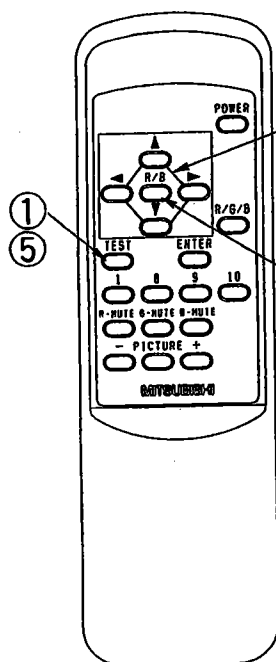
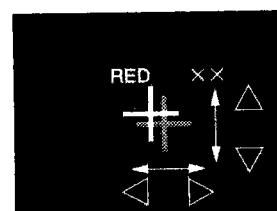


FIG. 13. 2 b

STATIC CONVERGENCE ADJUSTMENT



Red Line Adjustment



Press SHIFT to superimpose the red line on the green line.



Completion of Adjustment

- ① Press the TEST KEY to have the red line adjustment screen appear.
- ② Superimpose the red cross on the green cross at the center of the screen. Move the red cross to the left, right, up and down respectively with ◀ ▶ ▲ ▼ of the Remote Control. When the red cross is superimposed on the green cross, the green cross turns into yellow or white.
- ③ Press the R/B Key to have the blue line adjustment screen appear. Each time R/B Key is pressed, the red line and blue line will be alternated.
- ④ In the manner similar to ② above, press each key to superimpose the blue cross on the green cross. When it is superimposed, the cross in the center will become white.
- ⑤ Press the TEST Key to exit from the adjustment mode.

During STATIC CONVERGENCE Adjustment Mode, if no action is taken within 5 minutes, the Adjustment Mode will be exited automatically.

FIG. 13. 2 c

14. REPLACEMENT OF FLUORESCENT LAMP



- When performing the work, be sure to turn power off. Working with power on can cause an electric shock or short circuit accident.
- The Fluorescent Lamp, when it gets hot, can cause burns. Be very careful when replacing the Fluorescent Lamp.



To perform work safely and securely, be sure to prepare a step which is in a secure and stable condition. Not using a step or using an unstable step can cause a violent falling down accidents.

- ① Remove the 3 screws which secure the Upper Sash on the upper part of the Billboard.
- ② Pull out the Billboard upward to replace the Fluorescent Lamp (32W).

When performing work,
prepare a step.

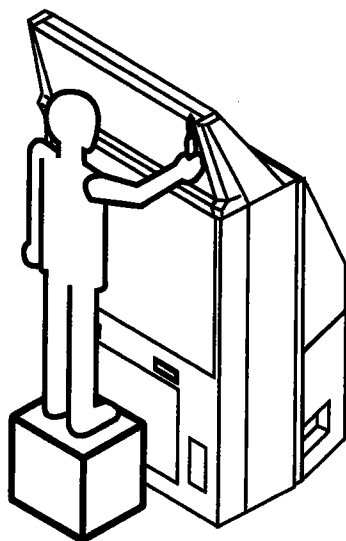


FIG. 14 b

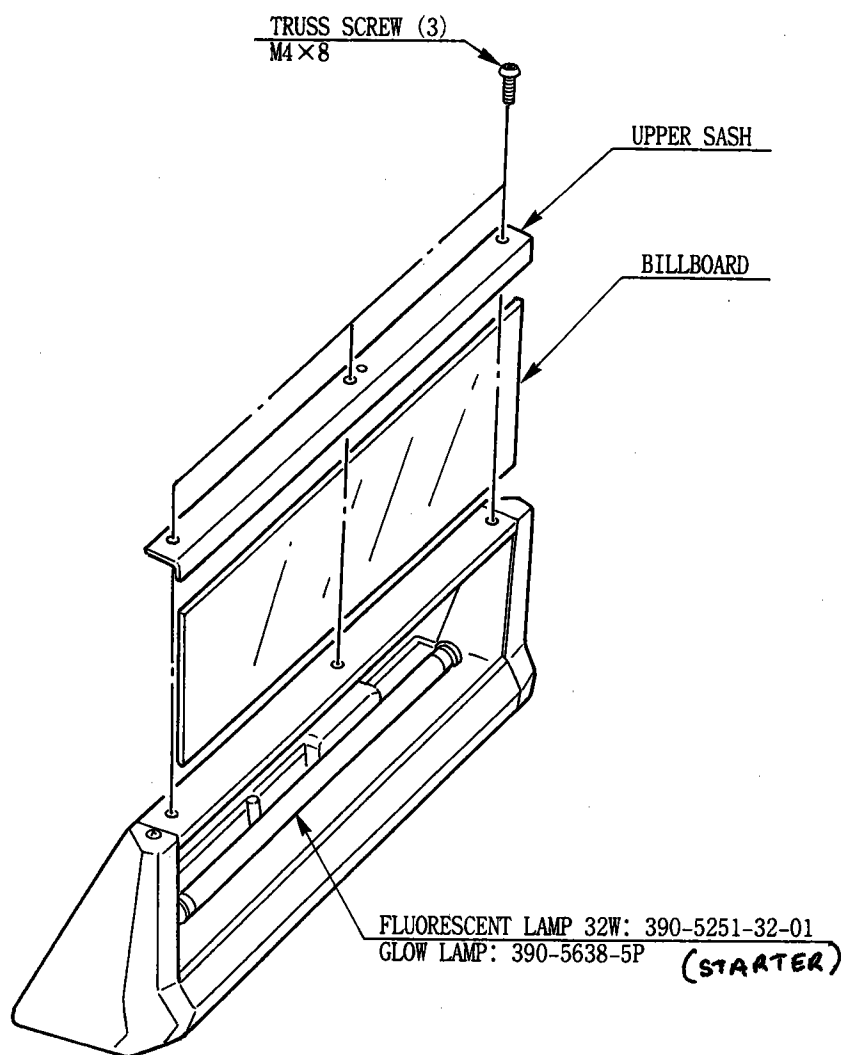


FIG. 14 a

15. PERIODIC INSPECTION TABLE

The items listed below require periodic check and maintenance to retain the performance of this machine and to ensure safe business operation.



- Be sure to check once a year to see if Power Cords are damaged, the plug is securely inserted, dust is accumulated between the Socket Outlet and the Power Plug, etc. Using the product with dust as is accumulated can cause a fire or electric shock.
- Periodically once a year, request the place of contact herein stated or the Distributor, etc. where the product was purchased from, as regards the interior cleaning. Using the product with dust as is accumulated in the interior without cleaning can cause a fire or accident. Note that cleaning the interior parts can be performed on a pay-basis.

TABLE 15

ITEMS	DESCRIPTION	PERIOD	REFERENCE
HANDLE MECHA	Check VOLUME VALUE.	Monthly	SERVICE MANUAL
	Gear part greasing	Tri-monthly	8 - 2
ACCEL. & BRAKE	Check VOLUME VALUE.	Monthly	SERVICE MANUAL
	Gear and Spring portion greasing	Tri-monthly	1 0 - 2
SHIFT LEVER	Check SW.	Monthly	SERVICE MANUAL
COIN CHUTE TOWER	Check COIN SWes.	Monthly	SERVICE MANUAL
	Coin insertion test.	Monthly	1 2
	COIN SELECTOR cleaning.	Tri-monthly	1 2
PROJECTOR	Check adjustments.	Monthly	SERVICE MANUAL
	FRONT GLASS cleaning.	Weekly	1 3 - 1
GAME BD	MEMORY TEST.	Monthly	SERVICE MANUAL
	Check settings.	Monthly	SERVICE MANUAL
REAR CABI	Grease the Seat Rail portion.	Trimonthly	See next page (FIG. 15).
MECHANISM	Checking of Bank Volume	Monthly	SERVICE MANUAL
	Centering Mechanism greasing	Biannually	1 1 - 2

REAR CABINET (Greasing to Seat Rail Portion)

Move the Seat to the rearmost portion and apply spray greasing to the portion shown at the right once every 3 months by using NOK KLUBER L60 or GREASE MATE SEGA PART No. 090-0066.

After greasing, move the Seat a few times forward and backward so as to allow the grease to be applied all over uniformly. Be sure to wipe grease which attaches to the surfaces of the PROTECT RUBBER on the Seat Rail, or any excess grease.

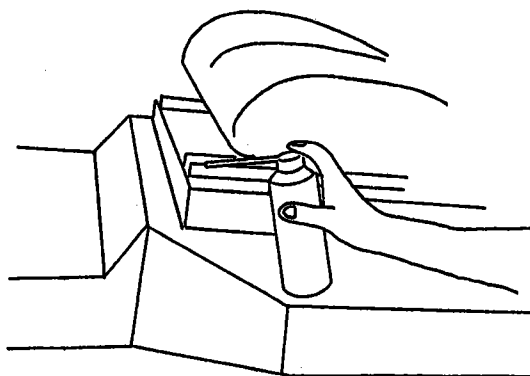


FIG. 15

CLEANING THE CABINET SURFACES

If the Cabinet is badly stained, use a cloth which is dipped in the chemical detergent liquid diluted with water and then squeezed dry. Do not use such solvents as alcohol, thinner, benzine, etc., or abrasives, bleaching agents and or chemical dustcloth as these can damage cabinet surface finish.

16. TROUBLESHOOTING

For troubleshooting, first check the connection of wiring connectors.



- In order to prevent an electric shock, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock or short circuit accident.
- After removing the cause of the functioning of the Circuit Protector, reinstate the Circuit Protector. Depending on the cause of the functioning, using the Circuit Protector as is without removing the cause could result in generation of heat and a fire.

TABLE 16 a

PROBLEMS	CAUSE	COUNTERMEASURES
When the main SW is turned ON, the machine is not activated.	The power is not ON.	Firmly insert the plug into the outlet.
	Incorrect power source/voltage.	Make sure that the power supply/voltage are correct.
	The CIRCUIT PROTECTOR functioned due to momentary overcurrent.	First, remove the cause of overcurrent and reinstate the circuit protector to its original status (see next page).
The color on the PTV screen is not correct.	Screen adjustment is not appropriate.	Make adjustment appropriately. (See Sec. 13.)
PTV screen has a color deviation.	Affected by the periphery, such as other machines, location building's steel frames, etc.	Make convergence adjustments (see Sec. 13).
		Change installation direction/ position. Move the other machines which cause the problem.
		Move the other machines which cause the problem.
Sound is not emitted.	Sound volume adjustment is not correct.	Adjust the SWITCH UNIT's sound adjustment volume (control)(see FIG. 16 a).
	Malfunctioning BD. and Amp.	Perform SOUND TEST.
	Connector connection fault.	Check connector connection between the Front and Rear cabinets (see Sec. 6)

TABLE 16 b

PROBLEMS	CAUSE	COUNTERMEASURES
Operation of Accel., Brake and Pedal are not satisfactory.	V. R. position deviated.	Adjust V. R. value in the test mode.
	V. R. malfunctioning.	Replace the V. R. (See Sec. 10)
	GEAR's engagement is not correct.	Adjust the engagement of GEAR.
SHIFT LEVER doesn't operate satisfactorily.	Switch malfunctioning.	Replace the SW. (See Sec. 9)
Steering Wheel reaction is irregular. The center is deviated.	Power-ON check failure.	Redo power-ON and finish power-ON check. (See Sec. 6.)
	Volume deviation.	Adjust Volume value in the Test Mode.
Steering Wheel reaction is weak.	Volume malfunctioning.	Replace the Volume. (See Sec. 8.)
	Reaction Mechanism's secular change.	In the Test Mode, change motor power setting (see Service Manual).
		Change the Drive Control Board's DIP SW setting. (Refer to Service Manual).
No Steering Wheel reaction	Power-ON check failure.	Redo power-ON and finish power-ON check. (See Sec. 6.)
Fluorescent lamp does not light up.	Fluorescent Lamp needs replacement.	Replace the fluorescent lamp. (See Sec. 14)
	Connector connection is incorrect.	Check connector connection in the Billboard.
The Cockpit does not sway.	Power-ON check failure.	Redo power-ON and finish power-ON check. (See Sec. 6.)
	The Drive Board or Volume's movements are irregular.	By watching the on-screen Error Code display, handle the situation. (Refer to Service Manual.)
	Wiring connection fault	Check for wiring connection between the Front and Rear cabinets (see Sec. 6).

The Switch Unit is inside the Coin Chute Door. The Sound Adjustment Volume control is on the Switch Unit.

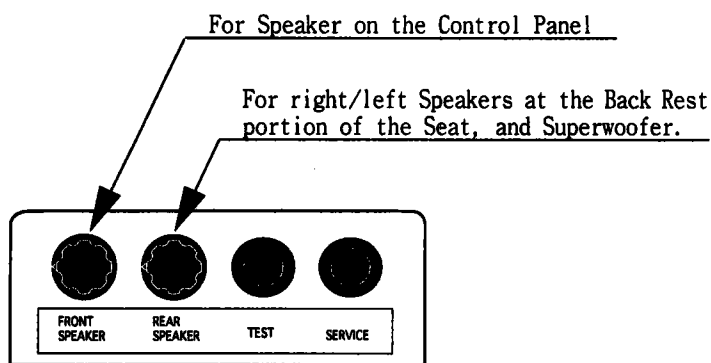
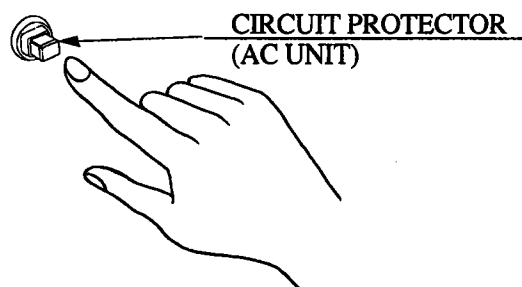


FIG. 16 a



Functions due to the activation of bimetal. To restore the function, wait for approximately one minute or longer until the bimetal cools off. (Press the Button.)

REPLACEMENT AND ADJUSTMENT OF FUSE



- In order to prevent an electric shock, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause an electric shock or short circuit accident.
- Be sure to use fuses meeting specified rating. Using fuses exceeding the specified rating can cause a fire or electric shock.
- After eliminating the cause of the blowing of fuse, replace the fuse. Depending on the cause of fuse blowing, using the fuse as is blown can cause generation of heat resulting in a fire.

The fuse can be seen by removing the Back Door from the rear of the Front Cabinet.

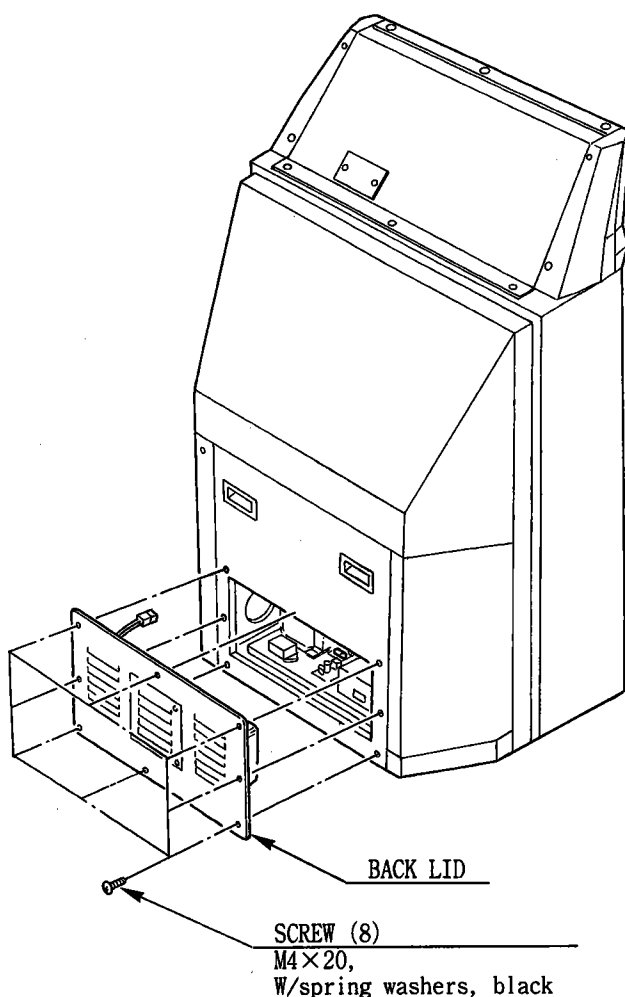


FIG. 16 b

Remove the Back Lid and replace the fuse.
There are wiring connections inside the Back Lid. Be very careful so as not to damage the wiring.

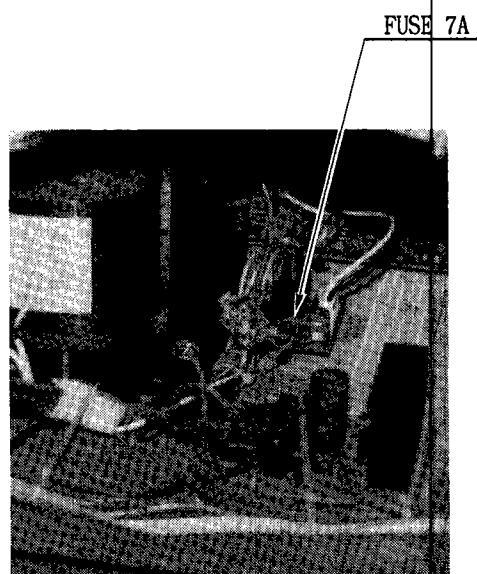


Photo 16

17. GAME BOARD



- In order to prevent an electric shock and short circuit, be sure to turn power off before performing work by touching the interior parts of the product.
- Be careful so as not to damage wirings. Damaged wiring can cause a fire or electric shock or short circuit accident.
- Do not expose the Game BD, etc. without a justifiable reason. Exposed Game BD, etc. can cause electric shock and malfunctioning.

17-1 TAKING OUT THE IC BOARD

- ① Turn the power off.
- ② Remove the 2 screws, unlock to open Side Door L (FIG. 17. 1 a).

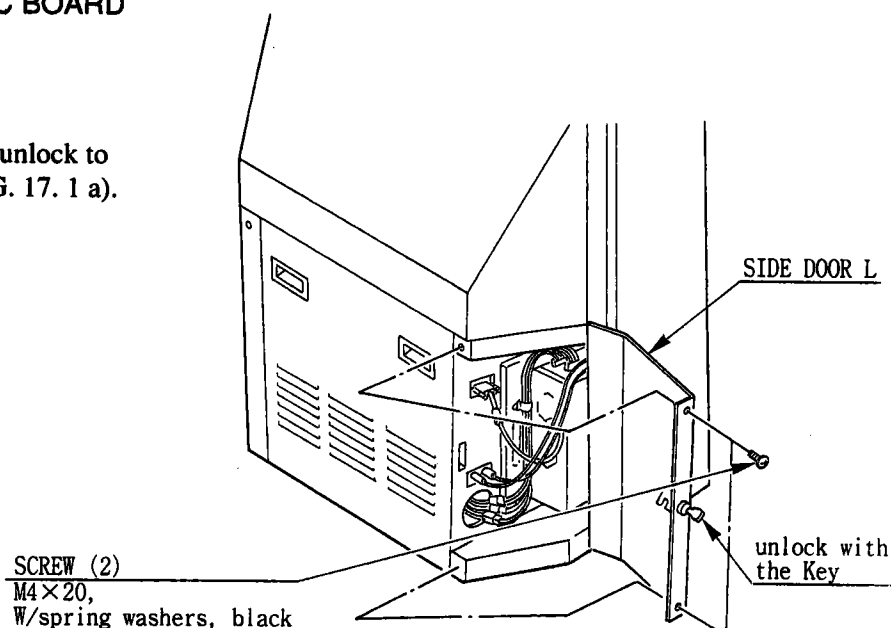


FIG. 17. 1 a

- ③ Disconnect the connector to be connected to the Terminal Board. The right and left sides of the connector are secured with screws. Loosen the screws and disconnect the connector. (FIG. 17. 1 b)
- ④ Disconnect the Optic Fiber Connector. (FIG. 17. 1 b)
- ⑤ Disconnect all of the wiring connectors inside the cabinet.
- ⑥ Remove the 2 screws which secures the Base (Wooden Base) mounting the Shield Case. (FIG. 17. 1 b)

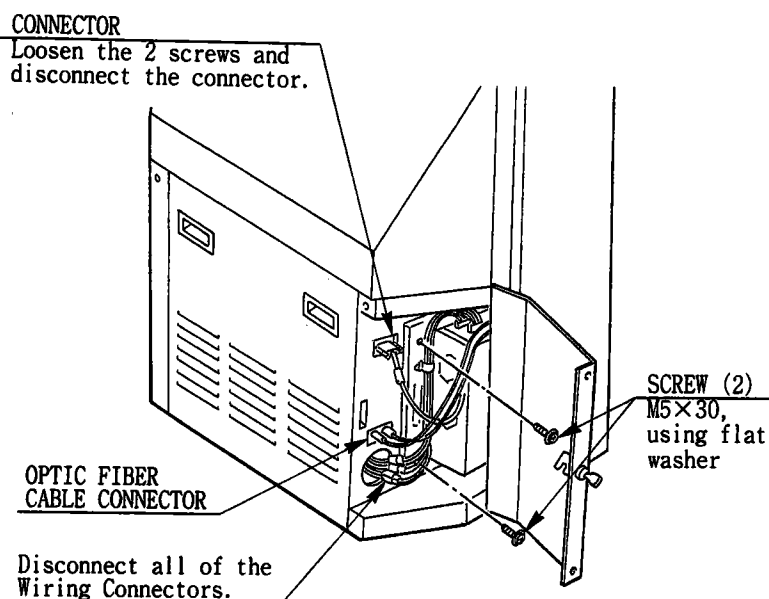


FIG. 17. 1 b

- ⑦ Pull out the Base with the Shield Case as is mounted. At this time, be very careful so as not to damage wirings and Optic Fiber Cables. (Photo 17.1)

- ⑧ Take off the 3 screws to remove the case lid. The Game board is contained in the Shield Case. (Photo 17. 1)

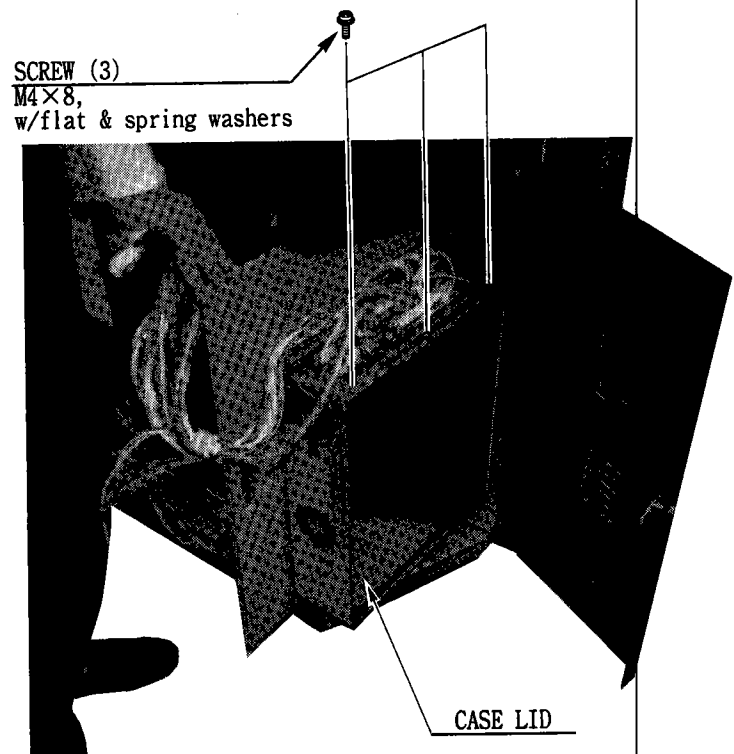


Photo 17. 1

17-2 COMPOSITION OF GAME BOARD

GAME BD SPG DX

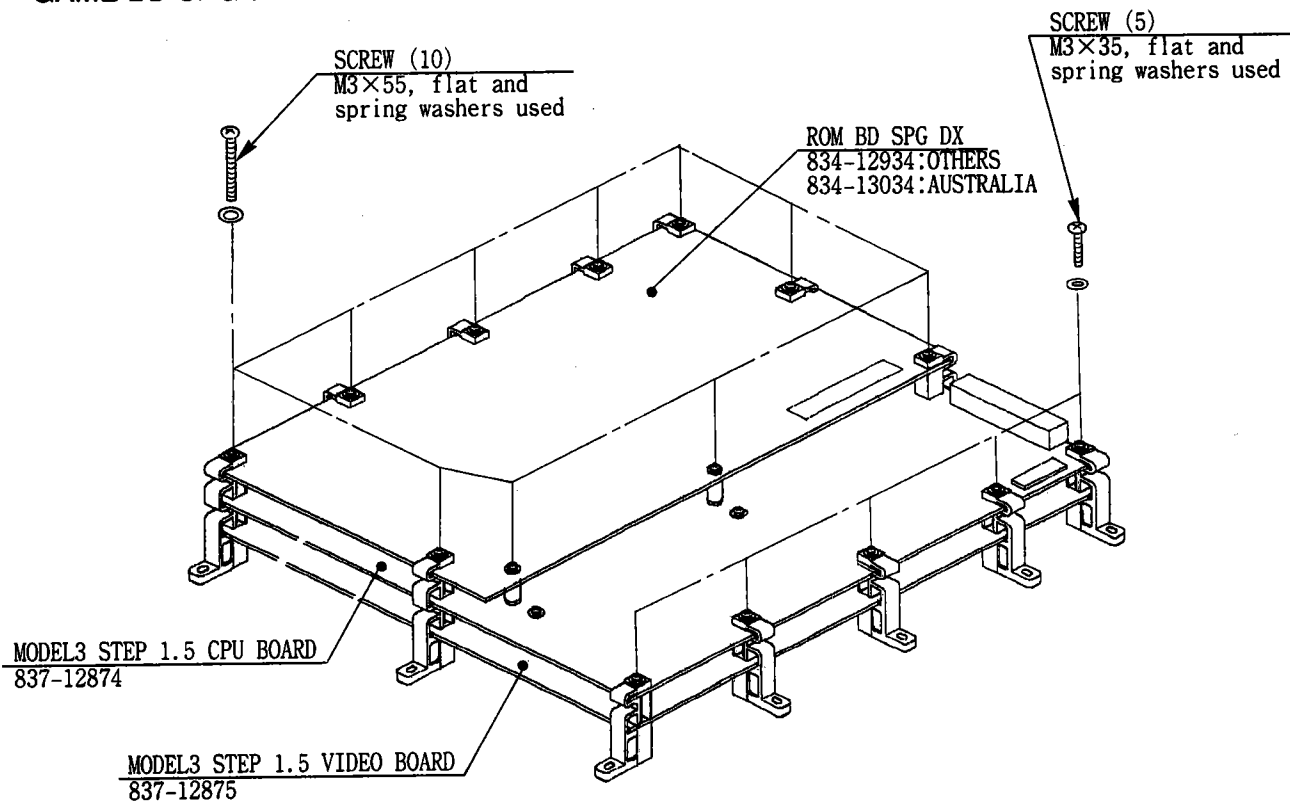


FIG. 17. 2 a

ROM LAYOUT

As shown below, the 4 ROMs differ between AUSTRALIA and other areas.

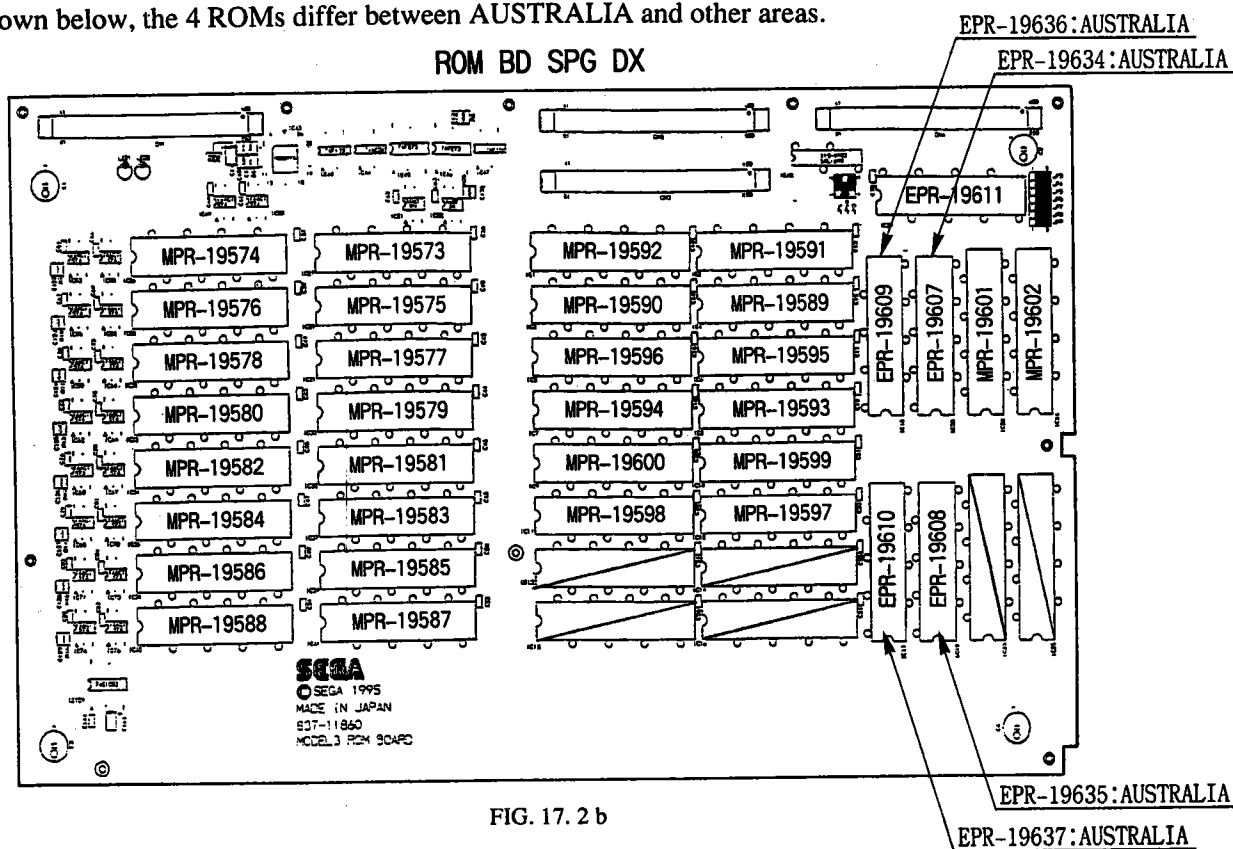
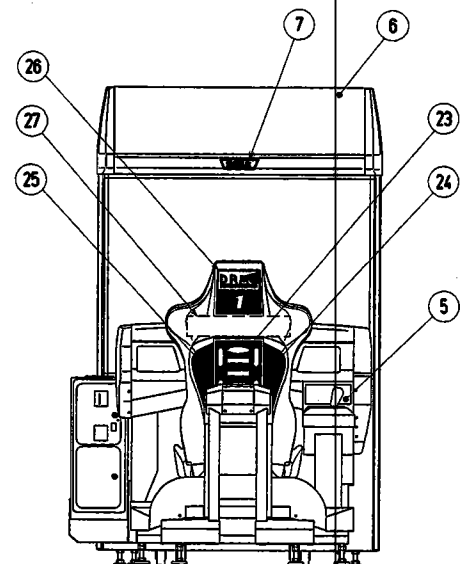
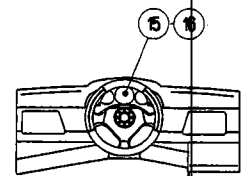
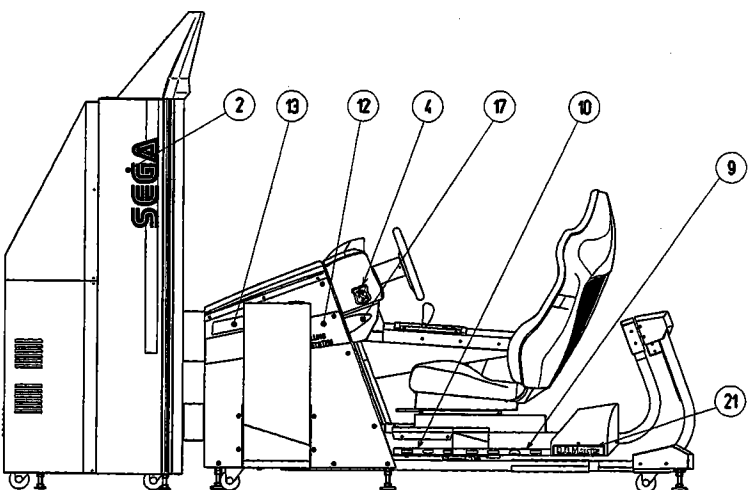
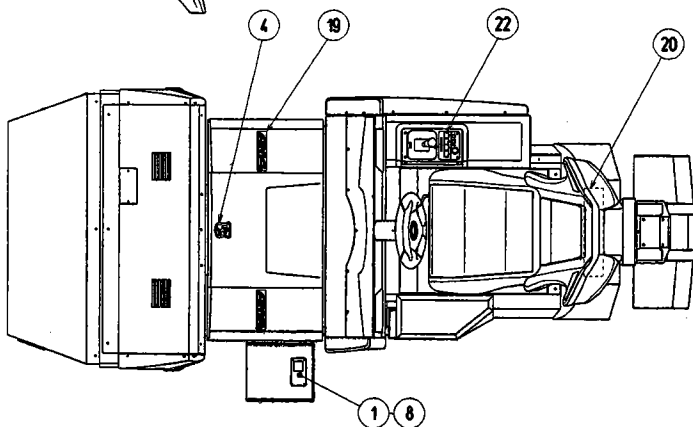
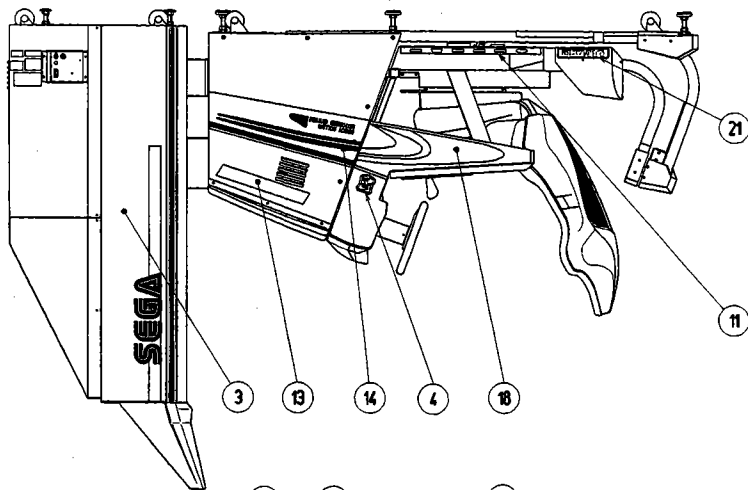


FIG. 17. 2 b

18. DESIGN RELATED PARTS

For the Warning Display stickers, refer to Section 1.



No.	PART No.	DESCRIPTION	NOTE
①	421-7308-63	DENOMINATION SHEET 1GAME ~	
②	421-9466	STICKER PTV L	
③	421-9467	STICKER PTV R	
④	421-9468	STICKER SYMBOL MARK	
⑤	422-0607	STICKER INSTR SPG	
⑥	423-0284	BILLBOARD PLATE UPPER SPG	OTHERS
	423-0284-01	PLATE UPPER ENG	USA
⑦	423-0285-B	STICKER SEGA	
⑧	DYN-0011	DENOMI PLATE W/O ORIGINAL	
⑨	SPG-2007-B	STICKER SPONSOR A	
⑩	SPG-2007-C	STICKER SPONSOR B	
⑪	SPG-2008-B	STICKER SPONSOR C	
⑫	SPG-2020-B	STICKER LINE L	
⑬	SPG-2020-C	STICKER SCUD RACE	OTHERS
	421-9491	STICKER SUPER GT	USA
⑭	SPG-2021-B	STICKER LINE R	
⑮	SPG-2027-B	METER PANEL A	
⑯	SPG-2027-C	METER PANEL B	
⑰	SPG-2029-B	STICKER LINE L2	
⑱	SPG-2030-B	STICKER LINE R2	
⑲	SPG-2031-B	STICKER AM4	
⑳	SPG-2032-C	STICKER DRM A	
㉑	SPG-2232-D	STICKER DRM B	
㉒	SPG-2251-B	STICKER START	
㉓	SPG-2405-B	STICKER SEAT BACK A	
㉔	SPG-2405-C	STICKER SEAT BACK B	
㉕	SPG-2405-D	STICKER SEAT BACK C	
㉖	SPG-2405-E	STICKER CAR NO.1	
㉗	SPG-2405-F	STICKER SEAT BACK D	OTHERS
	421-9492	STICKER SEAT BACK ENG	USA

②⑥ SE6697

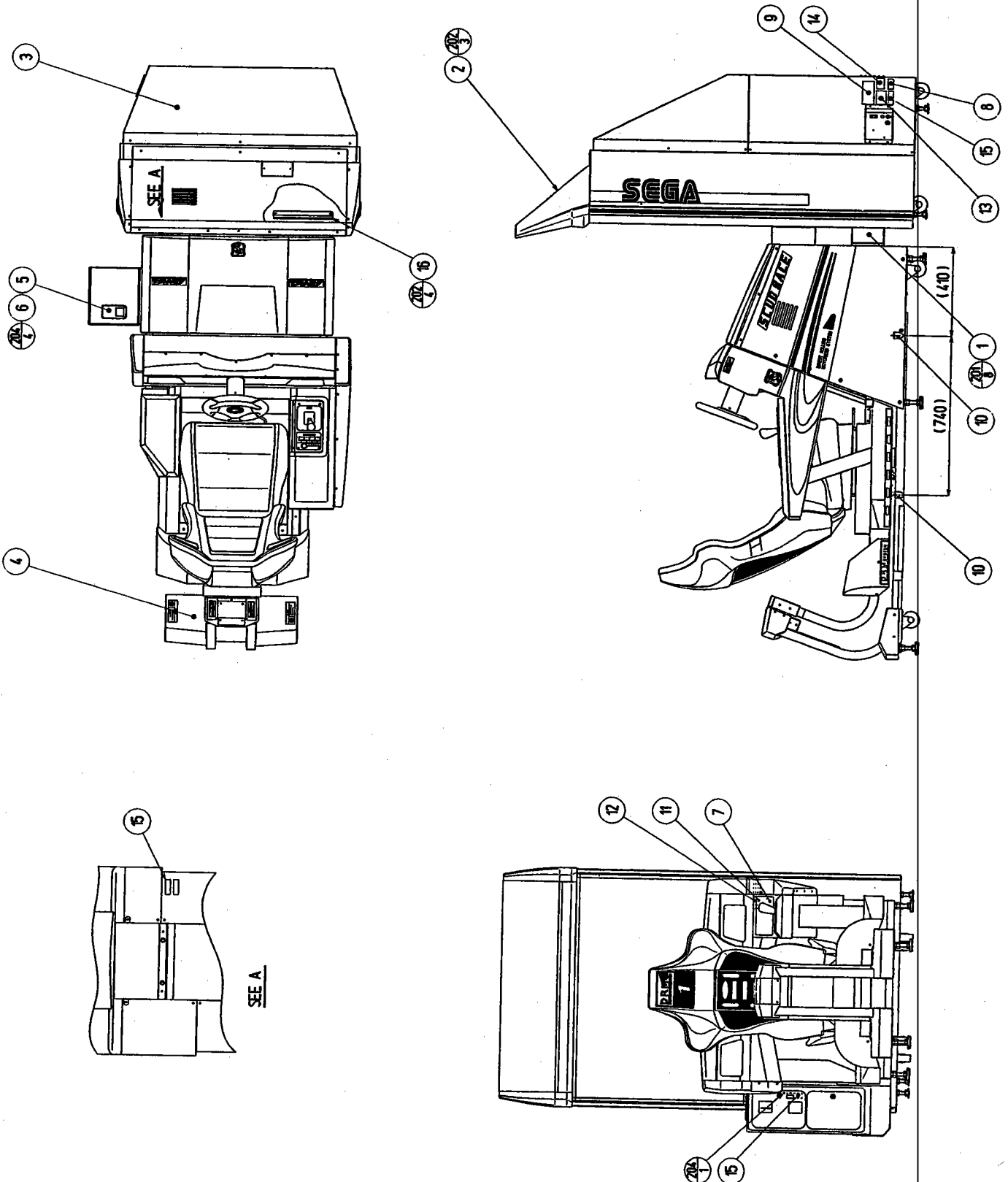
Sticker Car No 2

STICKER ^{NO}2-^{NO}8 SE6687

19. PARTS LIST

① TOP ASSY SPG DX

(D-1/2)

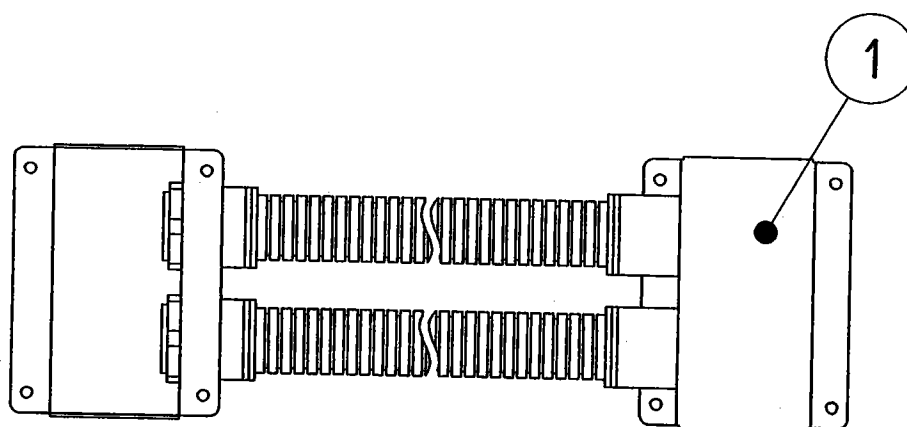


① TOP ASSY SPG DX

(D-2/2)

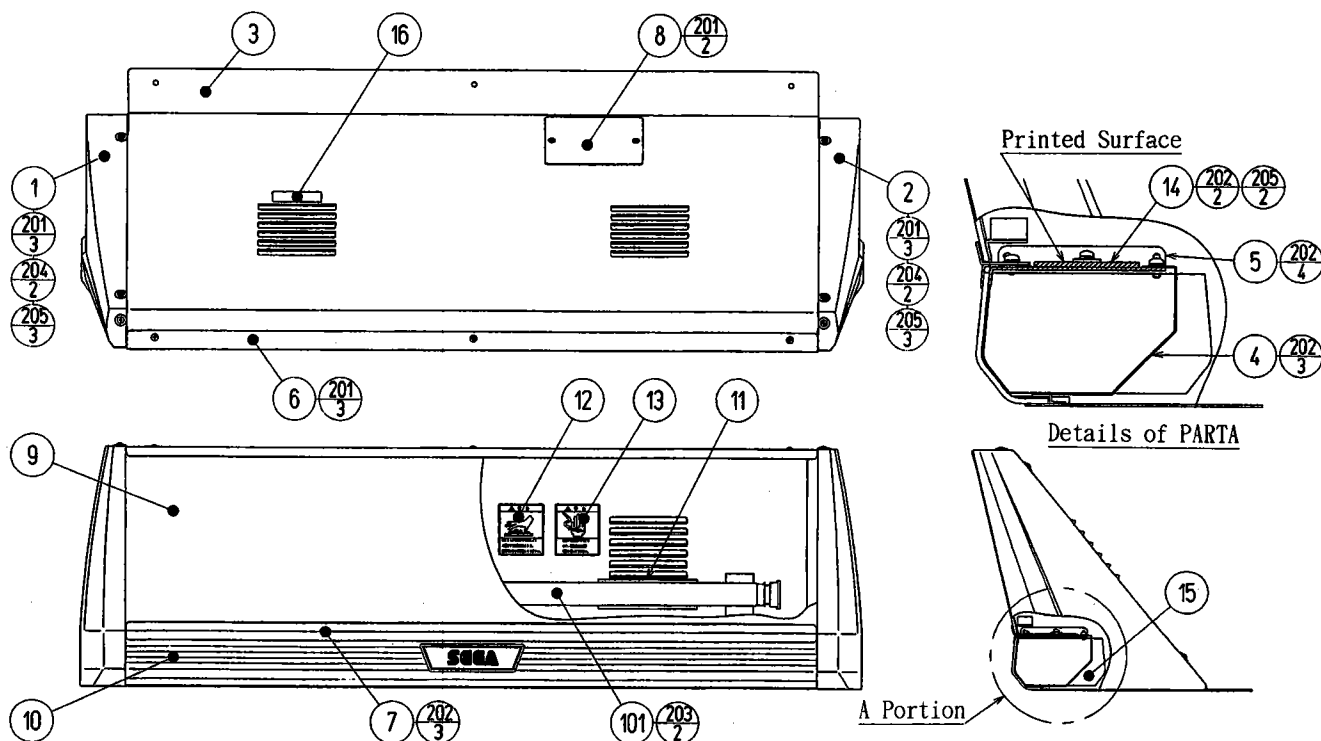
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-0100	ASSY TUBE	
2	SPG-0500	ASSY BILLBOARD	
3	SPG-1000	ASSY FRONT CABI	
4	SPG-2000	ASSY REAR CABI	
5	DYN-0011	DENOMI PLATE W/O ORIGINAL	
6	421-7308- ~	DENOMINATION SHEET 1GAME ~	
7	422-0603-01	PLAY INSTR SH SPG ENG	
8	421-6594-91	STICKER CERTIFICATE	
10	421-8885	STICKER CAUTION FORK	
13	421-7987	STICKER ELEC SPEC	OTHERS
	421-8408	STICKER ELEC SPEC FOR TAIWAN	TAIWAN
15	421-7988-91	STICKER SERIAL NUMBER	
16	SPG-0001	BILLBOARD HOOK	
17	SGM-4444	AIR CAP COVER 1000×1900×1100	
201	000-T00416-0B	M SCR TH BLK M4×16	
202	000-P00520-WB	M SCR PH W/FS BLK M5×20	
203	000-T00408-0C	M SCR TH CRM M4×8	
204	000-T00408-0B	TMP PRF SCR TH BLK M4×8	
401	601-6604-70	CARTON BOX 70	
402	420-6258-01	OWNERS MNL SUPER CAR GP ENG	
403	SGM-2675	POLYETHYLENE BAG 240×370	
404	220-5576	KEY MASTER FOR 220-5575	
405	SGM-4111	KEY BAG (SGB-1035X)	
406	220-5373	VOL CONT B-5K	
	220-5484	VOL CONT B-5K OHM	
407	514-5036-7000	FUSE 6.4×30 7000MA 125V	
408	090-0074	STATICIDE (300ML)	
410	509-5636	SW MICRO TYPE SS-5GL2T	
413	090-0174	GLASS CLEANER NAC S-100	
414	420-6286-01	SERVICE MANUAL SPG DX ENG	
/	SPG-0002	SHIPPING BRKT REAR	
/	SPG-0003	SHIPPING BRKT LEFT	
/	SPG-0004	SHIPPING BRKT RIGHT	
/	421-6690-01	STICKER 120V	AC 120V AREA
/	421-6690-03	STICKER 220V	AC 220V AREA
/	421-6690-05	STICKER 240V	AC 240V AREA
/	421-6690-06	STICKER 110V	AC 110V AREA
/	600-6618	AC CABLE CONNECT TYPE FOR EXP	AC 220~240V AREA
/	421-6119-91	STICKER FCC	} USA
/	421-6120-91	STICKER SEGA USA	

② ASSY TUBE (SPG-0100)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-0101	TUBE BOX	
201	000-T00412-0B	M SCR TH BLK M4×12	
202	050-F00400	FLG NUT M4	
301	600-6817-063	WIRE HARN CONNECT TUBE A	
302	600-6817-064	WIRE HARN CONNECT TUBE B	

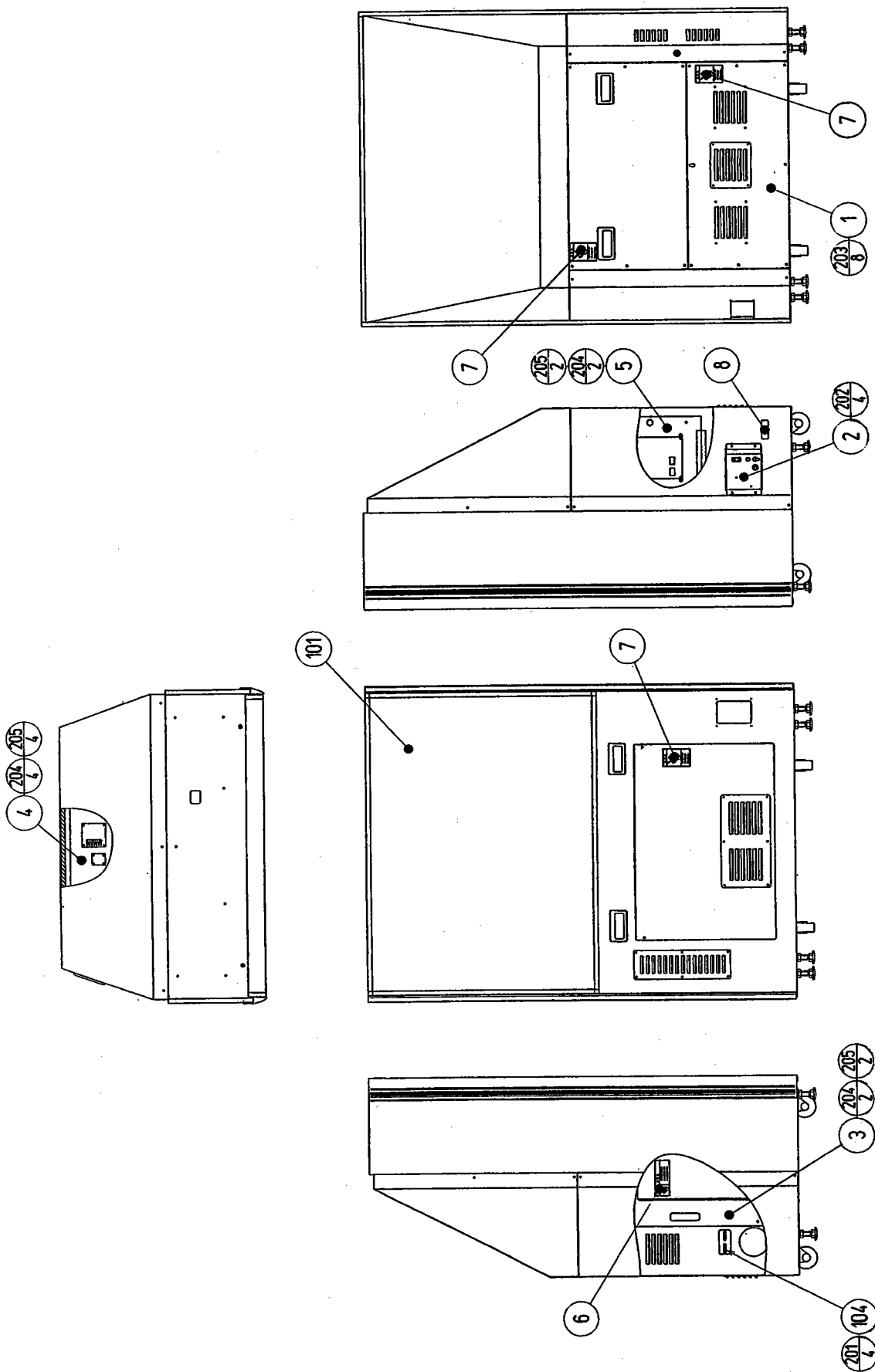
③ ASSY BILLBOARD (SPG-0500)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-0501 ✓	BILLBOARD SIDE COVER L	
2	SPG-0502	BILLBOARD SIDE COVER R	
3	SPG-0503	BILLBOARD BOX	
4	SPG-0504	REFLECTOR	
5	SPG-0505	CENTER BRKT	
6	SPG-0506	UPPER SASH	
7	SPG-0507	LOWER SASH	
8	SPG-0508	HOLE LID BILLBOARD	
9	423-0284	BILLBOARD PLATE UPPER SPG	OTHERS USA
10	423-0285	BILLBOARD PLATE LOWER SPG	
11	421-7501-18	STICKER FL32W	
12	440-WS0012XEG	STICKER W HIGH TEMP ENG	
13	440-WS0002XEG	STICKER W POWER OFF ENG	
14	SPG-0509	CENTER PLATE	
15	421-9465	STICKER MIRROR	
101	390-5538-32EX	ASSY FL32W EX W/CONN HIGH L	
	390-5636-32EX	ASSY FL32W EX W/CONN HIGH S	
	390-5637-32EX	ASSY FL32W EX W/CONN HIGH T	
102	280-5009	CORD CLAMP 21	
201	000-T00408-OC	M SCR TH CRM M4×8	
202	000-P00408-W	M SCR PH W/FS M4×8	
203	000-P00416-W	M SCR PH W/FS M4×16	
204	000-F00410	M SCR FH M4×10	
205	068-441616-OC	FLT WSHR CRM 4. 4-16×1.6	
301	600-6817-034	WIRE HARN BILLBOARD	

④ ASSY FRONT CABI (SPG-1000)

(D-1/2)

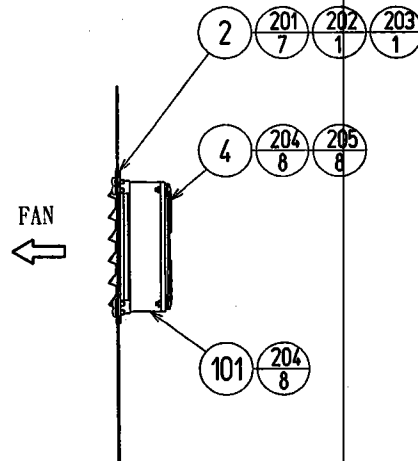
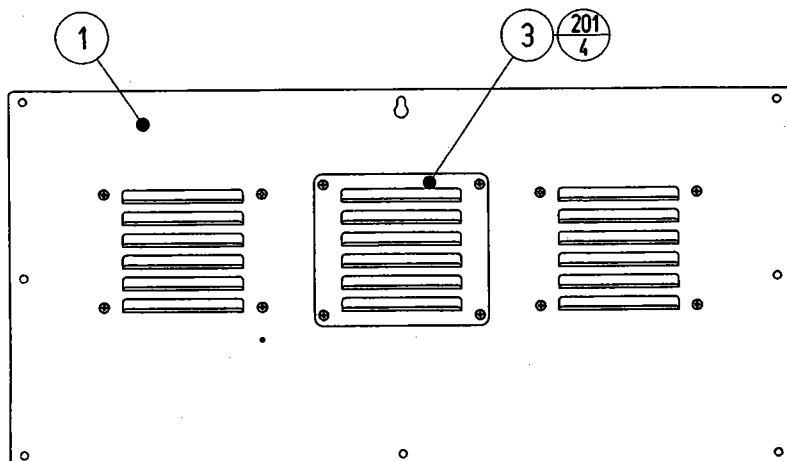


④ ASSY FRONT CABI (SPG-1000)

(D-2/2)

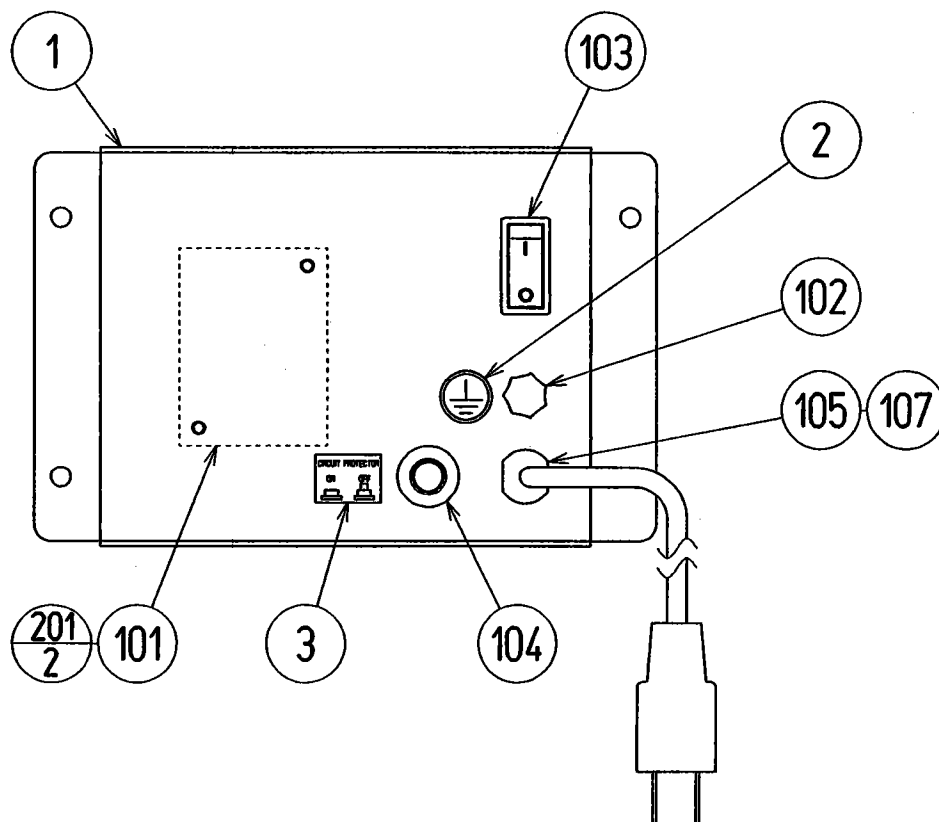
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-1020	ASSY BACK LID	
2	SPG-1050	AC UNIT	AC 110V 60Hz~120V 60Hz AREA
	SPG-1050-01	AC UNIT EXP	AC 220V 50Hz~240V 50Hz AREA
	SPG-1050-02	AC UNIT KOREA	AC 220V 60Hz AREA
3	SPG-4000	ASSY MAIN BD	
4	SPG-4100	ASSY PWR SPLY	
5	SPG-4200	ASSY DRIVE BD	
6	440-WS0033XEG	STICKER W BD POWER OFF ENG	
7	440-WS0002XEG	STICKER W POWER OFF ENG	
101	200-5540-SPG	ASSY PROJECTION DISPLAY SPG	OTHERS
	200-5540UL-SPG	ASSY PROJECTION DISPLAY UL SPG	USA
102	601-0460	PLASTIC TIE BELT 100M/M	
103	600-6278-0100	ASSY FIBER CABLE 2 0100CM	
104	211-5479-01	CONN OPT JOINT	
201	000-P00312-W	M SCR PH W/FS M3×12	
202	000-P00408-WB	M SCR PH W/FS BLK M4×8	
203	000-P00420-WB	M SCR PH W/FS BLK M4×20	
204	000-P00530-S	M SCR PH W/S M5×30	
205	068-552016	FLT WSHR 5.5-20×1.6	
206	050-F00600	FLG NUT M6	
207	000-P00408-W	M SCR PH W/FS M4×8	
301	600-6817-028	WIRE HARN FRONT CABI2	
302	600-6817-029	WIRE HARN FRONT CABI3	
303	600-6817-030	WIRE HARN FRONT CABI4	
304	600-6817-031	WIRE HARN FRONT CABI5	
305	600-6817-032	WIRE HARN FRONT CABI6	
306	600-6743-050	ASSY RGB CABLE 050CM	
307	600-6817-058	WIRE HARN E FRONT CABI1	
308	600-6817-059	WIRE HARN E FRONT CABI2	
309	600-6817-060	WIRE HARN E FRONT CABI3	
310	600-6817-061	WIRE HARN E FRONT CABI4	
311	600-6817-062	WIRE HARN E FRONT CABI5	

⑤ ASSY BACK LID (SPG-1020)



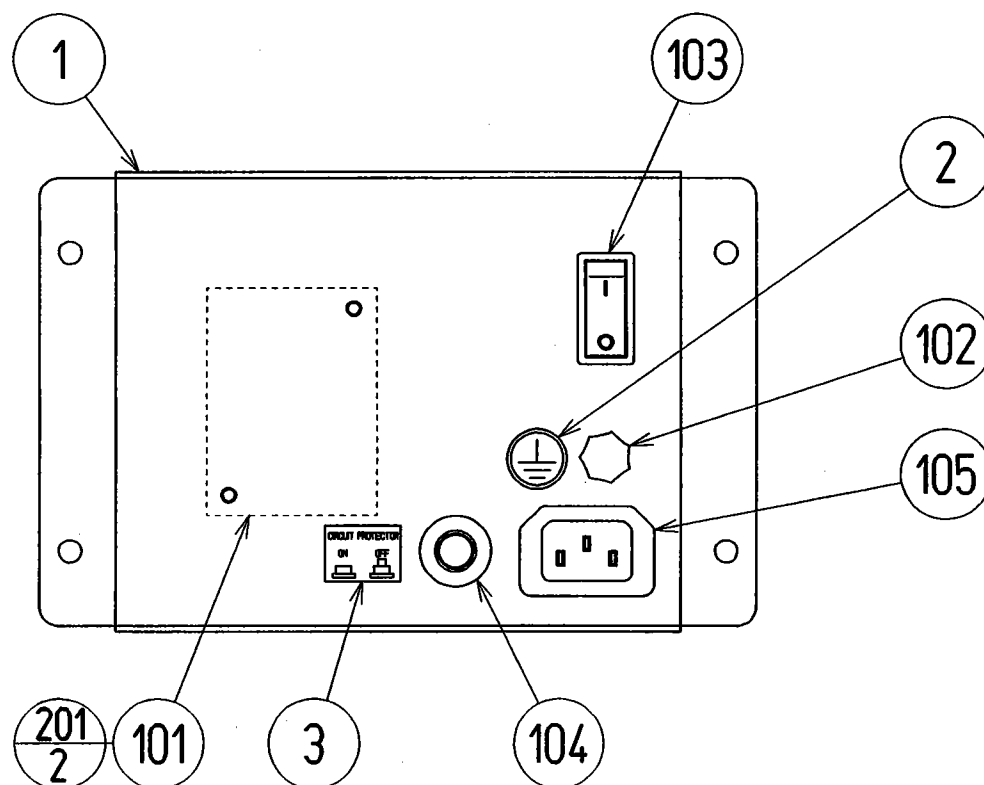
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-1021	BACK LID	
2	HN-1042X	FAN BRKT	
3	105-5239-04	AIR VENT	
4	601-8543	FAN GUARD	
101	260-0011-02	AXIAL FLOW FAN AC100V 50-60HZ	
102	280-5009	CORD CLAMP 21	
103	280-5275-SR10	CORD CLAMP SR10	
201	000-P00408-WB	M SCR PH W/FS BLK M4×8	
202	000-P00412-WB	M SCR PH W/FS BLK M4×12	
203	050-F00400	FLG NUT M4	
204	000-P00312-W	M SCR PH W/FS M3×12	
205	050-F00300	FLG NUT M3	
301	600-6817-033	WIRE HARN FRONT CABI7	

⑥ AC UNIT (SPG-1050)



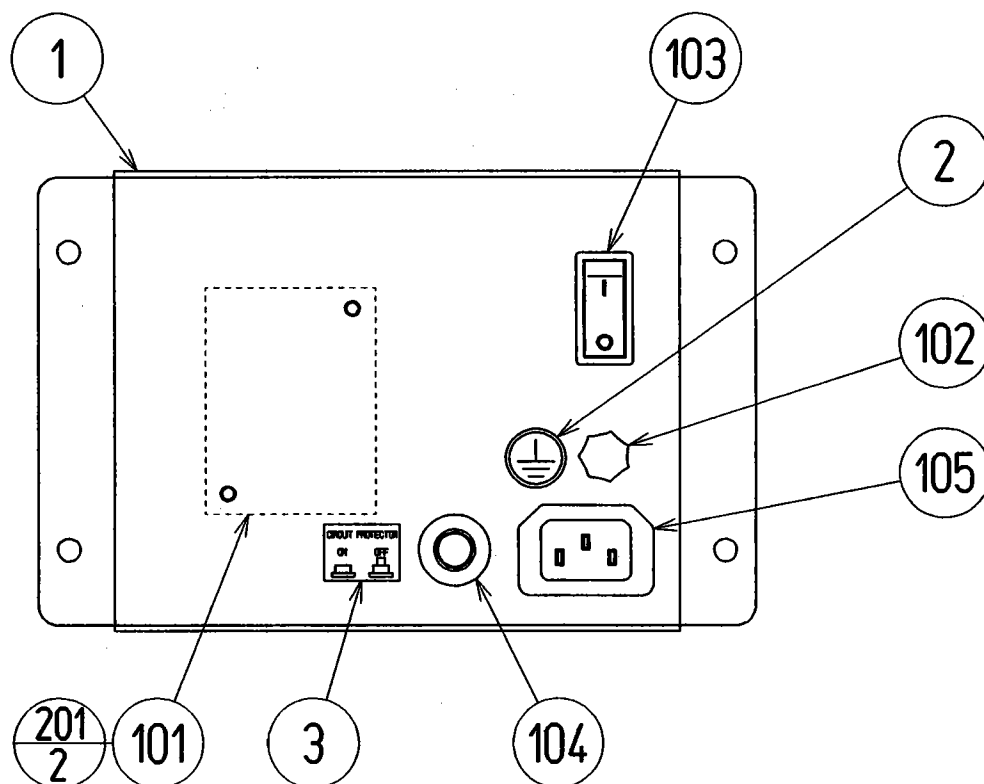
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	TTR-1251	AC BRKT	
2	421-8202	STICKER EARTH MARK	
3	421-7468-01	STICKER C. P W/PIC	
101	450-5135	MAGNET CONTACT S-NIOCX AC 120V	AC 120V AREA
	450-5126	MAGNET CONTACT S-NIOCX	AC 110V AREA
102	280-0417	TERMINAL BINDING POST BLACK	
103	509-5453-V-B	SW ROCKER J8 V-B	
104	512-5046-15000	C. P 15000MA CE UL	
	512-5047-15000	C. P 15000MA NRF110 TUV	
	512-5033-15000	CIRCUIT PROTECTOR 15000MA	
105	600-0110	CA & PLUG ASSY W/EARTH	AC 120V AREA
	600-5843-25	CA & PLUG ASSY 15A W/-F- L=2.5	AC 110V AREA
106	280-5009	CORD CLAMP 21	
107	280-5134-6N4	BUSHING STRAIN RELIEF 6N4	AC 120V AREA
	280-5134-6N34	BUSHING STRAIN RELIEF 6N34	AC 110V AREA
108	601-0460	PLASTIC TIE BELT 100M/M	
109	209-0032	CONN CLOSED END	LARGE TYPE
110	310-5029-J20	SUMITUBE FJ 20MM	
111	270-5098	SLEEVE FERRITE CORE SFC-10	
	270-5098-01	SLEEVE FERRITE CORE SFC-10 BK	
201	000-P00416-W	M SCR PH W/FS M4×16	
301	600-6697-01	WIRE HARN AC UNIT TWIN	
302	600-6363-83-91	WIRE HARN EARTH AC UNIT	
/	211-0167	TERM LUG RND ID5	

⑥ AC UNIT EXP (SPG-1050-01)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	TTR-1261	AC BRKT EXP	
2	421-8202	STICKER EARTH MARK	
3	421-7468-01	STICKER C. P W/PIC	
101	450-5134	MAGNET CONTACT S-NIOCX AC 230V	
102	280-0417	TERMINAL BINDING POST BLACK	
103	509-5453-V-B	SW ROCKER J8 V-B	
104	512-5046-8000	C. P 8000MA CE UL	
	512-5047-8000	C. P 8000MA NRF110 TUV	
105	214-0202	AC INLET PANEL TYPE	
106	280-5009	CORD CLAMP 21	
108	601-0460	PLASTIC TIE BELT 100M/M	
110	310-5029-J20	SUMITUBE FJ 20MM	
111	270-5098	SLEEVE FERRITE CORE SFC-10	
	270-5098-01	SLEEVE FERRITE CORE SFC-10 BK	
201	000-P00416-W	M SCR PH W/FS M4×16	
301	600-6697-37	WIRE HARN AC UNIT EXP	
302	600-6363-83-91	WIRE HARN EARTH AC UNIT	

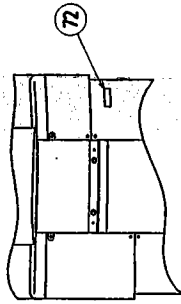
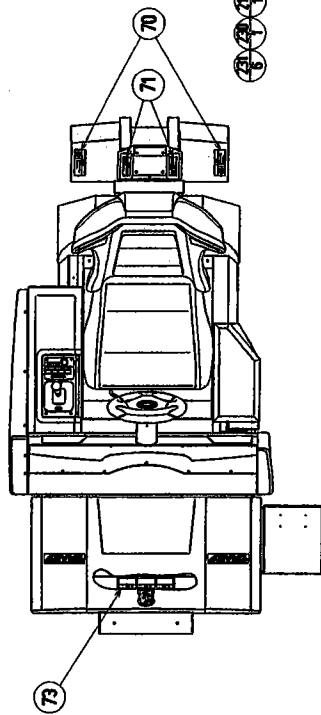
⑥ AC UNIT KOREA (SPG-1050-02)



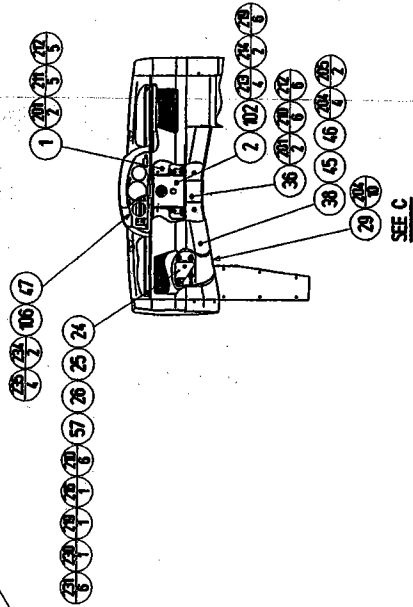
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	TTR-1261	AC BRKT EXP	
2	421-8202	STICKER EARTH MARK	
3	421-7468-01	STICKER C. P W/PIC	
101	450-5133	MAGNET CONTACT S-NIOCX AC 200V	
102	280-0417	TERMINAL BINDING POST BLACK	
103	509-5453-V-B	SW ROCKER J8 V-B	
104	512-5046-8000	C. P 8000MA CE UL	
	512-5047-8000	C. P 8000MA NRF110 TUV	
105	214-0202	AC INLET PANEL TYPE	
106	280-5009	CORD CLAMP 21	
108	601-0460	PLASTIC TIE BELT 100M/M	
110	310-5029-J20	SUMITUBE FJ 20MM	
111	270-5098	SLEEVE FERRITE CORE SFC-10	
	270-5098-01	SLEEVE FERRITE CORE SFC-10 BK	
201	000-P00416-W	M SCR PH W/FS M4×16	
301	600-6697-37	WIRE HARN AC UNIT EXP	
302	600-6363-83-91	WIRE HARN EARTH AC UNIT	

⑦ ASSY REAR CABI (SPG-2000)

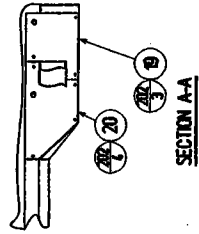
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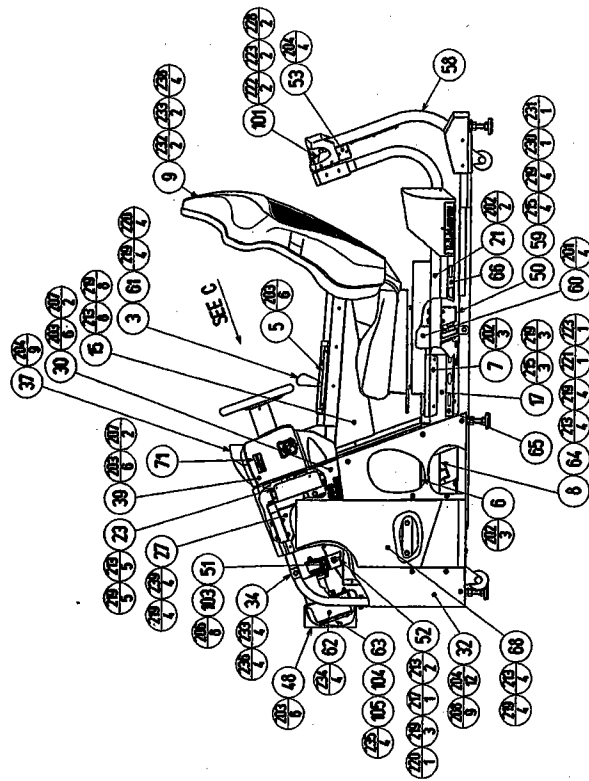
SEE B



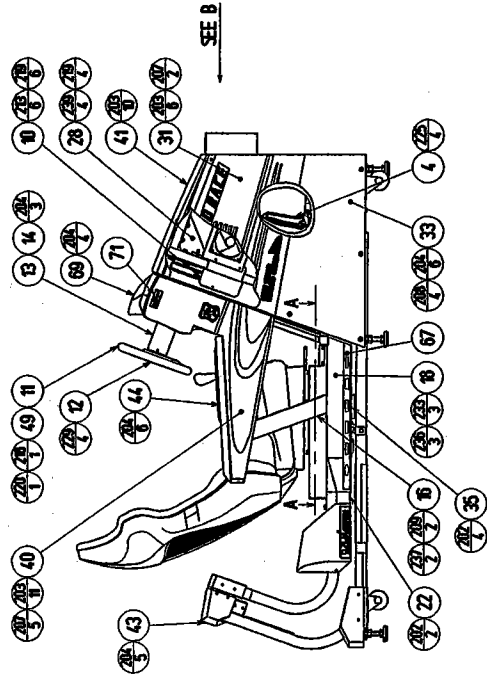
SEE C



SECTION A-A



SEE C



SEE B

TORQUE
M8: 195kgf·cm
M14 Bolt: 800kgf·cm
M14 Nut: 450kgf·cm
TIMING BELT TENSION
①: 30-40kgf
②: 55-65kgf

⑦ ASSY REAR CABI (\$PG-2000)

(D-2/4)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2050	ASSY CONTROL PANEL	
2	SPG-2100	ASSY HANDLE MECHA	
3	SPG-2150	ASSY 4 SPEED SHIFTER	
4	SPG-2200	ASSY ACCEL & BRAKE	
5	SPG-2250	ASSY SW PLATE	
6	SPG-2260	ASSY FLOOR CENTER	
7	SPG-2270	ASSY SIDE STEP	
8	SPG-2300	ASSY COCKPIT	
9	SPG-2400	ASSY SEAT	
10	SPG-2450	ASSY MOTOR	
11	SPG-2001	STEERING WHEEL	
12	SPG-2002	STEERING EMBLEM	
13	SPG-2003	STEERING COLLAR	
14	SPG-2004	STEERING BOSS	
15	SPG-2005	ARM REST BOX	
16	SPG-2006	ARM REST SUPPORT	
17	SPG-2007	SIDE STEP BOX L	
18	SPG-2008	SIDE STEP BOX R	
19	SPG-2009	SIDE STEP COVER R A	
20	SPG-2010	SIDE STEP COVER R B	
21	SPG-2011	FLOOR COVER L	
22	SPG-2012	FLOOR COVER R	
23	SPG-2013	IDLER BASE	
24	SPG-2014	IDLER SHAFT B	
25	SPG-2015	IDLER SUPPORT	
26	SPG-2016	PULLEY COLLAR	
27	SPG-2017	SUPPORT BRKT L	
28	SPG-2018	SUPPORT BRKT R	
29	SPG-2019	IDLER COVER	
30	SPG-2020	FRONT COVER UPPER L	
31	SPG-2021	FRONT COVER UPPER R	
32	SPG-2022	FRONT COVER LOWER L	
33	SPG-2023	FRONT COVER LOWER R	
34	SPG-2350	ASSY BRAKE	
35	SPG-2025	WIRE COVER	
36	SPG-2026	BULK BOARD BRKT	
37	SPG-2027	CONTROL PANEL COVER R	
38	SPG-2028	BULK BOARD COVER	
39	SPG-2029	CONTROL PANEL SIDE COVER L	
40	SPG-2030	CONTROL PANEL SIDE COVER R	
41	SPG-2031	BONNET COVER	
42	SPG-2032	TAIL COVER	
43	SPG-2033	REAR AXIS COVER A	
44	SPG-2034	ARM REST COVER	
45	SPG-2035	LENS	
46	SPG-2036	HOLDER PIN	
47	SPG-2037	METER LAMP BRKT	
48	SPG-2038	BRAKE COVER	
49	SPG-2039	SPACER RING	
50	SPG-2040	SWING TWIG BOX	
51	SPG-2041	BELT CLAMP	
52	SPG-2042	BELT CLAMP BASE	

⑦ ASSY REAR CABI (SPG-2000)

(D-3/4)

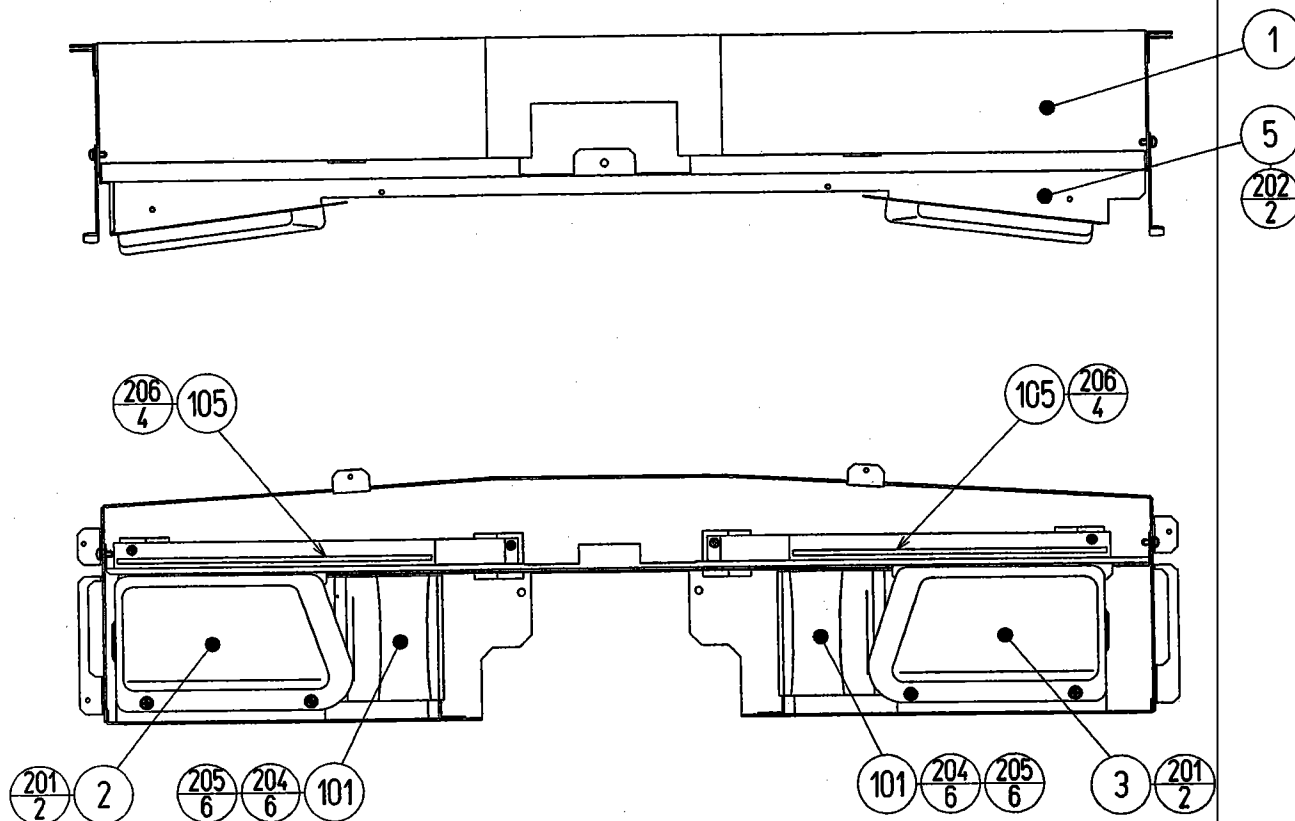
ITEM NO.	PART NO.	DESCRIPTION	NOTE
53	SPG-2043	REAR COVER BRKT	
57	SPG-2106	IDLER PULLEY S5M 25	
58	SPG-3000	ASSY BANK BASE	
59	SPG-3305	STOP RUBBER	
60	SPG-2047	CENTER COVER	
61	SPG-2048	SPL BLT M8	
62	SPG-2058	BRAKE COVER INNER	
63	SPG-2059	SHIELD PLATE	
64	TTR-3205	FLT 14.5-36×3.2	
65	SPG-2007-B	STICKER SPONSOR A	
66	SPG-2007-C	STICKER SPONSOR B	
67	SPG-2008-B	STICKER SPONSOR C	
68	SPG-3100	ASSY COINCHUTE TOWER	
69	SPG-2054	CONTROL PANEL COVER F	
70	440-CS0101-EG	STICKER C SPG A ENG	
71	440-CS0102-EG	STICKER C SPG B ENG	
73	440-WS0093-EG	STICKER W MOTOR UNIT ASK ENG	
101	100-5240	BEARING FAI30	
102	601-8991	TIMING BELT S5M 25MM 1350	
103	601-9088	TIMING BELT S5M 25MM 600	
104	280-5247	ONE TOUCH BUSHING	
105	280-5248-10	ONE TOUCH COLLAR M3 L=10	
106	390-5689-WH	CATHODE TUBE UNIT 24V WHITE	
201	000-P00410-W	M SCR PH W/FS M4×10	
202	000-T00408-OC	M SCR TH CRM M4×8	
203	000-T00412-OC	M SCR TH CRM M4×12	
204	000-T00412-OB	M SCR TH BLK M4×12	
205	000-F00410	M SCR FH M4×10	
206	000-P00520-W	M SCR PH W/FS M5×20	
207	068-441616-OC	FLT WSHR CRM 4.4-16×1.6	
208	068-441616-OB	FLT WSHR BLK 4.4-16×1.6	
209	030-000620-SB	HEX BLT W/S M6×12	
210	030-000620-S	HEX BLT W/S M6×20	
211	030-000640-S	HEX BLT W/S M6×40	
212	060-F00600	FLT WSHR M6	
213	030-000820-S	HEX BLT W/S M8×20	
214	030-000840-S	HEX BLT W/S M8×40	
215	030-000860-S	HEX BLT W/S M8×60	
216	030-000880-S	HEX BLT W/S M8×80	
217	050-H00800	HEX NUT M8	
218	020-000820-OZ	HEX SKT H CAP SCR BLK OZ M8×20	
219	060-F00800	FLT WSHR M8	
220	060-S00800	SPR WSHR M8	
221	050-H01400	HEX NUT M14	
222	060-F01400	FLT WSHR M14	
223	060-S01400	SPR WSHR M14	
225	FAS-300001	HEX BLT CRM W/FS M8×20	
228	FAS-200015	HEX SKT H CAP SCR B OZ M14×30	
229	FAS-200013	HEX SKT H CAP SCR CRM M4×16	
230	050-U00600	U NUT M6	

⑦ ASSY REAR CABI (SPG-2000)

(D-4/4)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
231	068-652016	FLT WSHR 6.5-20×1.6	
232	030-000820-SB	HEX BLT W/S BLK M8×20	
233	030-000860-SB	HEX BLT W/S BLK M8×60	
234	000-P00512-W	M SCR PH W/FS M5×12	
235	000-P00320-W	M SCR PH W/FS M3×20	
236	060-F00800-OB	FLT WSHR BLK M8	
237	060-F00600-OB	FLT WSHR BLK M6	
238	068-852216-OB	FLT WSHR BLK 8.5-22×1.6	
239	030-000850-S	HEX BLT W/S M8×50	

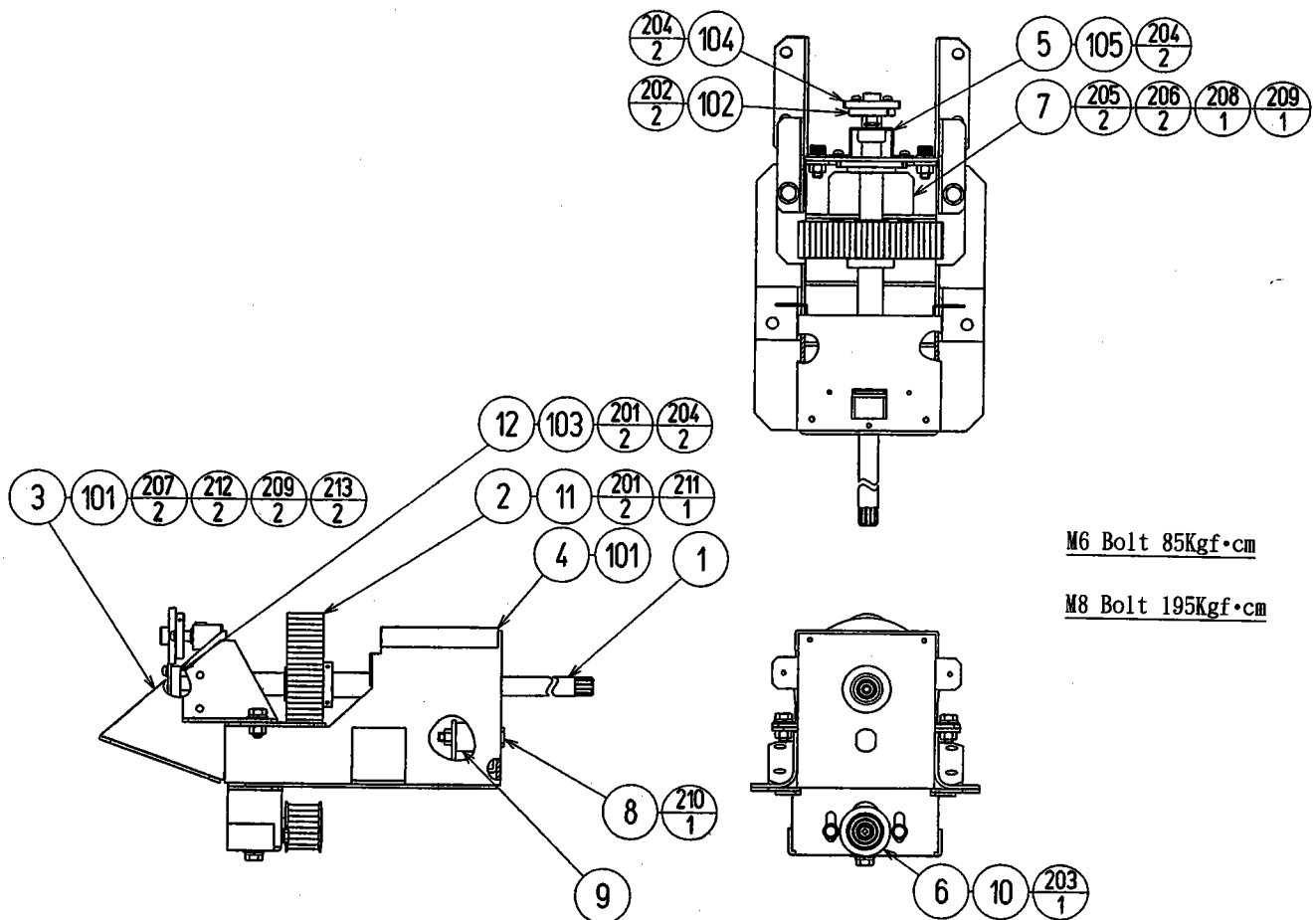
⑧ ASSY CONTROL PANEL (SPG-2050)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2051	CONTROL PANEL BOX	
2	SPG-2052	SPEAKER NET L	
3	SPG-2053	SPEAKER NET R	
5	SPG-2055	DASH BOARD BRKT	
101	130-5162	GULL BOX SPEAKER 80HM 8W	
102	280-5009	CORD CLAMP 21	
103	280-5275-SR10	CORD CLAMP SR10	
104	601-0460	PLASTIC TIE BELT 100M/M	
105	390-5689-GR	CATHODE TUBE UNIT 24V GREEN	
201	000-P00412-W	M SCR PH W/FS M4×12	
202	000-P00410-W	M SCR PH W/FS M4×10	
204	012-P00412	TAP SCR #2 PH 4×12	
205	060-F00400	FLT WSHR M4	
206	000-P00320-W	M SCR PH W/FS M3×20	
301	600-6817-044	WIRE HARN METER PANEL	

⑨ ASSY HANDLE MECHA (SPG-2100)

(D-1/2)



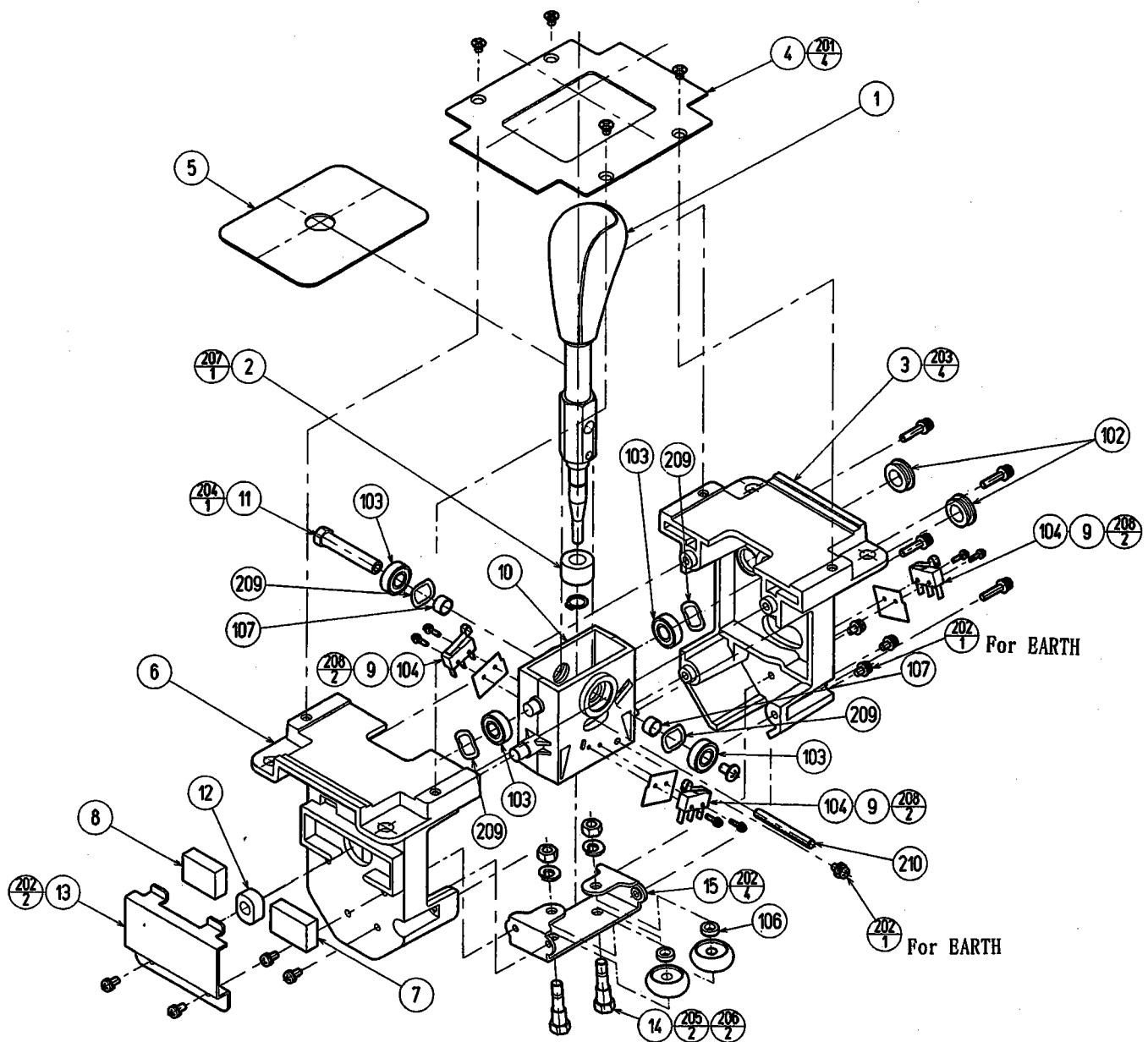
⑨ ASSY HANDLE MECHA (SPG-2100)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2101	STEERING SHAFT	
2	SPG-2102	PULLEY S5M 80	
3	SPG-2103	SHAFT BASE F	
4	SPG-2104	SHAFT BASE R	
5	SPG-2105	VOL BRKT	
6	SPG-2106	IDLER PULLEY S5M 25	
7	SPG-2107	IDLER SHAFT A	
8	SPG-2108	STOPPER BOLT	
9	SPG-2109	STOPPER RUBBER	
10	SPG-2110	FLT WSHR 5.5×15-1.6	
11	SPG-2111	KEY 5×5×20	
12	SLC-1130	ADJUST RING	
101	100-5112	BEARING 17	
102	601-8966	GEAR HOLDER	
103	601-6172	GEAR 48	
104	601-6959	GEAR 64	
105	220-5484	VOL CONT B-5K OHM	
105	220-5373	VOL CONT B-5K	
106	310-5029-F20	SUMI TUBE FF 20MM	
201	028-A00408-P	SET SCR HEX SKT CUP P M4×8	
202	028-A00308-P	SET SCR HEX SKT CUP P M3×8	
203	000-P00516-W	M SCR PH W/FS M5×16	
204	000-P00412-W	M SCR PH W/FS M4×12	
205	030-000620-S	HEX BLT W/S M6×20	
206	060-F00600	FLT WSHR M6	
207	030-000820-S	HEX BLT W/S M8×20	
208	030-000840-S	HEX BLT W/S M8×40	
209	060-F00800	FLT WSHR M8	
210	050-U00800	U NUT M8	
211	065-S020S0-Z	STP RING BLK OZ S20	
212	020-000820-OZ	HEX SKT H CAP SCR BLK OZ M8×20	
213	060-S00800	SPR WSHR M8	
301	600-6817-043	WIRE HARN STEERING VOLUME	

ASSY 4 SPEED SHIFTER (SPG-2150)

(D-1/2)



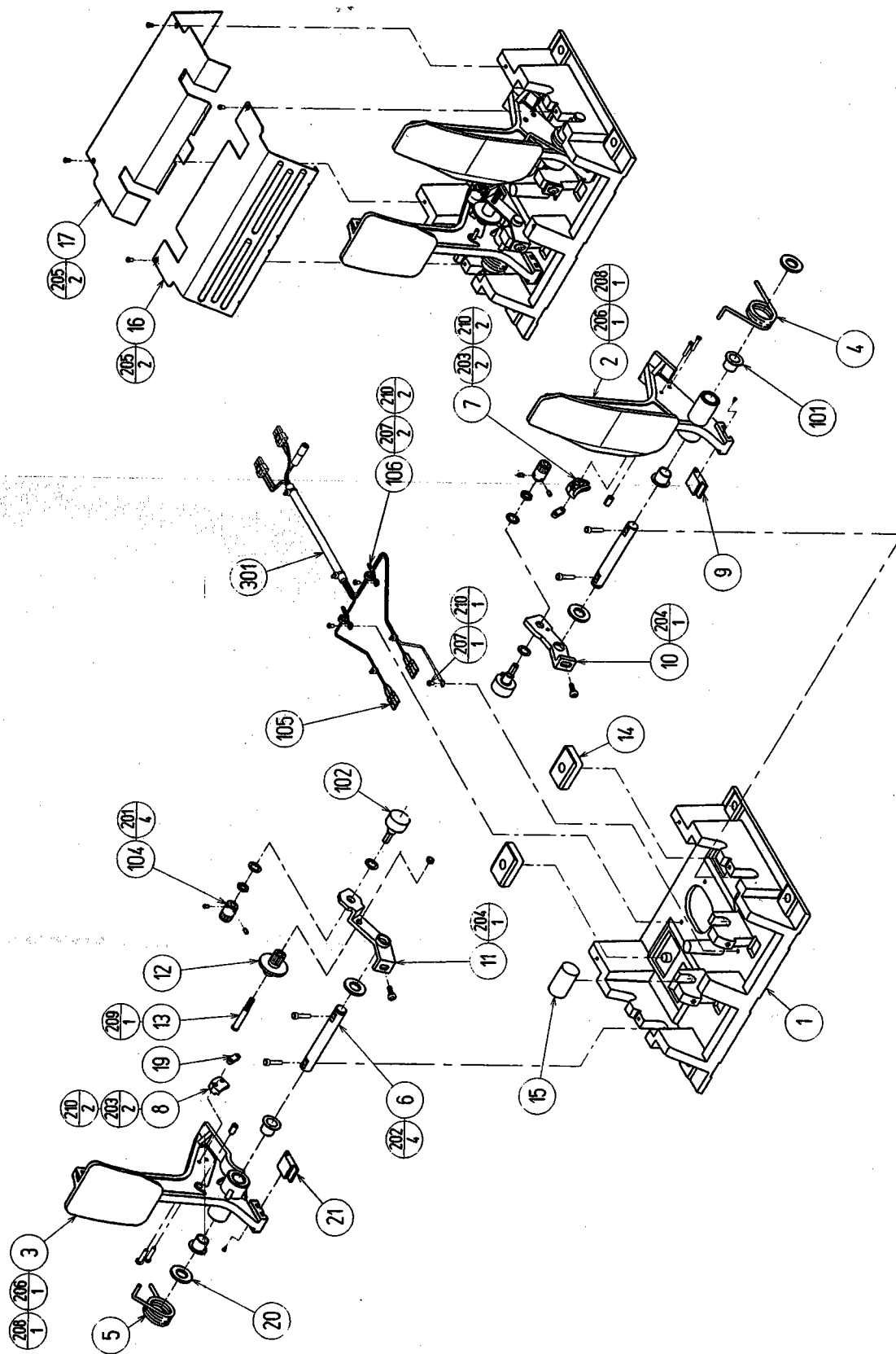
⑩ ASSY 4 SPEED SHIFTER (SPG-2150)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2151	SHIFT KNOB	
2	SPG-2152	STOPPER RUBBER	
3	SPG-2153	FRONT BASE	
4	SPG-2154	SLIDE COVER	
5	SPG-2155	SLIDE PLATE	
6	SPG-2156	REAR BASE	
7	SPG-2157	RUBBER BLOCK 45	
8	SPG-2158	RUBBER BLOCK 65	
9	SPG-2159	INSULATOR SHEET	
10	SPG-2160	SHAFT CASE	
11	SPG-2161	SHAFT BOLT	
12	SPG-2162	CENTERING BLOCK	
13	SPG-2163	RUBBER CASE	
14	SPG-2164	ROLLER BOLT	
15	SPG-2165	ROLLER SUPPORT	
101	100-5252	BEARING ROLLER 25	
102	100-5193	GROMMET 11	
103	100-5170	BEARING 8	
104	509-5636	SW MICRO TYPE SS-5GL2T	
105	601-0460	PLASTIC TIE BELT 100M/M	
106	280-5306	SPACER FAI 6×30	
107	280-5307	SPACER FAI 8×55	
201	000-F00406	M SCR FH M4×6	
202	000-P00410-W	M SCR PH W/FS M4×10	
203	000-P00420-W	M SCR PH W/FS M4×20	
204	000-P00508-W	M SCR PH W/FS M5×8	
205	050-H00600	HEX NUT M6	
206	060-S00600	SPR WSHR M6	
207	065-S010S0-Z	STP RING BLK OZ S10	
208	FAS-000033	M SCR PH W/FS M2.3×12	
209	FAS-650008	WAVE WSHR 12.7-18.1×2.5	
210	FAS-450006	SPR PIN WAVE STN 5×45	
301	600-6445-45	WIRE HARN SHIFT MECHA	
302	600-6872	WIRE HARN EARTH SHIFT MECHA	

⑪ ASSY ACCEL & BRAKE (SPG-2200)

(D-1/2)

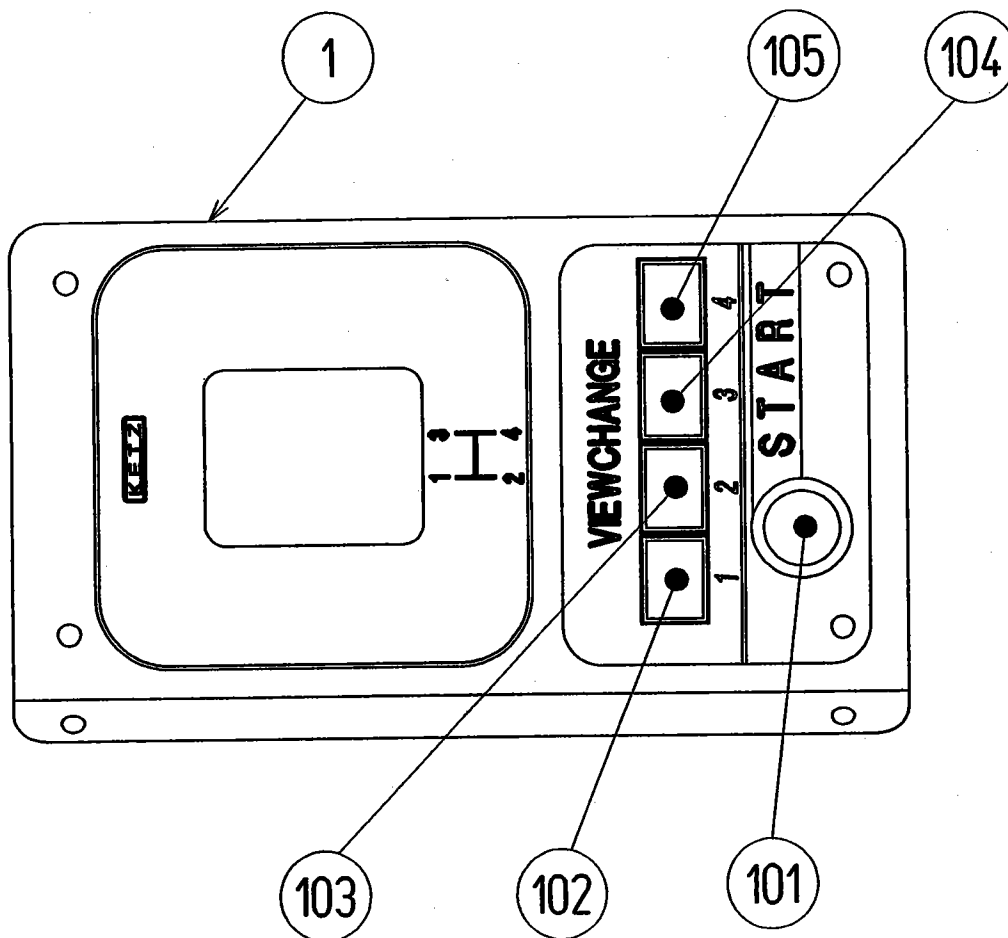


⑪ ASSY ACCEL & BRAKE (SPG-2200)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2201	BASE	
2	SPG-2202	ACCEL PEDAL	
3	SPG-2203	BRAKE PEDAL	
4	SPG-2204	ACCEL SPRING	
5	SPG-2205	BRAKE SPRING	
6	SPG-2206	SHAFT	
7	SPG-2207	ACCEL GEAR	
8	SPG-2208	BRAKE GEAR	
9	SPG-2209	NEUTRAL STOPPER	
10	SPG-2210	VR PLATE ACCEL	
11	SPG-2211	VR PLATE BRAKE	
12	SPG-2212	AMPL GEAR	
13	SPG-2213	GEAR SHAFT	
14	SPG-2214	STOPPER	
15	SPG-2215	RUBBER CUSHION	
16	SPG-2216	COVER	
17	SPG-2217	VR COVER	
19	SPG-2219	GEAR STAY	
20	SPG-2220	WSHR	
21	SPG-2221	NEUTRAL STOPPER D	
101	100-5263	BEARING 12	
102	220-5484	VOL CONT B-5K OHM	
104	601-7944	GEAR 15	
105	310-5029-F15	SUMITUBE F F15MM	
106	280-0419	HARNESS LUG	
201	028-A00304-P	SET SCR HEX SKT CUP P M3×4	
202	020-000516-OZ	HEX SKT H CAP SCR BLK OZ M5×16	
203	000-P00420	M SCR PH M4×20	
204	000-P00508-W	M SCR PH W/FS M5×8	
205	000-T00408-OC	M SCR TH CRM M4×8	
206	FAS-450005	SPR PIN BLK OZ 6×10	
207	000-P00405	M SCR PH M4×5	
208	FAS-000001	M SCR TH CRM M3×6	
209	050-H00500	HEX NUT M5	
210	060-F00400	FLT WSHR M4	
301	600-6840	WIRE HARN ACCEL & BRAKE	

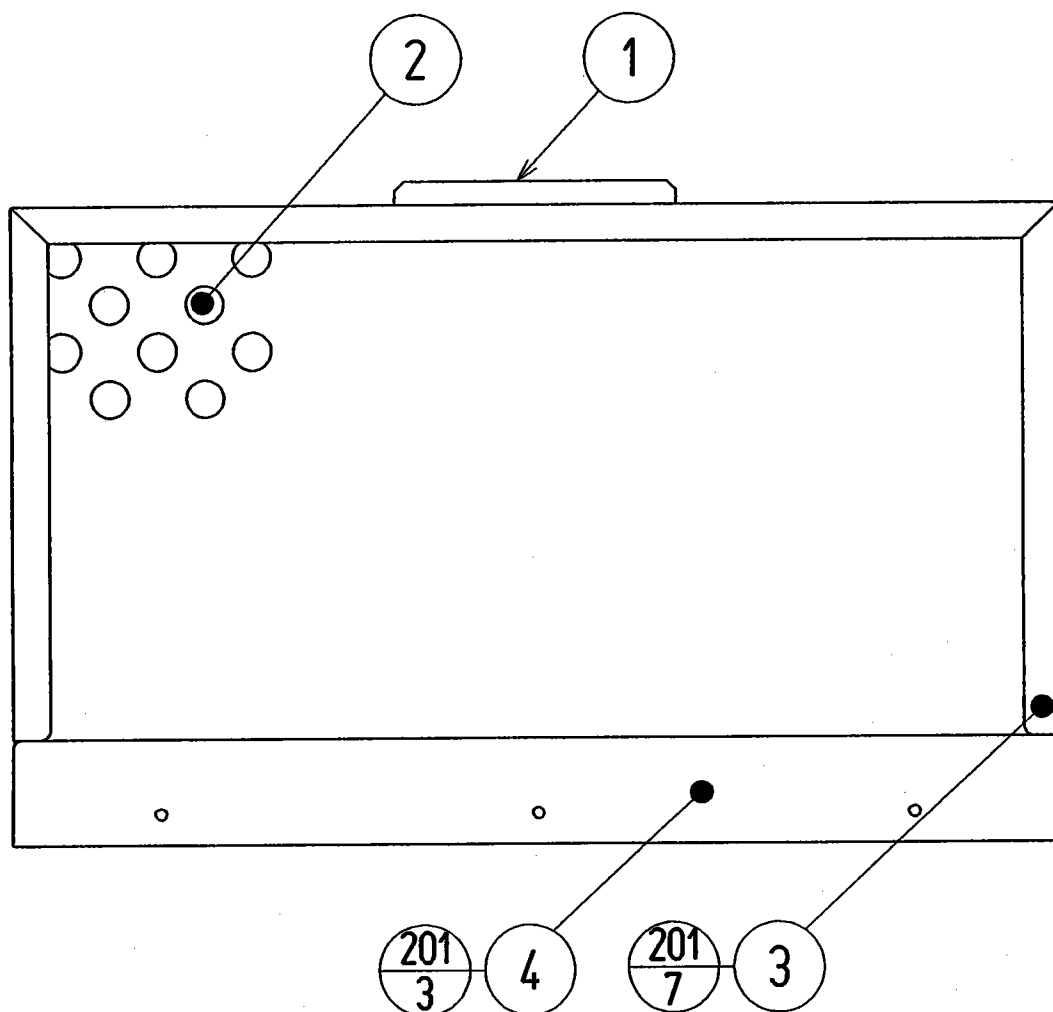
⑫ ASSY SW PLATE (SPG-2250)



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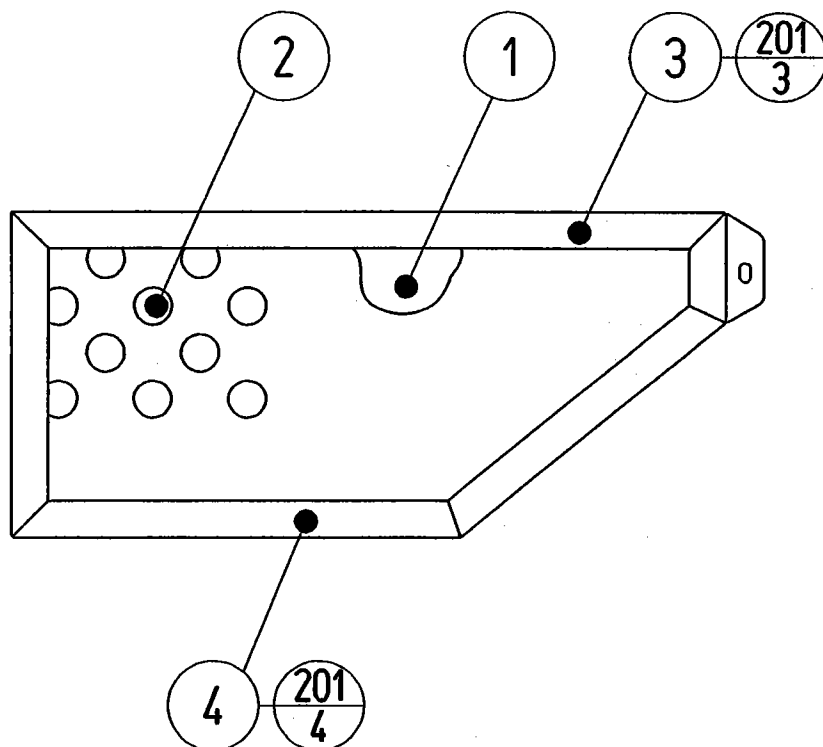
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2251	SW PLATE	
101	509-0161	SW PB TYPE 1T YEL W/LAMP	
102	509-5779-RE	SW PB W/LAMP 6V RED	
103	509-5779-BL	SW PB W/LAMP 6V BLUE	
104	509-5779-YE	SW PB W/LAMP 6V YELLOW	
105	509-5779-GR	SW PB W/LAMP 6V GREEN	
106	280-5009	CORD CLAMP 21	
201	050-F00400	FLG NUT M4	
301	600-6817-042	WIRE HARN VR SW	
302	600-6817-071	WIRE HARN E SW PLATE	

⑬ ASSY FLOOR CENTER (SPG-2260)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2265	FLOOR PNL CENTER	
2	SPG-2262	FLOOR MAT CENTER	
3	SPG-2263	FLOOR SASH A	
4	SPG-2264	FLOOR SASH B	
201	050-U00400	U NUT M4	

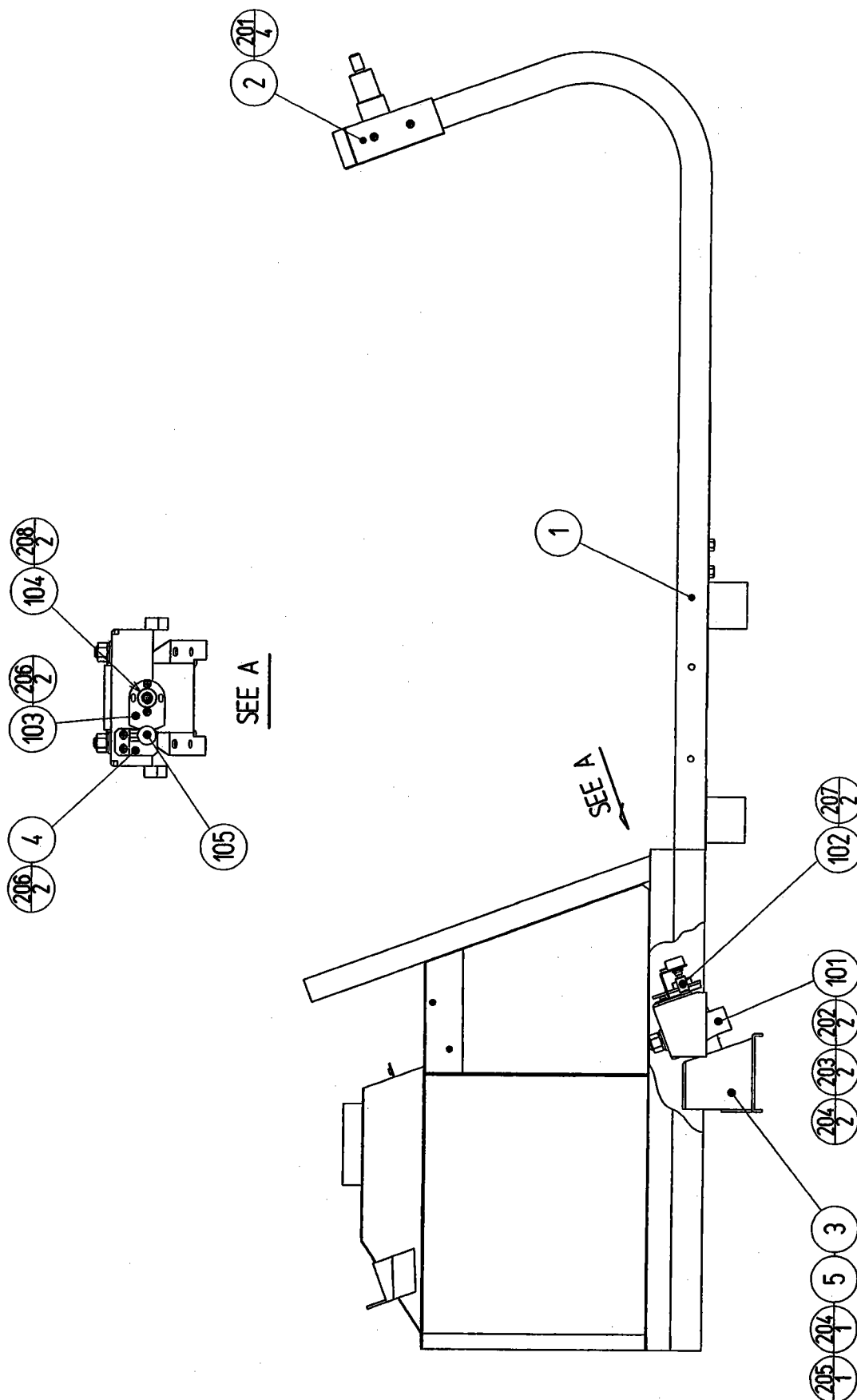
⑭ ASSY SIDE STEP (SPG-2270)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2271	FLOOR PNL SIDE	
2	SPG-2272	FLOOR MAT SIDE	
3	SPG-2273	FLOOR SASH C	
4	SPG-2274	FLOOR SASH D	
201	050-U00400	U NUT M4	

15 ASSY COCKPIT (SPG-2300)

(D-1/2)



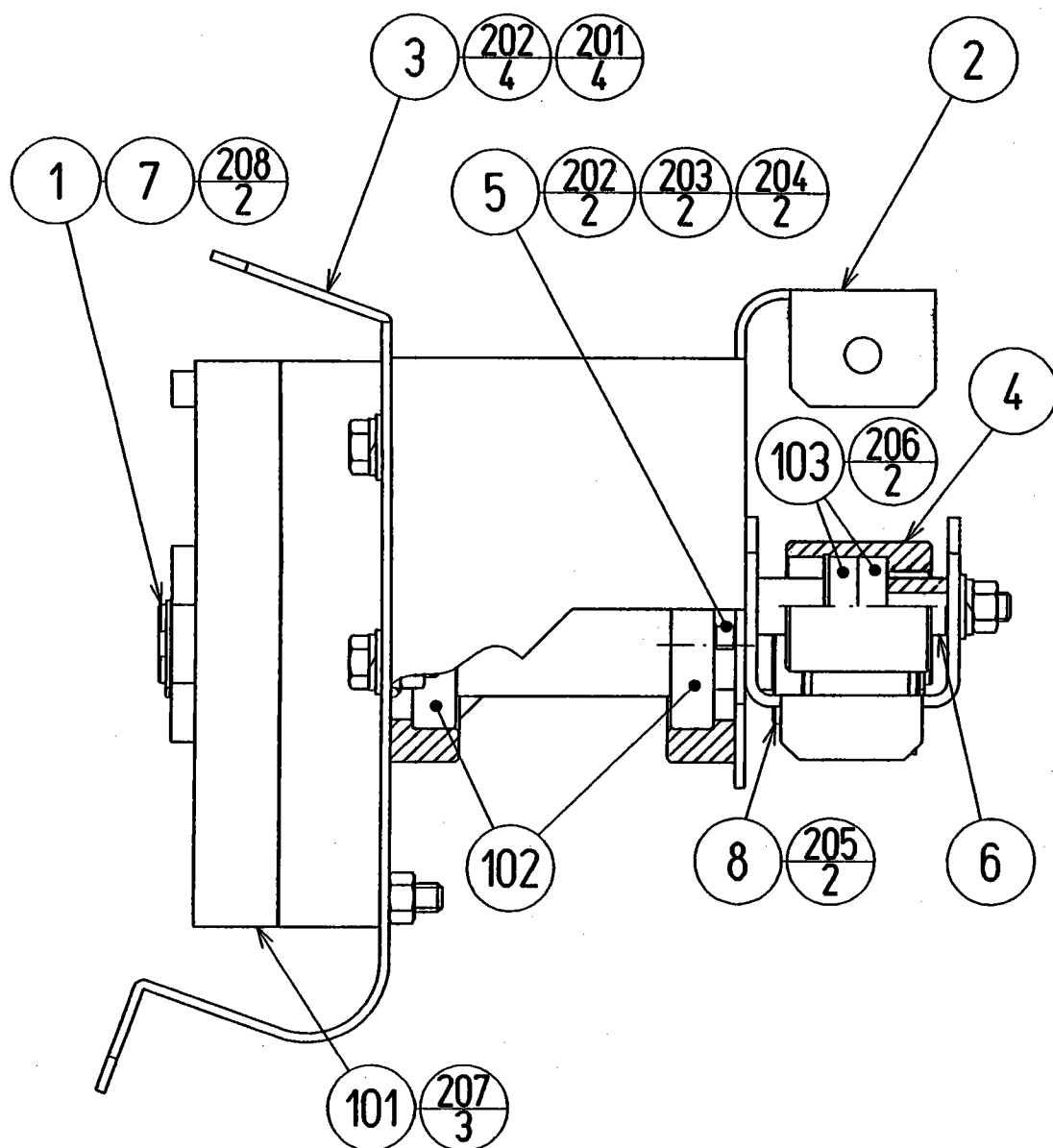
⑮ ASSY COCKPIT (SPG-2300)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2301	COCKPIT FRAME	
2	SPG-2302	REAR AXIS COVER B	
3	SPG-2303	FRONT AXIS	
4	SPG-2304	VOL BRKT AXIS	
5	TTR-3205	FLT 14.5-36×3.2	
101	100-5240	BEARING FA130	
102	601-7944	GEAR 15	
103	TTR-2011	GEAR 110	
104	TTR-2010	GEAR HOLDER 110	
105	220-5484	VOL CONT B-5K OHM	
	220-5373	VOL CONT B-5K	
106	280-5009	CORD CLAMP 21	
107	601-0460	PLASTIC TIE BELT 100 M/M	
108	310-5029-F20	SUMI TUBE FF 20MM	
109	601-5525-288	BUSH 1.2T	
110	601-5525-140	BUSH 1.2T	
201	000-T00412-0B	M SCR TH BLK M4×12	
202	FAS-200015	HEX SKT H CAP SCR B OZ M14×30	
203	060-F01400	FLT WSHR M14	
204	060-S01400	SPR WSHR M14	
205	050-H01400	HEX NUT M14	
206	000-P00412-W	M SCR PH W/FS M4×12	
207	028-C00308-P	SET SCR CH CUP P M3×8	
208	028-C00416-P	SET SCR CH CUP P M4×16	
301	600-6817-054	WIRE HARN COCKPIT1	
302	600-6817-055	WIRE HARN COCKPIT2	
303	600-6817-040	WIRE HARN BANK VOLUME	
304	600-6817-068	WIRE HARN E COCKPIT1	
305	600-6817-069	WIRE HARN E COCKPIT2	
306	600-6817-070	WIRE HARN E COCKPIT3	

①⑥ ASSY BRAKE (SPG-2350)

(D-1/2)



TORQUE M8 195Kgf·cm

①6 ASSY BRAKE (SPG-2350)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2351X	BRAKE AXIS	
2	SPG-2352	BRAKE HANG BOX	
3	SPG-2353	BRAKE BOX LID	
4	SPG-2354	IDLER	
5	SPG-2355	IDLER SHAFT	
6	SPG-2356	IDLER COLLAR	
7	SPG-2357	KEY 7×7×32	
8	SPG-2359	DRIVE PULLEY S5M 36	
101	601-9087	BRAKE BXH-16H	
102	100-5266	BEARING FAI25	
103	100-5111	BEARING 12	
104	209-0023	CONN CLOSED END	
105	601-0460	PLASTIC TIE BELT 100 M/M	
201	030-000820-S	HEX BLT W/S M8×20	
202	060-F00800	FLT WSHR M8	
203	060-S00800	SPR WSHR M8	
204	050-H00800	HEX NUT M8	
205	028-A00412-P	SET SCR HEX SKT CUP P M4×12	
206	065-S028H0-Z	STP RING BLK OZ H28	
207	FAS-200014	HEX SKT H CAP SCR BLK OZ M8×45	
208	065-S022S0-Z	STP RING BLK OZ S22	

17

ASSY SEAT (SPG-2400)

(D-1/2)



M8 Bolt for fastening the plastic:82kgf.cm

M8 Others: 195kgf.cm

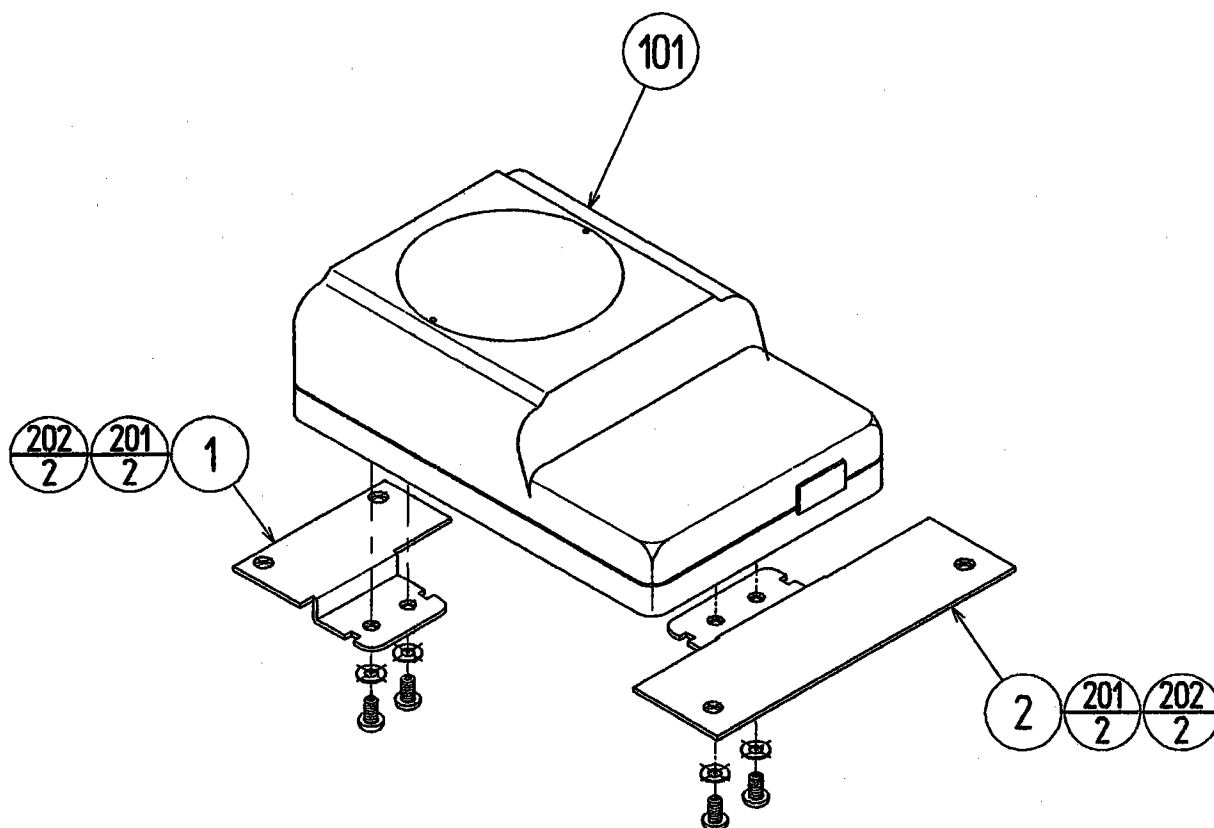
M4 Sonic Lock Portion: 9kgf•cm

①7 ASSY SEAT (SPG-2400)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2401	UPPER SEAT ✓	
2	SPG-2402	LOWER SEAT ✓	
3	SPG-2403	SEAT BASE	
4	SPG-2404	SEAT FRAME BRKT	
5	SPG-2405	SEAT REAR COVER	
6	SPG-2406	SEAT SLANT TRAY	
7	SPG-2407	SAFETY GUARD F	
8	SPG-2408	SAFETY GUARD R	
9	SPG-2409	CABLE BEAR BRKT	
10	STC-1604	SEAT FRAME	
11	STC-1607	SP MOUNT BRKT	
12	STC-1608	SPEAKER NET L	
13	STC-1609	SPEAKER NET R	
15	STC-1650	ASSY WOOFER	
16	INY-1302-B	MASK CUSHION SIDE	
17	SPG-2410	PROTECT RUBBER	
18	SPG-2411	RUBBER PLATE	
19	SPG-2412	SEAT SLIDER	
20	SPG-2413	SEAT SLIDER D	
101	601-9059	SEAT RAIL L	
102	601-9060	SEAT RAIL R	
103	130-5159	GULL BOX SPEAKER 8OHM 5W	
104	280-5297	SCRIVET 8 1K31	
105	601-6563-188	BUSH 2.4T	
106	601-6563-100	BUSH 2.4T	
107	280-5009	CORD CLAMP 21	
108	601-0460	PLASTIC TIE BELT 100 M/M	
201	000-P00410-W	M SCR PH W/FS M4×10	
202	030-000850-S	HEX BLT W/S M8×50	
203	030-000816-S	HEX BLT W/S M8×16	
204	000-T00408-OB	M SCR TH BLK M4×8	
205	050-H00800	HEX NUT M8	
206	060-S00800	SPR WSHR M8	
207	068-852216	FLT WSHR 8.5-22×1.6	
208	012-P00412	TAP SCR #2 PH 4×12	
209	060-F00400	FLT WSHR M4	
210	000-T00616-OB	M SCR TH BLK M6×16	
211	010-P00408-F	S-TITE SCR PH W/F M4×8	
212	000-T00516-OB	M SCR TH BLK M5×16	
213	030-000630-S	HEX BLT W/S M6×30	
214	060-F00600	FLT WSHR M6	
301	600-6774-016	WIRE HARN SPEAKER EXT	
302	600-6774-017	WIRE HARN SEAT EXT	

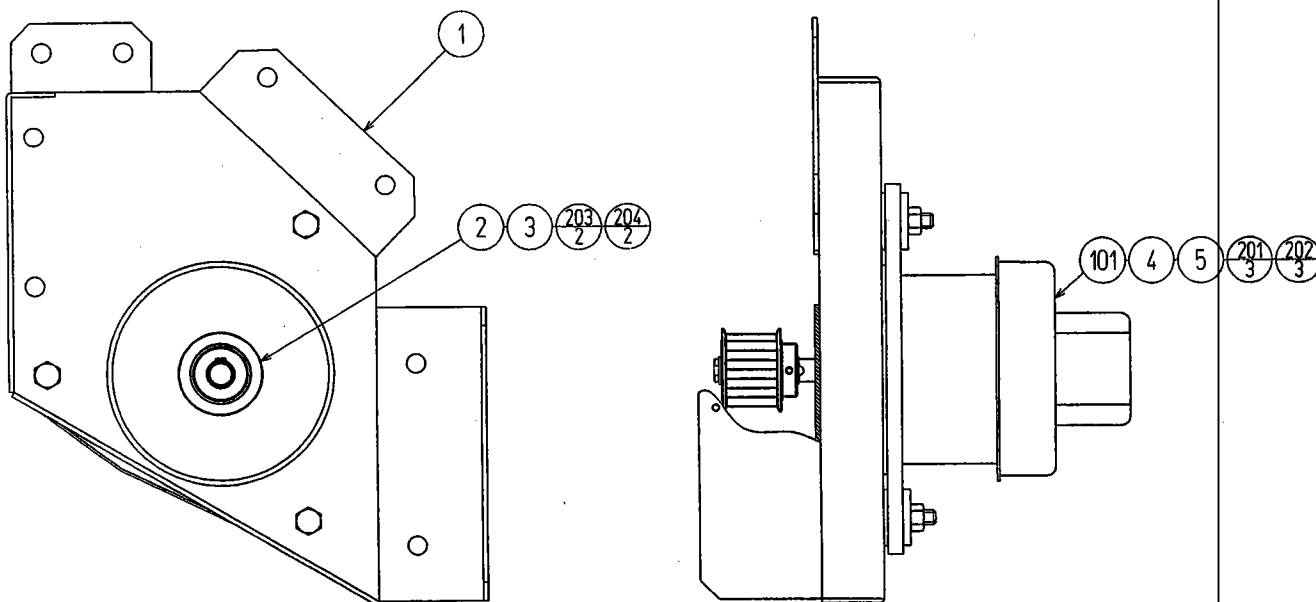
⑱ ASSY WOOFER (STC-1650)



TORQUE: Under 10kgf·cm

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	STC-1651	WOOFER BRKT F	
2	STC-1652	WOOFER BRKT R	
101	130-5160	SUB WOOFER 4 OHM 30W	
201	012-P00412	TAP SCR #2 PH 4×12	
202	060-F00400	FLT WSHR M4	

① ASSY MOTOR (SPG-2450)

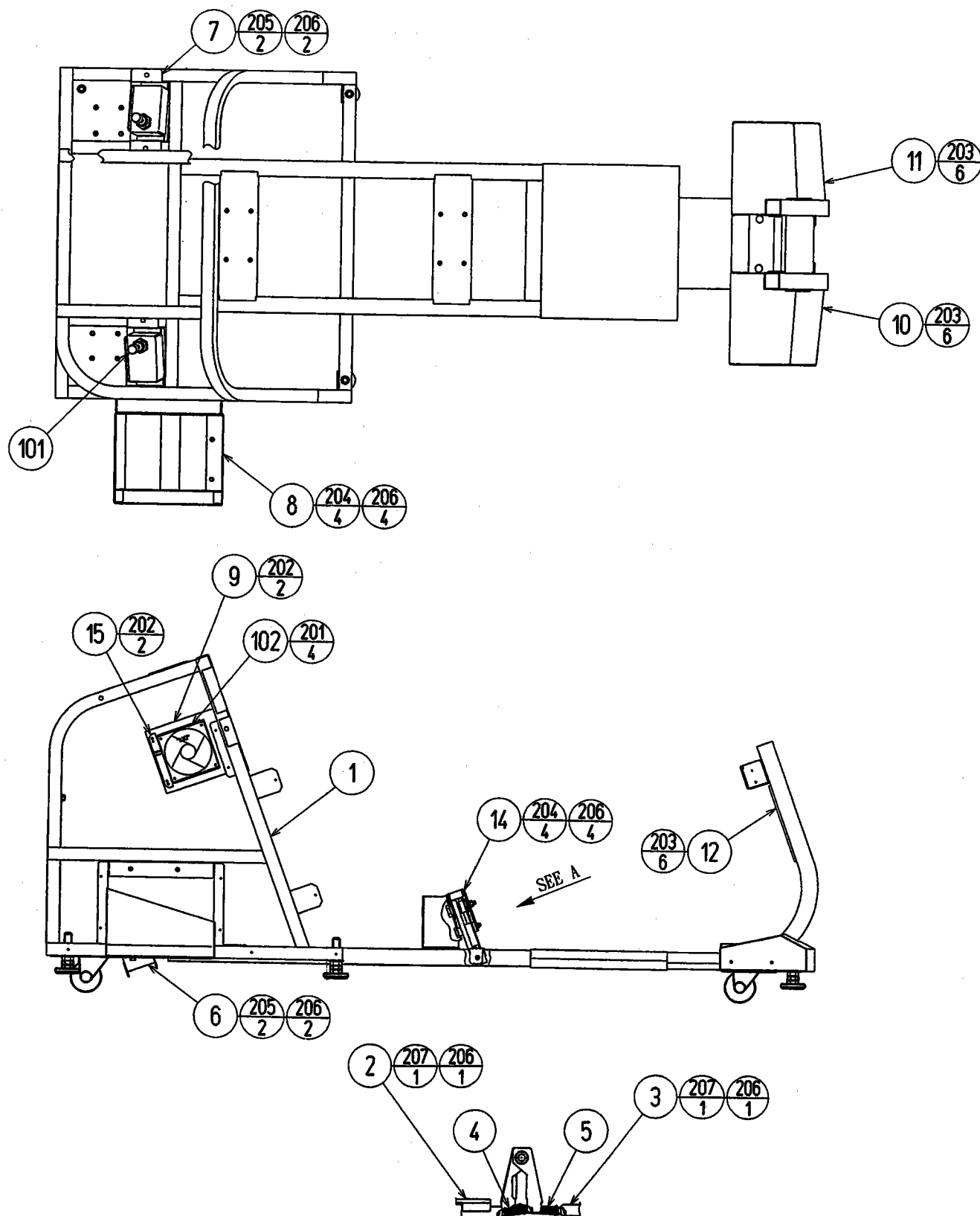


The following torque applies:
NUT M8 178Kgf•cm

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-2451	MOTOR BRKT	
2	SPG-2452	DRIVE PULLEY S5M 25	
3	SPG-2453	KEY 4×4×40	
4	ASK-3502	MOTOR SPACER	
5	ASK-3503	MOTOR COLLAR	
101	350-5448	SERVO MOTOR 500W SPG	
201	050-U00800	U NUT M8	
202	068-852216	FLT WSHR 8.5-22×1.6	
203	065-S012S0-Z	STP RING BLK OZ S12	
204	028-A00408-P	SET SCR HEX SKT CUP P M4×8	

②① ASSY BANK BASE (\$PG-3000)

(D-1/2)



SEE A

TORQUE M8 195Kgf·cm

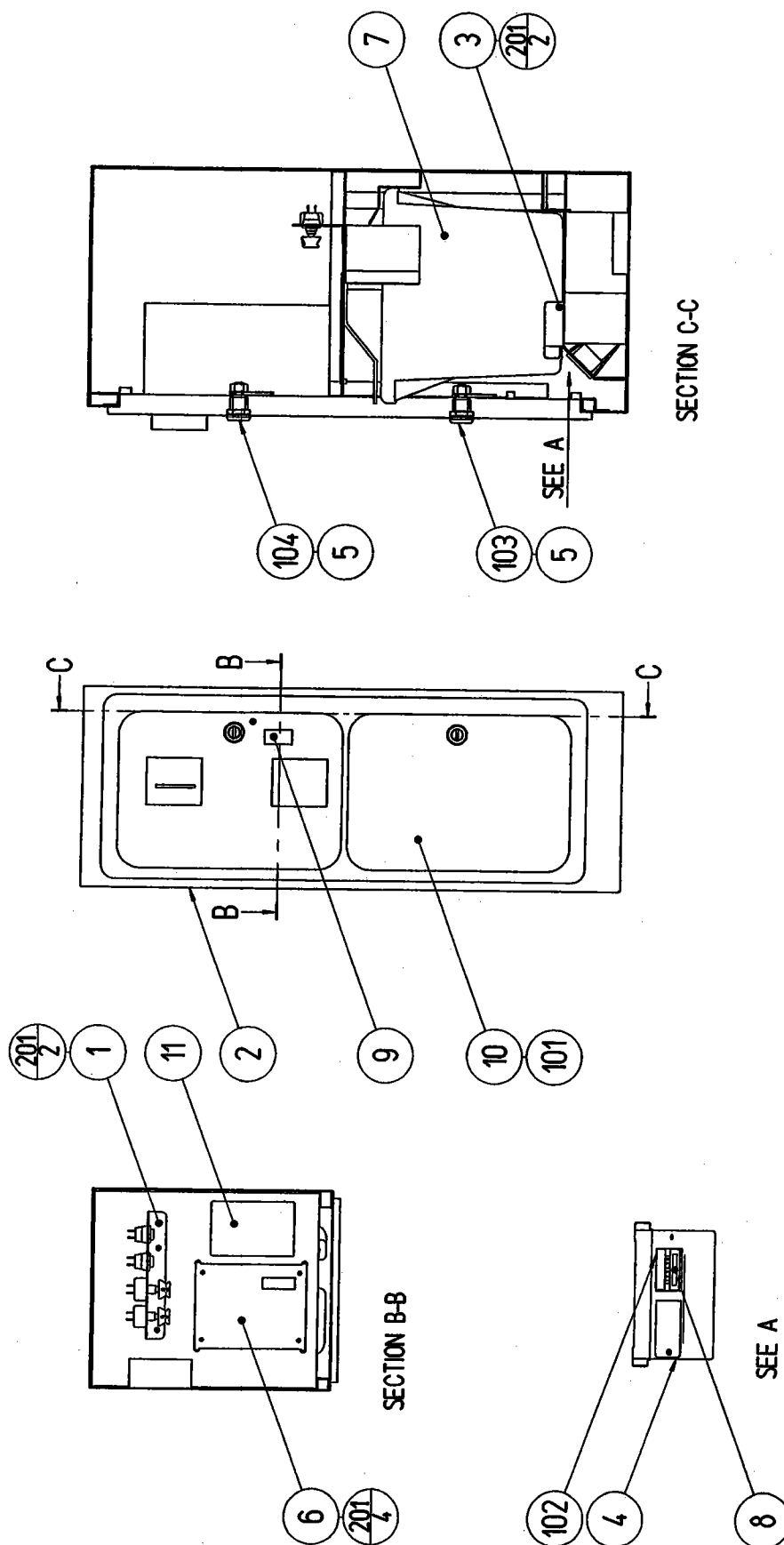
②0 ASSY BANK BASE (SPG-3000)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-3001	BANK BASE FRAME	
2	SPG-3002	SPRING HANGER L	
3	SPG-3003	SPRING HANGER R	
4	SPG-3004	EXT SPRING L	
5	SPG-3005	EXT SPRING R	
6	SPG-3007	DAMPER BRKT L	
7	SPG-3008	DAMPER BRKT R	
8	SPG-3011	TOWER BASE	
9	SPG-3012	FAN MOTOR BRKT	
10	SPG-3013	REAR SIDE COVER L	
11	SPG-3014	REAR SIDE COVER R	
12	SPG-3015	REAR PLATE	
14	SPG-3300	ASSY CENTERING MECHA	
15	HN-1042X	FAN BRKT	
101	601-8918	SHOCK ABSORBER RH	
102	260-0011-02	AXIAL FLOW FAN AC100V 50-60HZ	
103	280-5009	CORD CLAMP 21	
104	601-0460	PLASTIC TIE BELT 100 M/M	
105	310-5027-1504	INSL SLIT TUBE ID 15	
201	000-P00312-W	M SCR PH W/FS M3×12	
202	000-P00410-W	M SCR PH W/FS M4×10	
203	000-T00412-0B	M SCR TH BLK M4×12	
204	030-000820-S	HEX BLT W/S M8×20	
205	030-000850-S	HEX BLT W/S M8×50	
206	060-F00800	FLT WSHR M8	
207	030-000860-S	HEX BLT W/S M8×60	
301	600-6817-047	WIRE HARN REAR CABI1	
302	600-6817-048	WIRE HARN REAR CABI2	
303	600-6817-049	WIRE HARN REAR CABI3	
304	600-6817-050	WIRE HARN REAR CABI4	
305	600-6817-056	WIRE HARN REAR CABI5	
306	600-6817-057	WIRE HARN REAR CABI6	
307	600-6817-046	WIRE HARN FAN MOTOR	
308	600-6817-067	WIRE HARN E REAR CABI1	

②① ASSY COINCHUTE TOWER (SPG-3100)

(D-1/2)

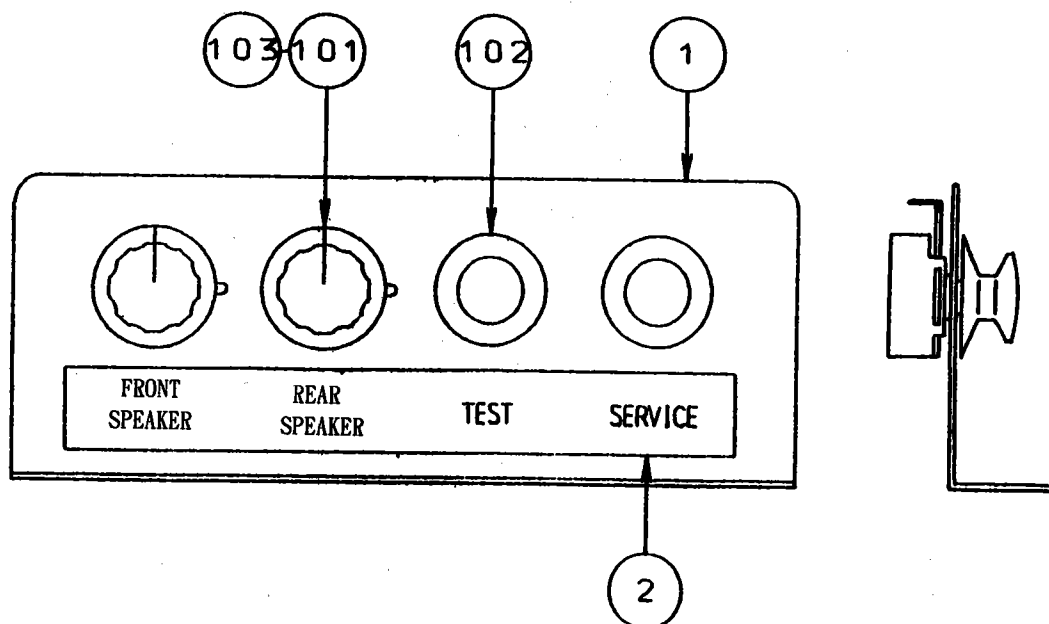


②1 ASSY COINCHUTE TOWER (SPG-3100)

(D-2/2)

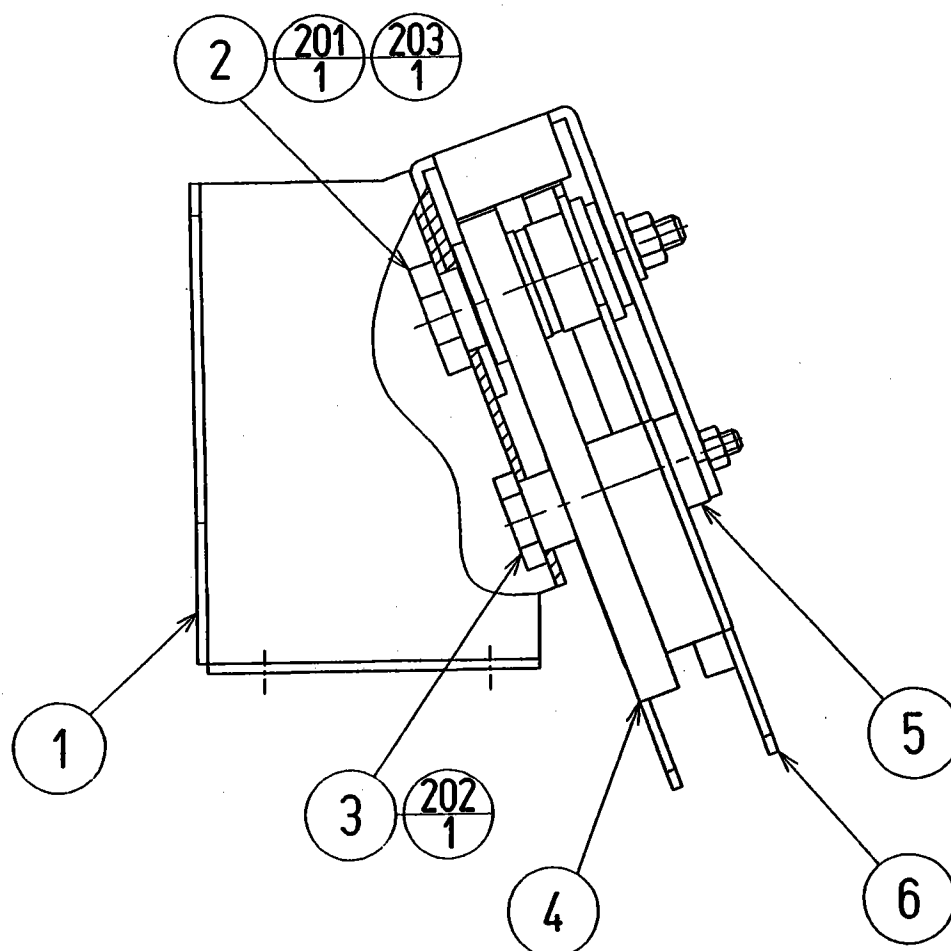
ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	TTR-0150	SW UNIT	
2	SPG-3101	COIN CHUTE TOWER	
3	INY-1162	METER BRKT	
4	INY-1163	METER HOLE LID	OTHERS
		NOT USED	USA
5	DP-1167	TNG LKG	
6	105-5171	CHUTE PLATE SINGLE	OTHERS
	105-5172	CHUTE PLATE DOUBLE	USA
7	253-5366	CASH BOX	
8	421-6591-01	STICKER COIN METER	
10	421-7501-02	STICKER 6.3V 0.15A	
11	440-WS0002XEG	STICKER W POWER OFF ENG	
101	220-5237-92- ~	ASSY C. C 2DOOR ~	
102	220-5412	MAG CNTR W/CONN	
103	220-5574	CAM LOCK W/KEYS	
104	220-5575	CAM LOCK MASTER W/O KEY	
105	280-5009	CORD CLAMP 21	
106	280-5275-SR10	CORD CLAMP SR10	
107	601-0460	PLASTIC TIE BELT 100 M/M	
108	310-5029-F20	SUMI TUBE FF 20MM	
201	000-P00408-W	M SCR PH W/FS M4×8	
301	600-6455-02	WIRE HARN C. C DOOR SINGLE	OTHERS
	600-6455-01	WIRE HARN C. C DOOR TWIN	USA
302	600-6659-38	WIRE HARN COINCHUTE TOWER	
303	600-6659-59	WIRE HARN EARTH COINCHUTE	
/	220-5412-01	MAG CNTR W/CONN BLACK	USA

② SW UNIT (TTR-0150)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	INY-1181	SW BRKT	
2	421-9000	STICKER SW UNIT TTR	
101	220-5179	VOL CONT B-5K OHM	
102	509-5028	SW PB 1M	
103	601-0042	KNOB 22MM	
104	310-5029-F20	SUMITUBE F F20MM	
105	601-0460	PLASTIC TIE BELT 100MM	
301	600-6609-32	WIRE HARN TEST & SERVICE	
302	600-6609-33	WIRE HARN VOLUME A	
303	600-6609-34	WIRE HARN VOLUME B	

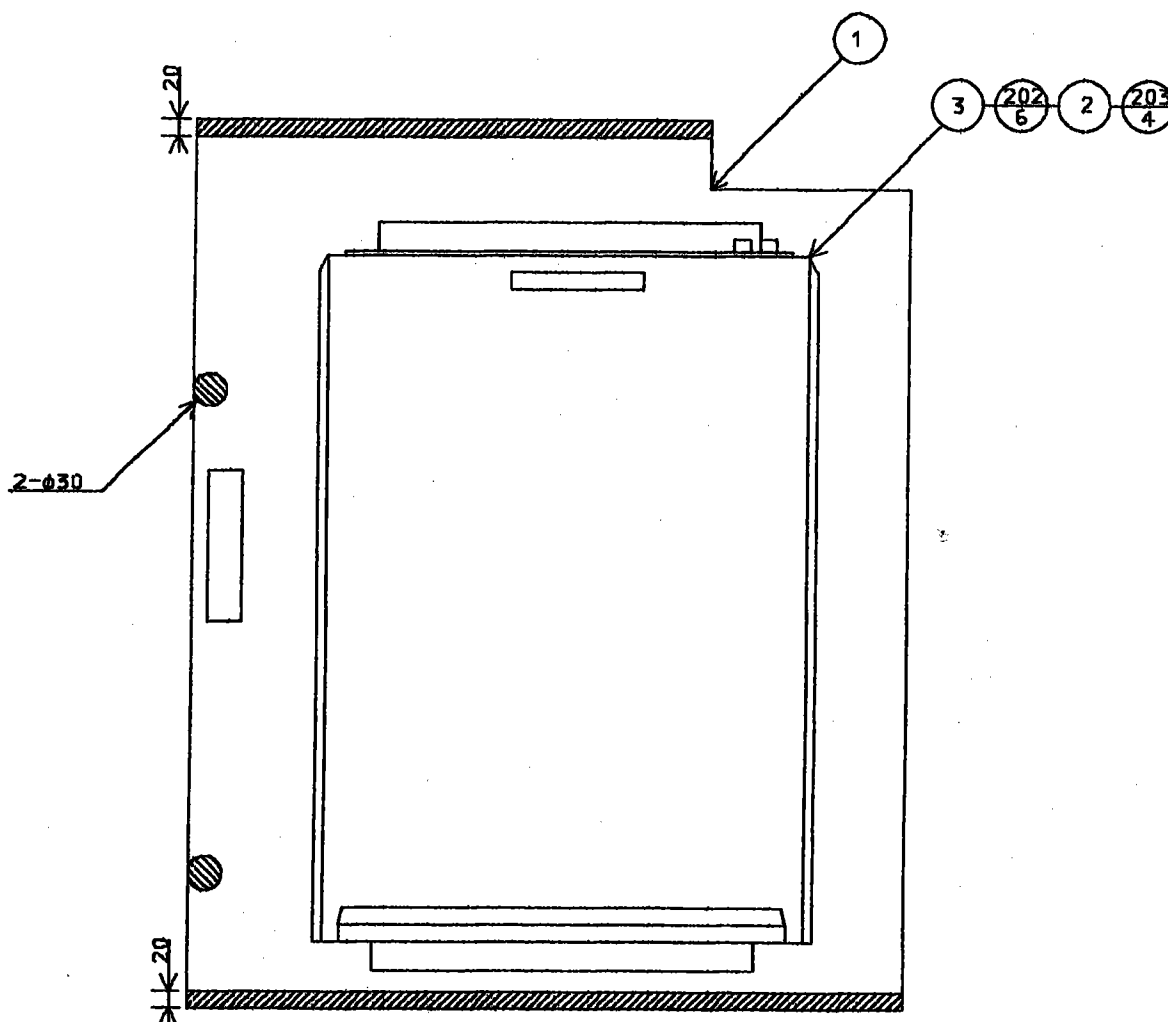
②③ ASSY CENTERING MECHA (SPG-3300)



NUT TORQUE M6 80Kgf·cm
M8 195Kgf·cm

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-3301	CENTERING BASE BOX	
2	SPG-3302	CENTERING ARM SHAFT	
3	SPG-3303	ARM STOP PIN	
4	SPG-3304	CENTERING ARM L	
5	SPG-3305-A	STOP RUBBER BLANK	
6	SPG-3306	CENTERING ARM R	
201	050-U00800	U NUT M8	
202	050-U00600	U NUT M6	
203	060-F00800	FLT WSHR M8	

②④ ASSY MAIN BD (SPG-4000)

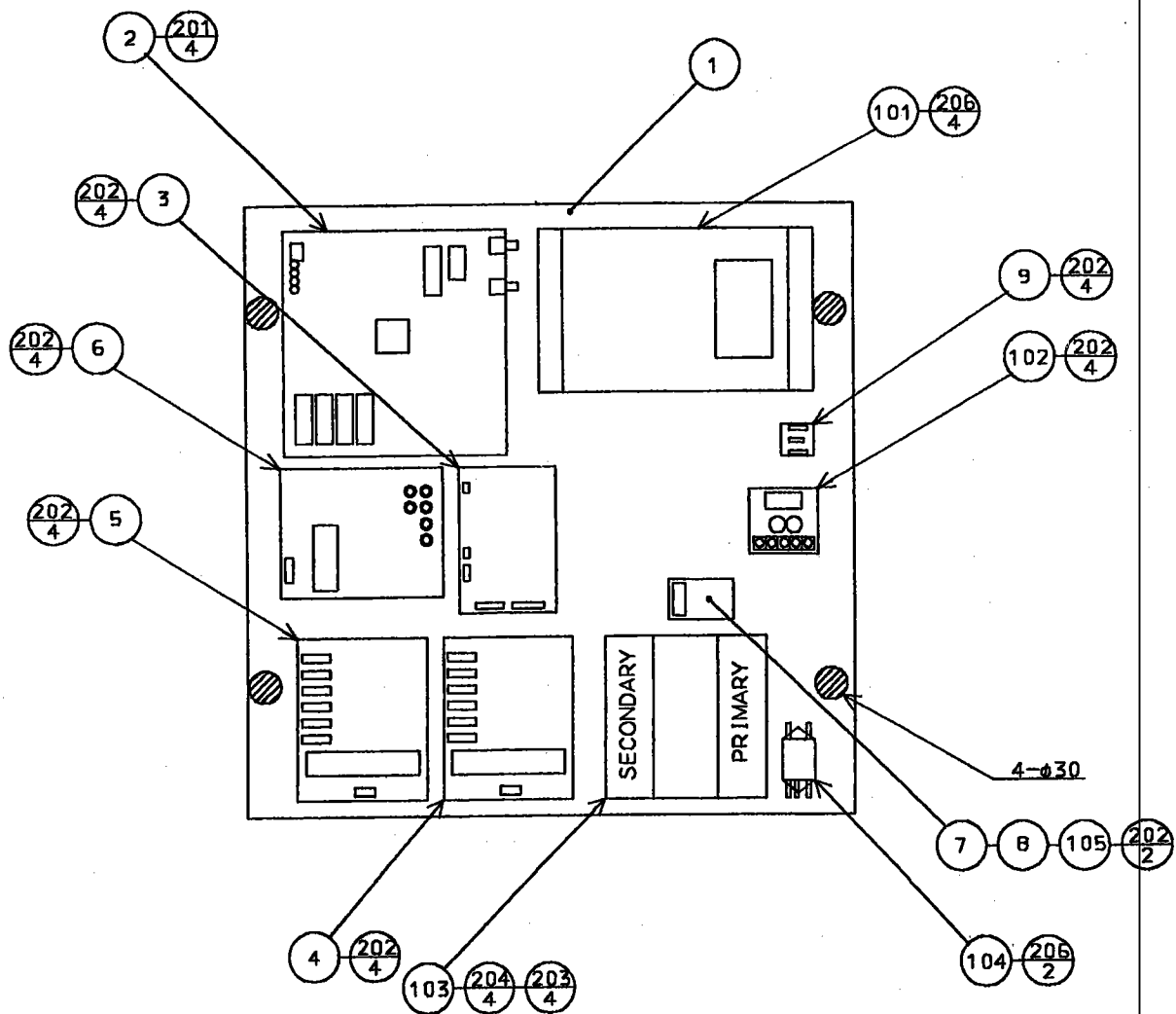


Make sure that there is no wiring, etc. in the slash mark portions.

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-4001	WOODEN BASE L	
2	SPG-4300	ASSY SHIELD CASE	
3	105-5241	SHIELD CASE BRKT	
101	280-5009	CORD CLAMP 21	
102	601-0460	PLASTIC TIE BELT 100 M/M	
201	011-F00310	TAP SCR FH 3×10	
202	000-P00408-W	M SCR PH W/FS M4×8	
203	000-P00412-W	M SCR PH W/FS M4×12	
301	600-6817-019	WIRE HARN MAIN BD1	
302	600-6817-020	WIRE HARN MAIN BD2	
303	600-6817-022	WIRE HARN MAIN BD4	

②⑤ ASSY PWR SPLY (SPG-4100)

(D-1/3)



Make sure that there is no wiring, etc. in the slash mark portions.

②5 ASSY PWR SPLY (SPG-4100)

(D-2/3)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-4101	WOODEN BASE C	
2	837-12941	SOUND BD SPG DX	
3	838-12882	DSP BD	
4	838-11650-08	EQ. PWR AMP SDW	
5	838-11650-20	EQ. PWR AMP SPG DX B	
6	838-10141-08	MIXER & EQ. AMP FOR S. WOOFER SPG	
7	838-11856-01	CONNECT BD W/FUSE & COVER	
8	421-6595-11	STICKER 7A	
9	839-0542	AUDIO MIX BD	
101	400-5330	SW REGU FOR MODEL3	OTHERS
	400-5330UL	SW REGU FOR MODEL3 UL	USA
102	400-5144	REGU BD +24V 2A	
103	560-5350	PWR XFMR 871VA	
104	270-5081	NOISE FILTER 20A	
105	514-5036-7000	FUSE 6.4×30 7000MA 125V	
106	280-5009	CORD CLAMP 21	
107	280-0419	HARNESS LUG	
108	601-0460	PLASTIC TIE BELT 100 M/M	
109	270-5098	SLEEVE FERRITE CORE SFC-10	
	270-5098-01	SLEEVE FERRITE CORE SFC-10 BK	
201	011-T00316	TAP SCR TH 3×16	
202	011-T00325	TAP SCR TH 3×25	
203	000-P00516-W	M SCR PH W/FS M5×16	} AC 220~240V AREA
204	068-552016	FLT WSHR 5.5-20×1.6	
205	011-F00310	TAP SCR FH 3×10	
206	011-T03512	TAP SCR TH 3.5×12	
301	600-6817-002	WIRE HARN PWR SPLY1	
302	600-6817-003	WIRE HARN PWR SPLY2	
303	600-6817-004	WIRE HARN PWR SPLY3	
304	600-6817-005	WIRE HARN PWR SPLY4	
306	600-6817-007	WIRE HARN PWR SPLY6	
307	600-6817-008	WIRE HARN PWR SPLY7	
309	600-6817-010	WIRE HARN PWR SPLY9	
310	600-6817-011	WIRE HARN PWR SPLY10	
311	600-6817-012-91	WIRE HARN PWR SPLY11	
312	600-6817-013	WIRE HARN PWR SPLY12	
313	600-6817-014	WIRE HARN PWR SPLY13	
314	600-6817-015	WIRE HARN PWR SPLY14	
315	600-6817-016	WIRE HARN PWR SPLY15	
316	600-6817-017	WIRE HARN PWR SPLY16	
317	600-6817-018	WIRE HARN PWR SPLY17	
318	600-6817-065	WIRE HARN E PWR SPLY1	
319	600-6817-074	WIRE HARN PWR SPLY18	
320	600-6817-075	WIRE HARN PWR SPLY19	
／	560-5342	PWR XFMR 200-240V 100V9A	AC 220~240V AREA
／	560-5343	AUTO XFMR 110-120V 100V9A	AC 120V AREA
／	600-6790-094	WIRE HARN XFMR IN	} AC 220~240V AREA
／	600-6790-095	WIRE HARN XFMR OUT	

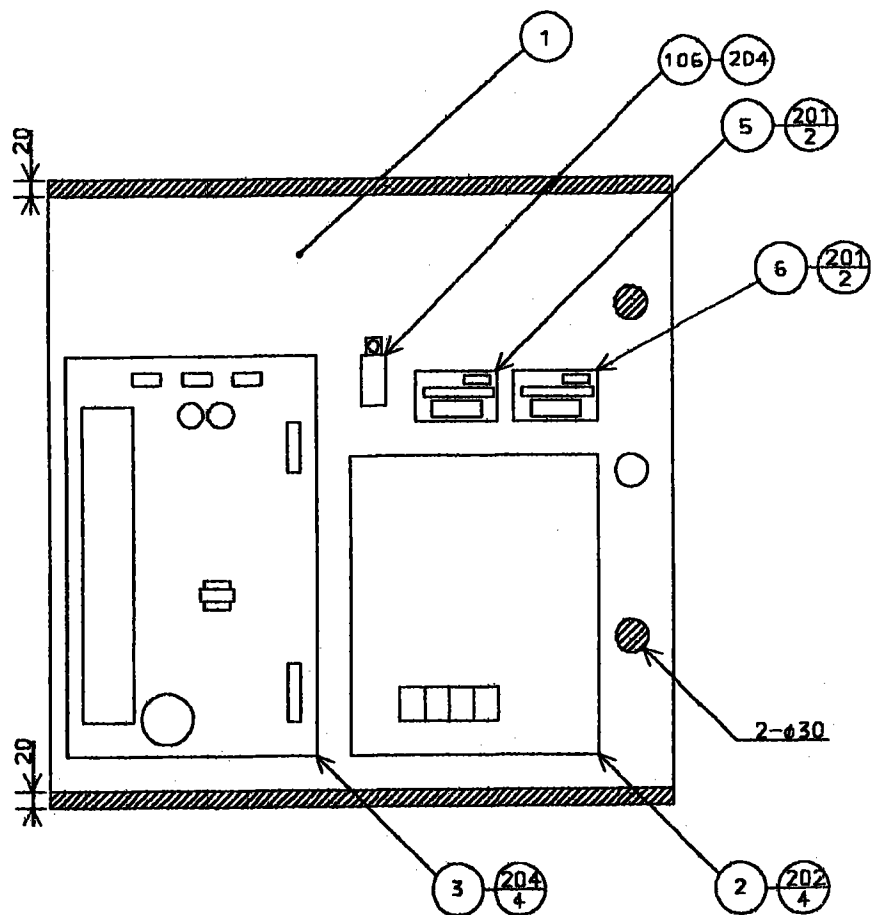
②⑤ ASSY PWR SPLY (SPG-4100)

(D-3/3)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
/	000-P00416-W	M SCR PH W/FS M4×16	} AC 120V AREA
/	068-441616	FLT WSHR 4.4-16×1.6	
/	600-6790-093	WIRE HARN AUTO XFMR	} AC 110V AREA
/	600-6817-076	WIRE HARN PWR SPLY20	

②⑥ ASSY DRIVE BD (SPG-4200)

(D-1/2)



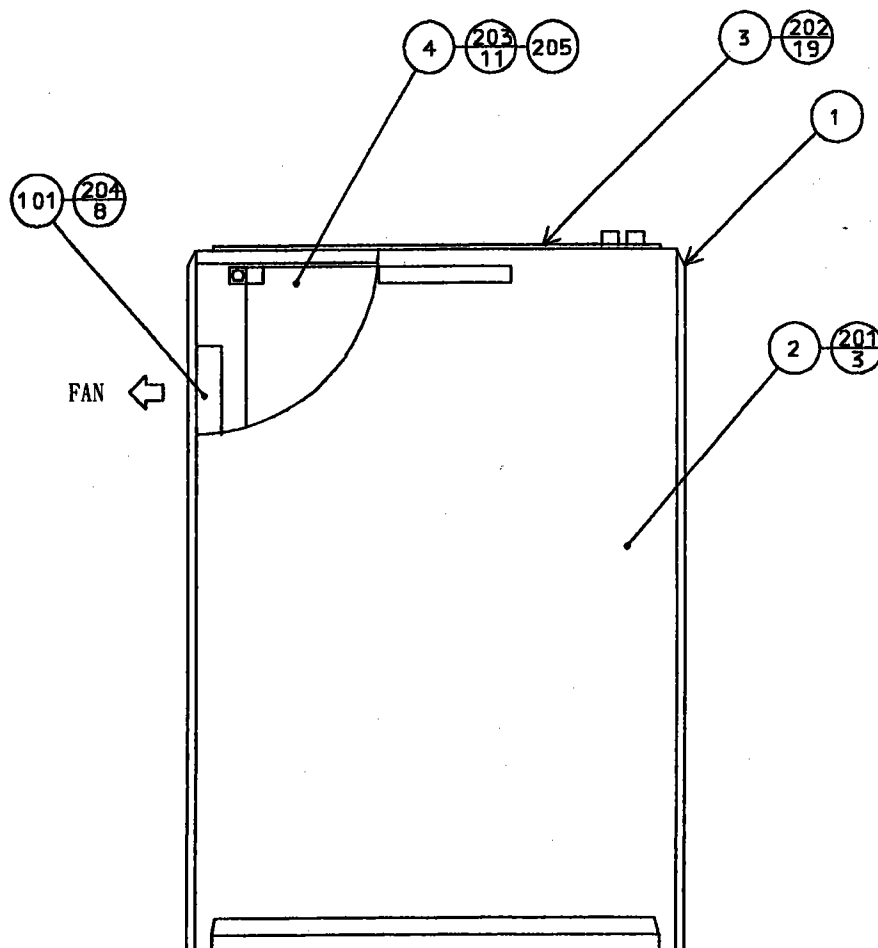
Make sure that there is no wiring, etc. in the slash mark portions.

②6 ASSY DRIVE BD (SPG-4200)

(D-2/2)

ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	SPG-4201	WOODEN BASE R	
2	838-12898	DRIVE BD SPG DX	
3	838-12912	SERVO MOTOR DRIVE BD SPG	
5	839-0233-06	SSR 3A BD	
6	839-0718	4A DC SSR BD CONN ORANGE	
101	280-5009	CORD CLAMP 21	
102	280-0419	HARNESS LUG	
103	601-0460	PLASTIC TIE BELT 100 M/M	
104	209-0023	CONN CLOSED END	SMALL TYPE
105	209-0032	CONN CLOSED END	LARGE TYPE
106	400-5354	RECTIFIER DC45V	
107	270-5098	SLLEEVE FERRITE CORE SFC-10	
	270-5098-01	SLLEEVE FERRITE CORE SFC-10 BK	
108	270-5042-04	L. FILTER D	
201	011-T00325	TAP SCR TH 3×25	
202	011-T00316	TAP SCR TH 3×16	
203	011-F00310	TAP SCR FH 3×10	
204	011-T03512	TAP SCR TH 3.5×12	
301	600-6817-023	WIRE HARN DRIVE BD1	
302	600-6817-024	WIRE HARN DRIVE BD2	
303	600-6817-025	WIRE HARN DRIVE BD3	
304	600-6817-026	WIRE HARN DRIVE BD4	
305	600-6817-072	WIRE HARN DRIVE BD5	
306	600-6817-073	WIRE HARN DRIVE BD6	

②⑦ ASSY SHIELD CASE (SPG-4300)



ITEM NO.	PART NO.	DESCRIPTION	NOTE
1	105-5245	SHIELD CASE MODEL3 NVS	
2	105-5242	SHIELD CASE LID MODEL3	
3	839-0932	FILTER BD MODEL3 SPG	
4	833-12938	GAME BD SPG DX	OTHERS
	833-13033	GAME BD SCUD RACE DX AUS	AUSTRALIA
5	421-9174	STICKER CAUTION ANTISTATIC	
6	421-6510-12938	STICKER 833-12938	OTHERS
	421-6510-13033	STICKER 833-13033	AUSTRALIA
7	601-8928	CARTON BOX MODEL3	
101	260-0064	FAN MOTOR DC12V	
102	280-5275-SR10	CORD CLAMP SR10	
103	601-0460	PLASTIC TIE BELT 100 M/M	
201	000-P00408-W	M SCR PH W/FS M4×8	
202	010-P00308-F	S-TITE SCR PH W/F M3×8	
203	010-P00310-F	S-TITE SCR PH W/F M3×10	
204	000-P00320-W	M SCR PH W/FS M3×20	
205	010-P00365-F	S-TITE SCR PH W/F M3×65	
301	600-6770-018-91	WIRE HARN FAN MOTOR	

20. WIRE COLOR CODE TABLE

THE WIRE COLOR CODE is as follow:

A	PINK
B	SKY BLUE
C	BROWN
D	PURPLE
E	LIGHT GREEN

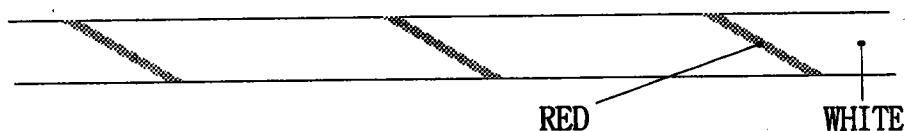
Wires other than those of any of the above 5 single colors will be displayed by 2 alphanumeric characters.

1	RED
2	BLUE
3	YELLOW
4	GREEN
5	WHITE
7	ORANGE
8	BLACK
9	GRAY

If the right-hand side numeral of the code is 0, then the wire will be of a single color shown by the left-hand side numeral (see the above).

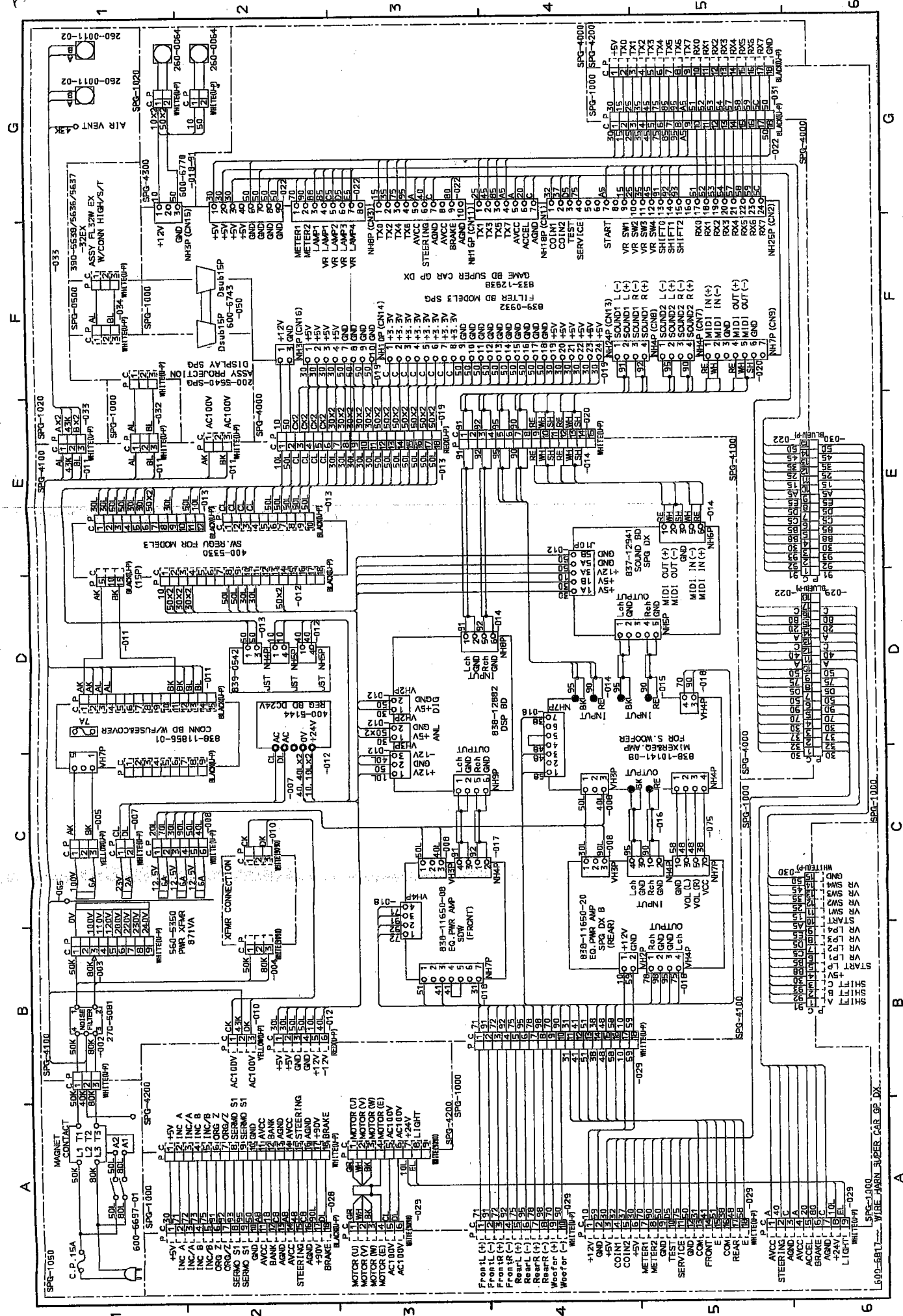
Note 1: If the right-hand side alphanumeric is not 0, that particular wire has a spiral color code. The left-hand side character shows the base color and the right-hand side one, the spiral color.

<Example> 51 WHITE / RED

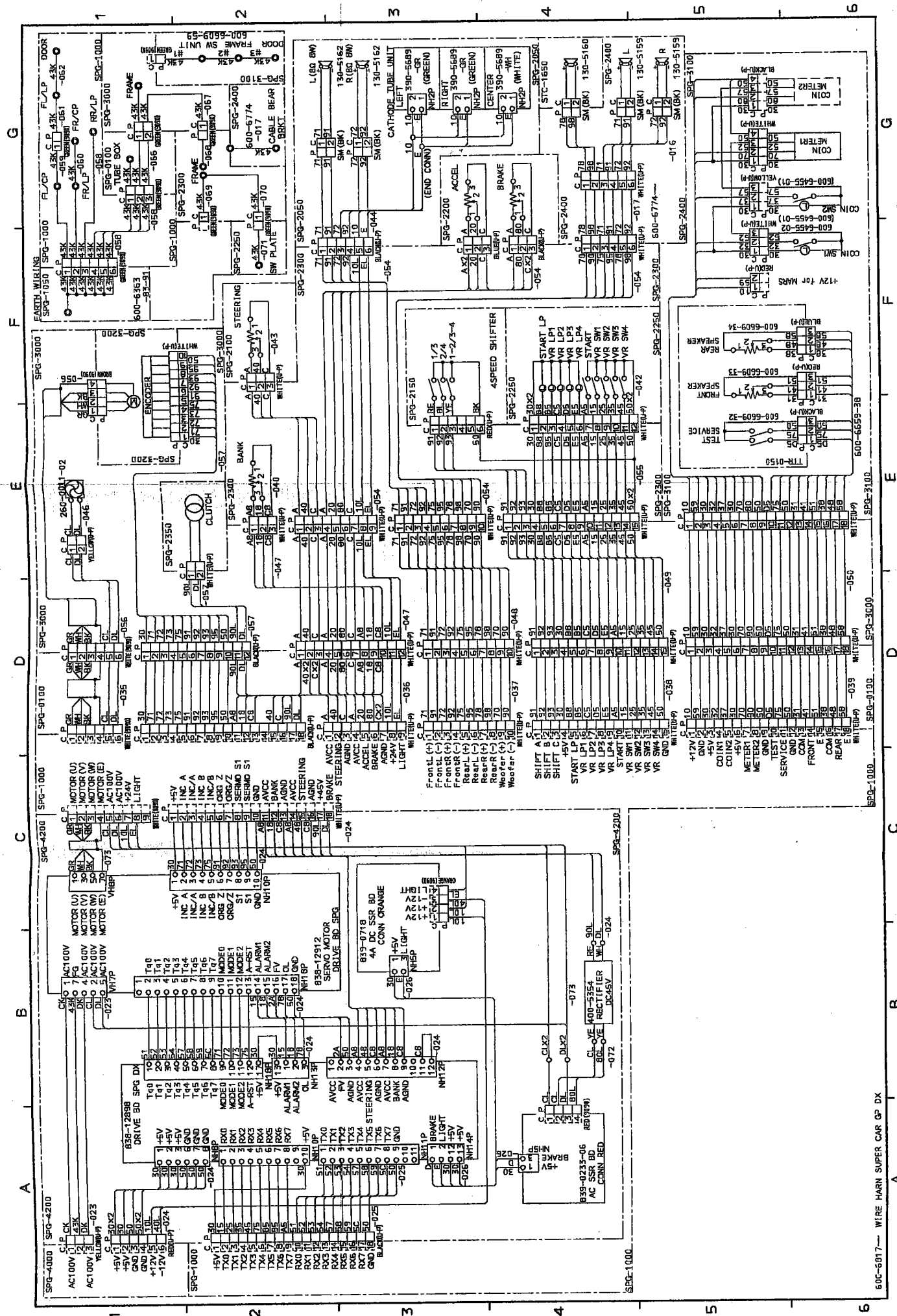


Note 2: The character following the wire color code indicates the size of the wire.

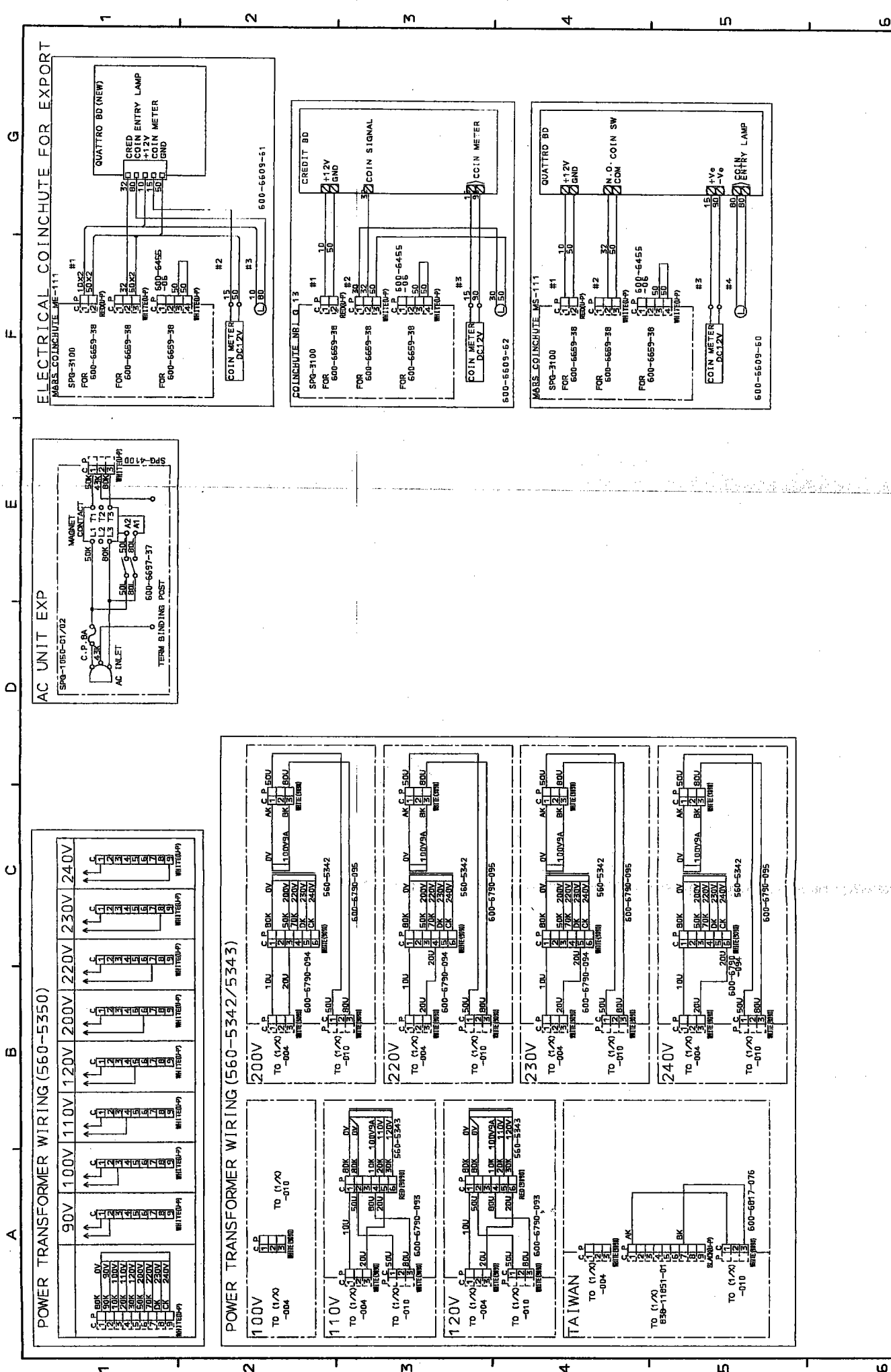
K:	AWG18, UL1015
L:	AWG20, UL1007
None:	AWG22, UL1007



21. WIRING DIAGRAM (D-1/3)



21. WIRING DIAGRAM (D-2/3)



21. WIRING DIAGRAM (D-3/3)